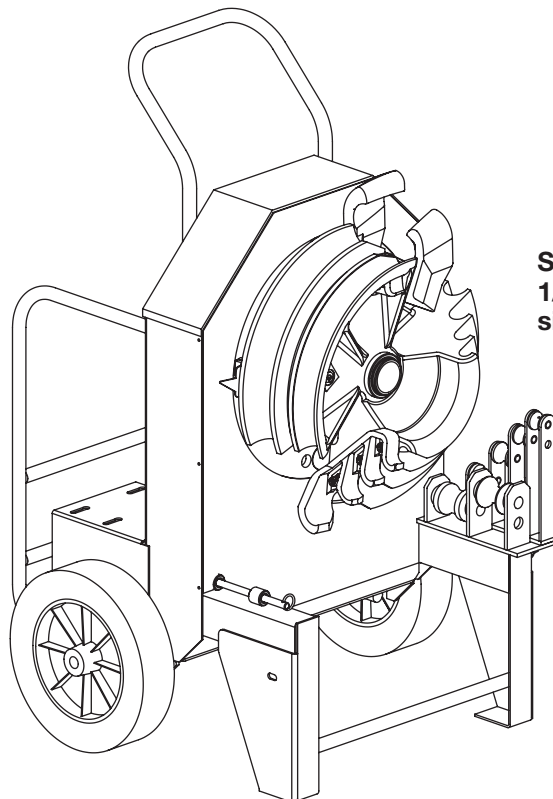


# INSTRUCTION MANUAL



Shown with optional  
1/2" to 2" rigid  
single-shoe group

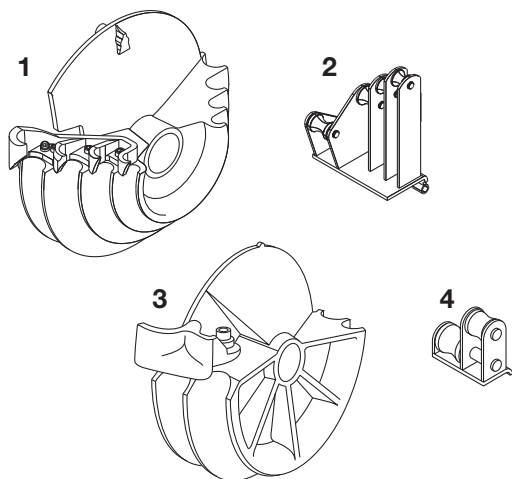
## **555C** **Electric Bender Classic**

**Serial Codes AFB and ADE**



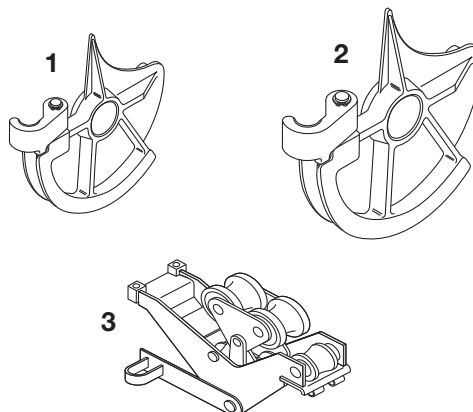
**Read and understand** all of the instructions and safety information in this manual before operating or servicing this tool.

Register this product at [www.greenlee.com](http://www.greenlee.com)

**Bending Attachment Groups (cont'd)**
**RIGID**


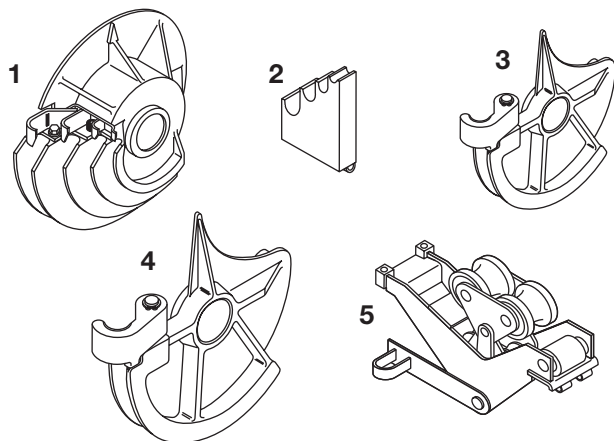
**28007: 1/2" to 1-1/4" IMC**  
**1/2" to 2" Rigid Steel**  
**1/2" to 2" Schedule 40 Pipe**

| Key | UPC No.<br>78-3310- | Description                            |
|-----|---------------------|----------------------------------------|
| 1   | 00571               | Bending shoe for 1/2" to 1-1/4"        |
| 2   | 00936               | Roller support unit for 1/2" to 1-1/4" |
| 3   | 17937               | Bending shoe for 1-1/2" to 2"          |
| 4   | 17984               | Roller support unit for 1-1/2" to 2"   |

**IMC**


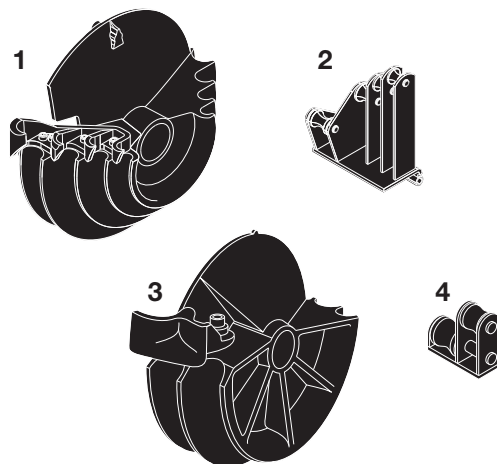
**26330: 1-1/2" to 2" IMC**

| Key | UPC No.<br>78-3310- | Description                          |
|-----|---------------------|--------------------------------------|
| 1   | 25263               | Bending shoe for 1-1/2"              |
| 2   | 25268               | Bending shoe for 2"                  |
| 3   | 25273               | Roller support unit for 1-1/2" to 2" |
|     | 23818               | Storage box                          |

**EMT**


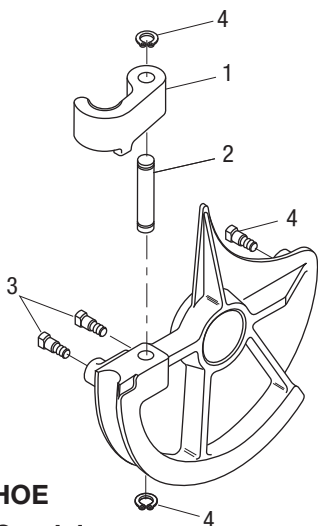
**23802: 1/2" to 2" EMT**

| Key | UPC No.<br>78-3310- | Description                            |
|-----|---------------------|----------------------------------------|
| 1   | 17944               | Bending shoe for 1/2" to 1-1/4"        |
| 2   | 17986               | Roller support unit for 1/2" to 1-1/4" |
| 3   | 23499               | Bending shoe for 1-1/2"                |
| 4   | 23505               | Bending shoe for 2"                    |
| 5   | 23541               | Roller support unit for 1-1/2" to 2"   |
|     | 23818               | Storage box                            |

**PVC-COATED RIGID**


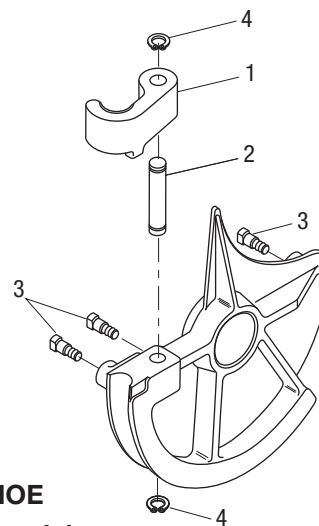
**37279: 1-1/2" to 2" 40 Mil PVC-Coated Rigid**

| Key | UPC No.<br>78-3310- | Description                            |
|-----|---------------------|----------------------------------------|
| 1   | 00573               | Bending shoe for 1/2" to 1-1/4"        |
| 2   | 00946               | Roller support unit for 1/2" to 1-1/4" |
| 3   | 37281               | Bending shoe for 1-1/2" to 2"          |
| 4   | 37282               | Roller support unit for 1-1/2" to 2"   |
|     | 23818               | Storage box                            |

**Bending Shoes and Roller Supports (cont'd)**


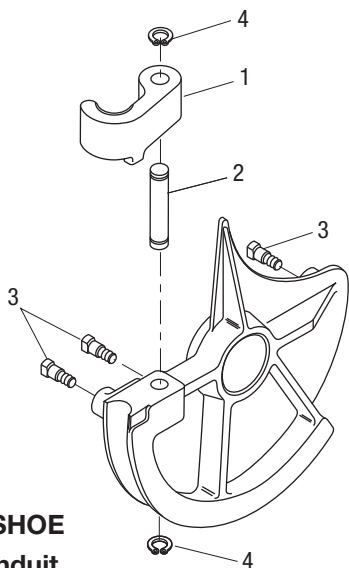
**BENDING SHOE**  
**1-1/2" EMT Conduit**

| Key | Part No. | Description                               | Qty |
|-----|----------|-------------------------------------------|-----|
|     | 50234994 | Shoe unit, 1-1/2" EMT (includes 1-4)..... | 1   |
| 1   | 50188208 | Hook, 1-1/2" EMT .....                    | 1   |
| 2   | 50188410 | Pin, 1-1/2" EMT hook.....                 | 1   |
| 3   | 50234226 | Stud, drive.....                          | 3   |
| 4   | 90515293 | Ring, Tru-Arc #5160-87 retaining .....    | 2   |



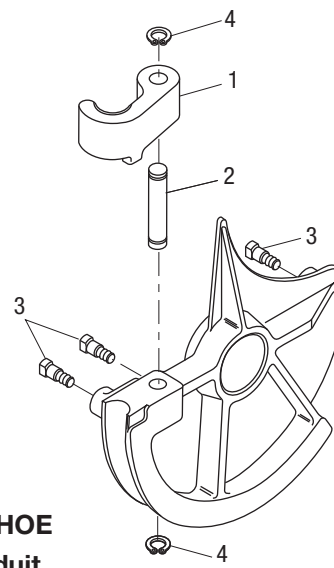
**BENDING SHOE**  
**1-1/2" IMC Conduit**

| Key | Part No. | Description                                | Qty |
|-----|----------|--------------------------------------------|-----|
|     | 50253631 | Shoe unit, 1-1/2" IMC (includes 1-4) ..... | 1   |
| 1   | 50188119 | Hook, 1-1/2" IMC .....                     | 1   |
| 2   | 50188372 | Pin, 1-1/2" IMC .....                      | 1   |
| 3   | 50234226 | Stud, drive.....                           | 3   |
| 4   | 90515285 | Ring, Tru-Arc retaining.....               | 2   |



**BENDING SHOE**  
**2" EMT Conduit**

| Key | Part No. | Description                                    | Qty |
|-----|----------|------------------------------------------------|-----|
|     | 50235052 | Shoe unit, 2" EMT conduit (includes 1-4) ..... | 1   |
| 1   | 50188186 | Hook, 2" EMT .....                             | 1   |
| 2   | 50188429 | Pin, 2" EMT hook .....                         | 1   |
| 3   | 50234226 | Stud, drive.....                               | 3   |
| 4   | 90515293 | Ring, Tru-Arc #5160-87, retaining .....        | 2   |



**BENDING SHOE**  
**2" IMC Conduit**

| Key | Part No. | Description                            | Qty |
|-----|----------|----------------------------------------|-----|
|     | 50252682 | Shoe unit, 2" IMC (includes 1-4) ..... | 1   |
| 1   | 50001957 | Hook, 2" IMC.....                      | 1   |
| 2   | 50188429 | Pin, 2" IMC .....                      | 1   |
| 3   | 50234226 | Stud, drive.....                       | 3   |
| 4   | 90515293 | Ring, Tru-Arc retaining.....           | 2   |