

NEW CENTER STAMPING
Detroit, Michigan



carhartt
COMPANY GEAR™

IT'S MORE THAN A UNIFORM. IT'S A BUSINESS ADVANTAGE.

JULY 2024 - JUNE 2025 CATALOG

ROCKFORD CONSTRUCTION
Detroit, Michigan



IT'S MORE THAN A UNIFORM. IT'S A CARHARTT.

For 135 years, Carhartt has been trusted by American trade professionals to get the job done. More than a logo, it's a badge of pride. More than gear, it's a tool for retention and a great first impression. More than workwear, it's giving your business an edge.

Let us outfit your crew with the uncompromising quality and durability they need to stay productive and protected. For the companies that want what's best for their people and the crews who make it happen, it's more than a uniform.

WE CAN SERVE YOU IN A VARIETY OF WAYS:



BUY AS YOU NEED

Visit us online for your one-stop shop for customized Carhartt uniforms. Buy when you need it, as you need it, with embroidery or screen print options available. Plus free shipping.

Shop now at <https://companygear.carhartt.com>



MANAGED UNIFORM PARTNERS

Need a managed uniform program?
Find a certified partner online at
<https://companygear.carhartt.com/partners>



PERSONALIZED SERVICE

Need more information? Speak directly to
a Carhartt business representative:

Phone: 866-698-1125

Email: companygear@carhartt.com



SCAN THE QR CODE

To get a digital copy of this catalog.

TECHNOLOGIES & INNOVATIONS

Not all uniforms are created equal. Some are engineered to deliver more. Carhartt technologies help crews take on every condition and challenge they may face. Whether it's providing comfort in extreme heat or mobility to move and flex on the job, our 135 years of quality, durability, and workwear expertise runs deep.



RAIN DEFENDER®

Rain Defender® durable water-repellent (DWR) technology forces light rain and water to bead up and roll right off.



STORM DEFENDER®

Waterproof, breathable technology stops water from getting in but lets sweat out.



QUICK DUCK®

Carhartt Quick Duck® outerwear: repels the rain, resists the wind. Anything else up your sleeve, Mother Nature?



WIND FIGHTER®

Wind-proof layer locks out warmth-stealing wind. Whichever way it's blowing, Wind Fighter® tames the wind to help you stay comfortable.



CARHARTT FORCE®

Sweat-fighting, fast-drying Carhartt Force® technology beats the heat and keeps you cool, dry, and comfortable.



FULL SWING®

Full Swing® offers a patented design with stretch across the shoulders, added flexibility in the elbows, and arms that move freely without the jacket riding up.



RUGGED FLEX®

Gear made to move in, so whatever you're doing, it's easier to do. Rugged Flex® stretch technology for ease of movement.

TABLE OF CONTENTS

10	MEN'S KNITS
17	MEN'S SWEATS
23	MEN'S WOSENS
28	MEN'S BOTTOMS
36	MEN'S OUTERWEAR
51	ACCESSORIES
56	WOMEN'S GEAR
68	FLAME-RESISTANT
92	WOMEN'S FLAME-RESISTANT
98	HIGH-VISIBILITY
109	FOOTWEAR
119	LICENSEES
121	ADDITIONAL INFO

STYLE NUMBER REFERENCE



STYLE	PAGE	
A18	52, 103	Knit Cuffed Beanie
A202	53, 102	Fleece 2-in-1 Hat
A267	53	Force Helmet Liner
B11	34	Loose Fit Washed-Duck Utility Work Pant
B151	33	Loose Fit Canvas Utility Work Pant
CME1355	110	Ground Force Waterproof Composite Toe Wellington
CME6351	110	Ground Force Waterproof 6" Composite Toe Work Boot
CME6355	110	Ground Force Waterproof 6" Composite Toe Work Boot
CME8355	110	Ground Force Waterproof Composite Toe Work Boot
CMF6066	112	Rugged Flex® 6" Soft Toe Work Boot
CMF6366	112	Rugged Flex® 6" Composite Toe Work Boot
CMF6371	112	Rugged Flex® 6" Waterproof Composite Toe Work Boot
CMF6380	112	Rugged Flex® 6" Waterproof Composite Toe Work Boot
CMF6720	117	Rugged Flex® 6" Waterproof Met Guard Composite Toe Work Boot
CMF8720	117	Rugged Flex® 8" Waterproof Met Guard Composite Toe Work Boot
CML8360	115	Waterproof 8" Climbing Composite Toe Work Boot
CML8369	115	Waterproof 8" Climbing Insulated Composite Toe Work Boot
CMP1100	114	Waterproof 11" Soft Toe Wellington
CMP1200	114	Waterproof 11" Steel Toe Wellington
CMV1121	111	Mudrunner Waterproof 10" Soft Toe Rubber Boot
CMV1151	111	Mudrunner Waterproof 15" Soft Toe Rubber Boot
CMV1451	111	Mudrunner Waterproof 15" Nano Toe Rubber Boot
CMW6095	113	Waterproof 6" Moc Toe Soft Toe Wedge Boot
CMW6175	113	Waterproof 6" Moc Toe Soft Toe Wedge Boot
CMW6220	114	Waterproof Steel Toe Work Boot
CMW6275	113	Waterproof 6" Moc Toe Steel Toe Wedge Boot

STYLE	PAGE	
CMW6295	113	Waterproof 6" Moc Toe Steel Toe Wedge Boot
CWF5355	112	Women's Rugged Flex® 6" Composite Toe Work Boot
CMW8200	114	Waterproof Steel Toe Work Boot
FA4014-M	115	Force Lightweight Soft Toe Sneaker Boot
FA4414-M	115	Force Lightweight Nano Toe Sneaker Boot
FA5021-M	115	Force Lightweight Soft Toe Sneaker Boot
FA5421-M	115	Force Lightweight Nano Toe Sneaker Boot
FC2120-M	116	Detroit Leather Soft Toe Sneaker
FC2123-M	116	Detroit Leather Soft Toe Sneaker
FC2131-M	116	Detroit Leather Soft Toe Sneaker
FC2134-M	116	Detroit Leather Soft Toe Sneaker
FF5361-W	112	Women's Rugged Flex® 6" Composite Toe Work Boot
FH5550-M	113	Gilmore Waterproof Alloy Toe Work Boot
FH5556-W	113	Women's Gilmore Waterproof Alloy Toe Work Boot
CMF1721	117	Rugged Flex® Waterproof Met Guard Wellington Composite Toe Work Boot
FRB13	75	Flame-Resistant Loose Fit Utility Jean
FRB100	74	Flame-Resistant Relaxed Fit 5-Pocket Jean
FRB159	78	Flame-Resistant Loose Fit Canvas 5-Pocket Utility Work Pant
FRS160	73	Flame-Resistant Loose Fit Midweight Twill Long-Sleeve Shirt
FC2150-W	116	Women's Detroit Leather Soft Toe Sneaker
FC2162-W	116	Women's Detroit Leather Soft Toe Sneaker
FC2115-W	116	Women's Detroit Leather Soft Toe Sneaker
FC2171-W	116	Women's Detroit Leather Soft Toe Sneaker
FT1000-M	111	Ironwood Waterproof Soft Toe Wellington
FT1005-W	111	Women's Ironwood Waterproof Soft Toe Wellington

STYLE	PAGE		STYLE	PAGE	
FT1500-M	111	Ironwood Waterproof Alloy Toe Wellington	101621	82	Flame-Resistant Loose Fit Duck Insulated Active Jac
FT1502-W	111	Women's Ironwood Waterproof Alloy Toe Wellington	101626	84	Flame-Resistant Loose Fit Duck Insulated Bib Overall
FT6000-M	111	Ironwood Waterproof Soft Toe Work Boot	101627	83	Flame-Resistant Loose Fit Duck Bib Overall
FT6500-M	111	Ironwood Waterproof Alloy Toe Work Boot	102179	85	Flame-Resistant Full Swing® Relaxed Fit Quick Duck™ Lined Jacket
FW6225-W	117	Women's Waterproof 6" Moc Toe Steel Toe Wedge Work Boot	102182	84	Flame-Resistant Full Swing® Relaxed Fit Quick Duck™ Insulated Coat
FW6021-W	117	Women's Waterproof 6" Moc Toe Soft Toe Wedge Work Boot	102199	44	Rain Defender® Relaxed Fit Heavyweight Softshell Jacket
FW6025-W	117	Women's Waterproof 6" Moc Toe Soft Toe Wedge Work Boot	102208	43	Rain Defender® Relaxed Fit Lightweight Insulated Jacket
K84	15	Loose Fit Heavyweight Short-Sleeve Pocket Henley T-Shirt	102286	43	Rain Defender® Relaxed Fit Lightweight Insulated Vest
K87	14, 99	Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt	102291	31	Rugged Flex® Relaxed Fit Canvas Work Pant
K121	18, 100	Loose Fit Midweight Sweatshirt	102382	62	Storm Defender® Relaxed Fit Heavyweight Jacket
K122	18, 101	Loose Fit Midweight Full-Zip Sweatshirt	102450	97	Flame-Resistant Rugged Flex® Relaxed Fit Twill Coverall
K124	20	Loose Fit Midweight Crewneck Sweatshirt	102459	94	Flame-Resistant Rugged Flex® Relaxed Fit Midweight Twill Long-Sleeve Shirt
K126	15, 100	Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt	102482	62	Force Fitted Midweight Utility Legging
K128	16	Loose Fit Heavyweight Long-Sleeve Pocket Henley T-Shirt	102517	31	Rugged Flex® Relaxed Fit Canvas 5-Pocket Work Pant
K288	19, 101	Loose Fit Midweight Logo Sleeve Graphic Sweatshirt	102524	66	Rugged Flex® Relaxed Fit Canvas Jacket
100234	70	Flame-Resistant Force Loose Fit Midweight Short-Sleeve Pocket T-Shirt	102685	93	Flame-Resistant Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt
100235	70	Flame-Resistant Force Loose Fit Midweight Long-Sleeve Pocket T-Shirt	102688	95	Flame-Resistant Rugged Flex® Loose Fit Jean
100237	71	Flame-Resistant Force Loose Fit Midweight Long-Sleeve Pocket Henley T-Shirt	102691	85	Flame-Resistant Loose Fit Quick Duck™ Insulated Bib Overall
100493	104	Force Relaxed Fit Lightweight Color Enhanced Short-Sleeve Pocket T-Shirt	102694	96	Flame-Resistant Full Swing® Loose Fit Quick Duck™ Sherpa-Lined Jacket
100494	104	Force Relaxed Fit Lightweight Color Enhanced Long-Sleeve Pocket T-Shirt	102776	49	Relaxed Fit Duck Bib Overall
100495	105	High-Visibility Force Relaxed Fit Lightweight Short-Sleeve Class 2 Pocket T-Shirt	102788	59	Relaxed Fit Midweight Full-Zip Sweatshirt
100496	105	High-Visibility Force Relaxed Fit Lightweight Long-Sleeve Class 3 Pocket T-Shirt	102804	30	Rugged Flex® Relaxed Fit 5-Pocket Jean
100614	21	Rain Defender® Loose Fit Heavyweight Full-Zip Sweatshirt	102808	30	Rugged Flex® Relaxed Fit Utility Jean
100615	20	Rain Defender® Loose Fit Heavyweight Sweatshirt	102903	69	Flame-Resistant Force Relaxed Fit Lightweight Short-Sleeve T-Shirt
100617	21	Rain Defender® Loose Fit Heavyweight Quarter-Zip Sweatshirt	102904	69	Flame-Resistant Force Relaxed Fit Lightweight Long-Sleeve T-Shirt
101618	82	Flame-Resistant Loose Fit Firm Duck Insulated Traditional Coat	103067	58, 102	Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt

STYLE NUMBER REFERENCE



STYLE	PAGE	
103519	87	Flame-Resistant Fleece 2-in-1 Hat
103520	87	Flame-Resistant Force Balaclava
103542	34	Rugged Flex® Relaxed Fit Canvas Cargo Work Short
103574	32	Rugged Flex® Relaxed Fit Canvas Cargo Work Pant
103938	55	Canvas Cap
104049	67	Relaxed Fit Washed Duck Insulated Bib Overall
104050	45	Loose Fit Washed Duck Insulated Active Jac
104053	65	Loose Fit Washed Duck Insulated Active Jac
104078	22	Rain Defender® Loose Fit Midweight Thermal-Lined Full-Zip Sweatshirt
104138	73	Flame-Resistant Force Loose Fit Lightweight Long-Sleeve Shirt
104147	94	Flame-Resistant Force Relaxed Fit Lightweight Long-Sleeve Shirt
104204	78	Flame-Resistant Rugged Flex® Relaxed Fit Canvas 5-Pocket Work Pant
104205	79	Flame-Resistant Rugged Flex® Relaxed Fit Canvas Cargo Work Pant
104224	66	Loose Fit Washed Duck Sherpa-Lined Mock-Neck Vest
104244	47	Washed Duck Insulated Hood
104277	46	Loose Fit Washed Duck Sherpa-Lined Mock-Neck Vest
104293	46	Loose Fit Washed Duck Sherpa-Lined Coat
104314	64	Rain Defender® Relaxed Fit Lightweight Insulated Jacket
104315	65	Rain Defender® Relaxed Fit Lightweight Insulated Vest
104368	25	Loose Fit Midweight Chambray Long-Sleeve Shirt
104369	25	Loose Fit Midweight Chambray Short-Sleeve Shirt
104392	45	Relaxed Fit Washed Duck Sherpa-Lined Jacket
104597	52, 103	Knit Cuffed Beanie
104633	77	Flame-Resistant Force Rugged Flex® Relaxed Fit Utility Jean
104670	39	Storm Defender® Loose Fit Heavyweight Jacket
104671	44	Rain Defender® Relaxed Fit Lightweight Jacket

STYLE	PAGE	
104674	39	Storm Defender® Loose Fit Heavyweight Bib Overall
104785	80	Flame-Resistant Force Relaxed Fit Ripstop Utility Work Pant
104786	81	Flame-Resistant Force Relaxed Fit Ripstop Cargo Work Pant
104790	77	Flame-Resistant Force Rugged Flex® Relaxed Fit 5-Pocket Jean
104941	29	Loose Fit Utility Jean
104981	83	Flame-Resistant Relaxed Fit Duck Sherpa-Lined Mock-Neck Vest
104982	72	Flame-Resistant Force Loose Fit Midweight Full-Zip Sweatshirt
104983	71	Flame-Resistant Force Loose Fit Midweight Sweatshirt
104986	79	Flame-Resistant Rugged Flex® Relaxed Fit Canvas Work Pant
104987	106	High-Visibility Rain Defender® Loose Fit Midweight Class 3 Sweatshirt
104988	106	High-Visibility Rain Defender® Loose Fit Midweight Thermal-Lined Full-Zip Class 3 Sweatshirt
105014	80	Flame-Resistant Rugged Flex® Relaxed Fit Duck Utility Work Pant
105015	95	Flame-Resistant Rugged Flex® Relaxed Fit Canvas Work Pant
105016	86	Flame-Resistant Loose Fit Twill Coverall
105019	50	Rugged Flex® Canvas Coverall
105028	72	Flame-Resistant Force Loose Fit Midweight Quarter-Zip Sweatshirt
105069	75	Flame-Resistant Rugged Flex® Straight Fit 5-Pocket Jean
105079	76	Flame-Resistant Rugged Flex® Relaxed Fit 5-Pocket Jean
105092	88	Flame-Resistant Force Neck Gaiter
105113	61	Rugged Flex® Relaxed Fit Canvas Pant
105119	29	Relaxed Fit 5-Pocket Jean
105172	76	Flame-Resistant Rugged Flex® Relaxed Fit 5-Pocket Tapered Jean
105283	96	Flame-Resistant Force Fitted Midweight Utility Legging
105284	93	Flame-Resistant Force Relaxed Fit Midweight Hooded Zip-Front Sweatshirt
105291	24	Force Relaxed Fit Lightweight Long-Sleeve Shirt
105292	24	Force Relaxed Fit Lightweight Short-Sleeve Shirt

STYLE	PAGE	
105294	19	Loose Fit Midweight Quarter-Zip Mock-Neck Sweatshirt
105295	59	Relaxed Fit Midweight Quarter-Zip Mock-Neck Sweatshirt
105296	33	Force Relaxed Fit Ripstop Cargo Work Pant
105297	35	Force Relaxed Fit Ripstop Cargo Short
105298	54	Canvas Mesh-Back Cap
105358	32	Force Relaxed Fit Ripstop Utility Pant
105383	61	Rugged Flex® Relaxed Fit Jean
105532	27	Rugged Flex® Relaxed Fit Canvas Fleece-Lined Snap-Front Shirt Jac
105533	41	Super Dux® Relaxed Fit Insulated Traditional Coat
105534	42	Super Dux® Relaxed Fit Lightweight Softshell Jacket
105535	42	Super Dux® Relaxed Fit Lightweight Softshell Vest
105536	64	Super Dux® Relaxed Fit Lightweight Softshell Jacket
105537	60	Force Relaxed Fit Lightweight Short-Sleeve Shirt
105538	60	Force Relaxed Fit Lightweight Long-Sleeve Shirt
105539	86	Flame-Resistant Force Loose Fit Lightweight Coverall
105654	63	Super Dux® Relaxed Fit Insulated Traditional Coat
105775	81	Flame-Resistant Storm Defender® Loose Fit Lightweight Jacket
105780	97	Flame-Resistant Rugged Flex® Loose Fit Duck Bib Overall
105784	90	Flame-Resistant High-Visibility Force Loose Fit Midweight Long-Sleeve Class 3 Pocket T-Shirt
105786	90	Flame-Resistant High-Visibility Force Loose Fit Midweight Full-Zip Class 3 Sweatshirt
105787	91	Flame-Resistant High-Visibility Mesh Class 2 Vest
105978	74	Flame-Resistant Rugged Flex™ Canvas Shirt Jac
106020	14, 99	Relaxed Fit Lightweight Short-Sleeve T-Shirt
106171	108	High-Visibility Mesh Multi-Pocket Class 2 Vest
106416	40	Full-Zip Relaxed Fit Fleece Jacket
106417	40	Half-Zip Relaxed Fit Fleece Pullover

STYLE	PAGE	
106418	41	Full-Zip Relaxed Fit Fleece Vest
106419	63	Full-Zip Relaxed Fit Fleece Jacket
106577	54	Rugged Flex™ Twill Canvas Mesh Back Cap
106650	57	Force Relaxed Fit Midweight Short-Sleeve Pocket T-Shirt
106652	12	Force Relaxed Fit Midweight Short-Sleeve Pocket T-Shirt
106656	12	Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt
106659	57	Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt
106660	13	Force Relaxed Fit Midweight Long-Sleeve Quarter-Zip Mock-Neck T-Shirt
106662	13	Force Relaxed Fit Lightweight Short-Sleeve Pocket Polo
106663	58	Force Relaxed Fit Lightweight Short-Sleeve Pocket Polo
106670	48	Washed Duck Insulated Hood
106672	49	Loose Fit Firm Duck Insulated Bib Overall
106673	47	Loose Fit Firm Duck Insulated Flannel-Lined Active Jac
106674	48	Loose Fit Firm Duck Insulated Traditional Coat
106687	55	Rugged Professional™ Series Canvas Mesh-Back Cap
106688	26	Rugged Professional® Series Relaxed Fit Canvas Short-Sleeve Work Shirt
106689	26	Rugged Professional® Series Relaxed Fit Canvas Long-Sleeve Work Shirt
106693	107	High-Visibility Storm Defender® Loose Fit Lightweight Class 3 Jacket
106694	107	High-Visibility Waterproof Loose Fit Heavyweight Insulated Class 3 Jacket
106692	108	High-Visibility Storm Defender® Loose Fit Lightweight Class E Pant

ROCKFORD CONSTRUCTION
Detroit, Michigan



WORKWEAR GOES HAND IN HAND WITH EMPLOYEE SATISFACTION AND RETENTION.

Giving your crews quality workwear not only signifies they're essential; it's also a visual confirmation they truly belong. A recent survey found a direct link between workwear and its impact on employee loyalty, pride, value, and preparedness—with Carhartt being favored above all others.

According to the survey, 84% of workers say they're likely to be at a company one year from now if provided Carhartt. Why? When crews look good and feel protected in high-quality gear, they feel empowered. It instills a sense of pride, so they're willing to work harder and smarter, and they're far less likely to leave.

What's more, nearly six in ten workers said a company that offers workwear and PPE has an influence on their likelihood to stay with that employer. And in a competitive market, providing high-quality uniforms is a smart strategy for businesses to stay ahead.

CLARK FREIGHT LINES
Pasadena, Texas

MEN'S KNITS

KEEPS WORKERS COOL, KEEPS WORKING HARD
WITH PROVEN CARHARTT DURABILITY BUILT IN

THE HOTTER IT GETS, THE HARDER THIS GEAR WORKS

LEADING THE FIGHT AGAINST HEAT WITH MAX FORCE

When temps break record highs, Carhartt Force® springs into action. Engineered to fight sweat and dry fast, Force keeps crews cool, dry, and comfortable. Plus, workers love the feeling of breathable Force and its ability to beat the heat.



FORCE

Force Relaxed Fit Midweight Short-Sleeve Pocket T-Shirt

Model No. **TK6652-M** SAP No. **106652**

FABRIC

- 5.75-ounce
- Solids: 65% cotton/35% polyester stretch plaited jersey knit
- Heather Gray: 59% cotton/41% polyester stretch plaited jersey knit
- Other Heathers: 60% polyester/40% cotton stretch plaited jersey knit

FEATURES

- FastDry® technology keeps you cool for all-day comfort
- UPF 25+
- Smooth flatlock seams
- Raglan sleeves increase range of motion
- Ventilated side panels
- Droptail hem for added coverage
- Left-chest pocket with pen stall
- Tagless neck label
- Replaces 104616
- Imported

NEW



106652-N04
Black



106652-HGY
Heather Gray



106652-I26
Navy



106652-G73
Basil Heather



106652-CRH
Carbon Heather



**MATCHING WOMEN'S
STYLE AVAILABLE**

Page 57

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt

Model No. **TK6656-M** SAP No. **106656**

FABRIC

- 5.75-ounce
- Solids: 65% cotton/35% polyester stretch plaited jersey knit
- Heather Gray: 59% cotton/41% polyester stretch plaited jersey knit
- Other Heathers: 60% polyester/40% cotton stretch plaited jersey knit

FEATURES

- FastDry® technology keeps you cool for all-day comfort
- UPF 25+
- Smooth flatlock seams
- Raglan sleeves increase range of motion
- Ventilated side panels
- Droptail hem for added coverage
- Left-chest pocket with pen stall
- Tagless neck label
- Replaces 104617
- Imported

NEW



106656-CRH
Carbon Heather



106656-HGY
Heather Gray



106656-N04
Black



106656-I26
Navy



**MATCHING WOMEN'S
STYLE AVAILABLE**

Page 57

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Force Relaxed Fit Midweight Long-Sleeve Quarter-Zip Mock-Neck T-Shirt

Model No. TK6660-M SAP No. 106660

FABRIC

- 5.75-ounce
- Heathers: 60% polyester/40% cotton plaited jersey knit
- Solids: 65% cotton/ 35% polyester plaited jersey knit
- Heather Gray: 59% cotton/ 41% polyester plaited jersey knit

FEATURES

- Built with Carhartt Force® technology to wick sweat and dry fast
- FastDry® technology keeps you cool for all-day comfort
- UPF 25+
- Raglan sleeves increase range of motion
- Left-chest pocket
- Contrast-color neck tape
- Quarter-zip
- Tagless neck label
- Smooth flatlock seams
- Carhartt Force® labeling on left sleeve
- Replaces 104255
- Imported

NEW



106660-HGY
Heather Gray



106660-N04
Black



106660-126
Navy



106660-CRH
Carbon Heather



REGULAR S M L XL 2XL

BIG 3XL 4XL

Force Relaxed Fit Lightweight Short-Sleeve Pocket Polo

Model No. TK6662-M SAP No. 106662

FABRIC

- 4.25-ounce
- 100% polyester birdseye textured knit

FEATURES

- Built with Carhartt Force® technology to wick sweat and dry fast
- FastDry® technology keeps you cool for all-day comfort
- Fights fading
- Fights odors
- Non-roll rib-knit polo collar
- Three-button front
- Open, non-banded sleeves for increased range of motion
- Left-chest pocket with sewn on Carhartt label
- Carhartt Force® labeling on left sleeve
- Tagless neck label
- Replaces 105293
- Imported

NEW



106662-126
Navy



106662-029
Shadow



106662-N04
Black



MATCHING WOMEN'S
STYLE AVAILABLE

Page 58

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Relaxed Fit Lightweight Short-Sleeve T-Shirt

Model No. **TK6020-M** SAP No. **106020**

FABRIC

- 5-ounce
- 60% cotton/40% polyester

FEATURES

- Rib-knit crewneck
- Side-seam construction minimizes twisting
- Carhartt label sewn on hem
- Tagless neck label
- Imported

NEW



106020-I26
Navy



106020-N04
Black



106020-CRH
Carbon Heather



106020-BLM
Brite Lime

REGULAR XS S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt

Model No. **K87-M** SAP No. **K87**

FABRIC

- 6.75-ounce
- Solids: 100% cotton
- Heather Gray: 90% cotton/10% polyester
- All other heathers, Brite Lime and Brite Orange: 60% cotton/40% polyester

FEATURES

- Rib-knit crewneck
- Side-seam construction minimizes twisting
- Left-chest pocket with sewn-on Carhartt label
- Tagless neck label
- Imported



K87-H75
Lakeshore



K87-BRN
Carhartt Brown



K87-HGY
Heather Gray



K87-BLS
Bluestone



K87-CRH
Carbon Heather



K87-DES
Desert



K87-NVY
Navy



K87-BLM
Brite Lime



K87-BOG
Brite Orange



K87-G55
North Woods Heather



K87-BLK
Black

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 58

REGULAR XS S M L XL 2XL

BIG 3XL 4XL 5XL

TALL L XL 2XL 3XL 4XL

Loose Fit Heavyweight Short-Sleeve Pocket Henley T-Shirt

Model No. **TK0084-M** SAP No. **K84**

FABRIC

- 6.75-ounce
- Solids: 100% cotton
- Heathers: 60% cotton/40% polyester
- Heather Gray: 90% cotton/10% polyester

FEATURES

- Rib-knit crewneck
- Side-seam construction minimizes twisting
- Left-chest pocket with sewn-on Carhartt label
- Tagless neck label
- Imported



K84-HGY
Heather Gray



K84-026
Carbon Heather



K84-NVY
Navy



K84-BLK
Black

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt

Model No. **TK0126-M** SAP No. **K126**

FABRIC

- 6.75-ounce
- Solids: 100% cotton jersey knit
- Heather Gray: 90% cotton/10% polyester
- All other heathers, Brite Lime and Brite Orange: 60% cotton/40% polyester

FEATURES

- Rib-knit crewneck and cuffs
- Side-seam construction minimizes twisting
- Left-chest pocket with sewn-on Carhartt label
- Tagless neck label
- Imported
- *Prev. name:* Workwear Pocket Long-Sleeve T-Shirt



K126-BLK
Black



K126-NVY
Navy



K126-HGY
Heather Gray



K126-CRH
Carbon Heather



K126-BLM
Brite Lime



K126-BOG
Brite Orange

REGULAR XS S M L XL 2XL

BIG 3XL 4XL 5XL

TALL L XL 2XL 3XL 4XL

Loose Fit Heavyweight Long-Sleeve Pocket Henley T-Shirt			
Model No.	TK0128-M	SAP No.	K128

FABRIC · 6.75-ounce · Solids: 100% cotton jersey knit · Heather Gray: 90% cotton/10% polyester · All other heathers: 60% cotton/40% polyester FEATURES · Rib-knit collar and cuffs · Three-button front · Side-seam construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported · <i>Prev. name:</i> Workwear Pocket Long-Sleeve Henley



K128-BLK
Black



K128-HGY
Heather Gray



K128-NVY
Navy



K128-CRH
Carbon Heather

REGULAR	S	M	L	XL	2XL	BIG	3XL	4XL	TALL	L	XL	2XL	3XL
---------	---	---	---	----	-----	-----	-----	-----	------	---	----	-----	-----

ROCKFORD CONSTRUCTION
Detroit, Michigan

MEN'S SWEATS

THE COMFORT AND TOUGHNESS YOUR
CREW NEEDS TO POWER THROUGH

Knit Shirts

Sweats

Woven Shirts

Work Jeans, Pants & Shorts

Rainwear & Outerwear

Accessories

Women's Gear

FR

FR-Women's

Hi-Vis

Footwear

Licenses

Additional Info

Loose Fit Midweight Sweatshirt

Model No. **TS0121-M** SAP No. **K121**

FABRIC

- 10.5-ounce
- Solids and Heathers: 50% cotton/50% polyester blend or 59% cotton/41% polyester blend
- Heather Gray: 70% cotton/30% polyester blend

FEATURES

- Attached three-piece hood with drawcord closure
- Front handwarmer pocket
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- Carhartt-strong triple-stitched main seams
- Carhartt label sewn on pocket
- Imported
- *Prev. name:* Midweight Hooded Sweatshirt



K121-316
Moss



K121-472
New Navy



K121-026
Carbon Heather



K121-HGY
Heather Gray



K121-BLK
Black



K121-BLM
Brite Lime



K121-BOG
Brite Orange

REGULAR XS S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Midweight Full-Zip Sweatshirt

Model No. **TS0122-M** SAP No. **K122**

FABRIC

- 10.5-ounce
- Solids and Heathers: 50% cotton/50% polyester blend or 59% cotton/41% polyester blend
- Heather Gray: 70% cotton/30% polyester blend

FEATURES

- Attached three-piece hood with drawcord closure
- Full-length brass front zipper
- Two front hand-warmer pockets
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- Carhartt label sewn on pocket
- Imported
- *Prev. name:* Midweight Hooded Zip-Front Sweatshirt



K122-BLK
Black



K122-472
New Navy



K122-026
Carbon Heather



K122-HGY
Heather Gray



K122-316
Moss



K122-BLM
Brite Lime



K122-BOG
Brite Orange

REGULAR XS S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 59

Loose Fit Midweight Logo Sleeve Graphic Sweatshirt

Model No. **TS0288-M** SAP No. **K288**

FABRIC

- 10.5-ounce
- Solids and Heathers: 50% cotton/50% polyester blend or 59% cotton/41% polyester blend
- Heather Gray: 70% cotton/30% polyester

FEATURES

- Attached three-piece hood with drawcord closure
- Front handwarmer pocket
- Stretchable, spandex-reinforced rib-knit cuffs and waist band
- Carhartt signature logo printed on left sleeve
- Carhartt label sewn on pocket
- Imported
- Prev. name:* Midweight Signature Sleeve Logo Hooded Sweatshirt



K288-E20
Heather Gray/Black



K288-026
Carbon Heather/Brite Lime



K288-BLK
Black/White



K288-472
New Navy/White



K288-BRN
Carhartt Brown/Black



K288-BLM
Brite Lime/Gray

REGULAR S M L XL 2XL

BIG 3XL 4XL 5XL

TALL L XL 2XL 3XL 4XL

Loose Fit Midweight Quarter-Zip Mock-Neck Sweatshirt

Model No. **TS5294-M** SAP No. **105294**

FABRIC

- 10.5-ounce
- Solids and Heathers: 50% cotton/50% polyester blend or 59% cotton/41% polyester blend
- Heather Gray: 70% cotton/30% polyester

FEATURES

- Mock-neck collar
- Quarter-length zipper with storm flap
- Front handwarmer pocket
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- Carhartt label sewn on pocket
- Imported



105294-472
New Navy



105294-CRH
Carbon Heather



105294-BLK
Black



105294-HGY
Heather Grey

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 59

**Loose Fit Midweight
Crewneck Sweatshirt**

Model No. **TS0124-M** | SAP No. **K124**
FABRIC

- 10.5-ounce
- Solids and Heathers: 50% cotton/50% polyester blend or 59% cotton/41% polyester blend
- Heather Gray: 70% cotton/30% polyester blend

FEATURES

- Front-neck V patch
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- Carhartt label sewn on lower front
- Imported

NEW

K124-HGY
Heather Gray

K124-BLK
Black

K124-026
Carbon Heather

K124-472
New Navy

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

**Rain Defender® Loose Fit
Heavyweight Sweatshirt**

Model No. **TS0615-M** | SAP No. **100615**
FABRIC

- 13-ounce
- 75% cotton/25% polyester blend or 55% cotton/45% polyester blend

FEATURES

- Attached jersey-lined three-piece hood with drawcord closure
- Front hand-warmer pocket has a hidden security pocket inside
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- Imported
- *Prev. name:* Rain Defender® Paxton Heavyweight Hooded Sweatshirt


100615-001
Black

100615-026
Carbon Heather

100615-472
New Navy


REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Rain Defender® Loose Fit Heavyweight Full-Zip-Sweatshirt			
Model No.	TS0614-M	SAP No.	100614
FABRIC 13-ounce 75% cotton/25% polyester blend or 55% cotton/45% polyester blend FEATURES - Attached jersey-lined three-piece hood with drawcord closure - Antique-finish brass front zipper - Two front handwarmer pockets have a hidden security pocket inside - Stretchable, spandex-reinforced rib-knit cuffs and waistband - Imported <i>Prev. name:</i> Rain Defender® Paxton Heavyweight Hooded Zip-Front Sweatshirt			
REGULAR S M L XL 2XL BIG 3XL 4XL TALL L XL 2XL 3XL			



100614-472
New Navy



100614-026
Carbon Heather



100614-001
Black



Rain Defender® Loose Fit Heavyweight Quarter-Zip Sweatshirt			
Model No.	TS0617-M	SAP No.	100617
FABRIC 13-ounce 75% cotton/25% polyester blend or 55% cotton/45% polyester blend FEATURES - Attached, jersey-lined three-piece hood with drawcord closure - Mock-neck collar with 8-inch antique-finish brass zipper - Front handwarmer pocket has a hidden security pocket inside - Stretchable, spandex-reinforced rib-knit cuffs and waistband - Imported <i>Prev. name:</i> Rain Defender® Paxton Heavyweight Hooded Zip-Mock Sweatshirt			
REGULAR S M L XL 2XL BIG 3XL 4XL TALL L XL 2XL 3XL			



100617-026
Carbon Heather



100617-001
Black



100617-472
New Navy



Rain Defender® Loose Fit Midweight Thermal-Lined Full-Zip Sweatshirt

Model No.	TS4078-M	SAP No.	104078
-----------	----------	---------	--------

- FABRIC**
- 10.5-ounce
 - 50% cotton/50% polyester fleece
- FEATURES**
- Polyester thermal lining
 - Rain Defender® durable water repellent (DWR)
 - Attached, thermal-lined three-piece hood with drawcord closure
 - Full-length brass zipper
 - Spandex-reinforced rib-knit cuffs and waist
 - Locker loop
 - Two front handwarmer pockets with flaps for added security
 - Hidden media pocket
 - Inside pocket with zipper closure
 - Replaces 100632
 - Imported
 - **Prev. name:** Rain Defender® Original Fit Midweight Thermal-Lined Full-Zip Hooded Sweatshirt



104078-001
Black



104078-024
Carbon Heather/Black



104078-472
New Navy



REGULAR	S	M	L	XL	2XL	BIG	3XL	4XL	TALL	L	XL	2XL	3XL
---------	---	---	---	----	-----	-----	-----	-----	------	---	----	-----	-----

Big & Tall sizes will have price upcharge.

BLUE WATER TRUCKING
Romeo, Michigan

MEN'S WOVENS

NOT YOUR AVERAGE WOVENS: BUILT TO BREATHE,
MOVE, AND TAKE A BEATING DAY IN AND DAY OUT

KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR-WOMEN'S

HI-VIS

FOOTWEAR

LICENSES

ADDITIONAL INFO

Force Relaxed Fit Lightweight Long-Sleeve Shirt

Model No. TW5291-M SAP No. 105291

FABRIC

· 2.9 ounce, 71% polyester/29% nylon chambray

FEATURES

- FastDry® technology wicks away sweat for comfort
- Anti-odor
- UPF 50+
- Rugged Flex® technology for ease of movement
- Button-down collar
- Back yoke shoulder pleats for ease of movement
- Two chest pockets with a pen stall and mitered flaps with button closures
- Two-button adjustable cuffs with extended plackets
- Center back length (medium, regular length): 31"
- Imported



105291-STL
Steel



105291-DKH
Dark Khaki



105291-I26
Navy



105291-391
Burnt Olive



105291-N04
Black



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 60

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Force Relaxed Fit Lightweight Short-Sleeve Shirt

Model No. TW5292-M SAP No. 105292

FABRIC

· 2.9 ounce, 71% polyester/29% nylon chambray

FEATURES

- FastDry® technology wicks away sweat for comfort
- Anti-odor
- UPF 50+
- Rugged Flex® technology for ease of movement
- Button-down collar
- Back yoke shoulder pleats for ease of movement
- Two chest pockets with a pen stall and mitered flaps with button closures
- Center back length (medium, regular length): 31"
- Imported



105292-STL
Steel



105292-DKH
Dark Khaki



105292-I26
Navy



105292-391
Burnt Olive



105292-N04
Black



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 60

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Midweight Chambray Long-Sleeve Shirt

Model No. **TW4368-M** SAP No. **104368**

FABRIC

- 4.5-ounce, 100% cotton ringspun chambray

FEATURES

- Garment washed for a soft finish and reduced shrinkage
- Button-down collar
- Two chest pockets with mitered flaps and button closures
- Two-button adjustable cuffs with extended plackets
- Shoulder pleats for ease of movement
- Replaces S202
- Imported
- Prev. name:** TW368 M Original Fit Midweight Long-Sleeve Button-Front Shirt



104368-256
Dark Tan Chambray



104368-CBL
Blue Chambray

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Midweight Chambray Short-Sleeve Shirt

Model No. **TW4369-M** SAP No. **104369**

FABRIC

- 4.5-ounce, 100% cotton ringspun chambray

FEATURES

- Garment washed for a soft finish and reduced shrinkage
- Button-down collar
- Two chest pockets with mitered flaps and button closures
- Two-button adjustable cuffs with extended plackets
- Shoulder pleats for ease of movement
- Replaces S200
- Imported
- Prev. name:** TW369 M Original Fit Midweight Short-Sleeve Button-Front Shirt



104369-256
Dark Tan Chambray



104369-CBL
Blue Chambray

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Rugged Professional® Series Relaxed Fit Canvas Long-Sleeve Work Shirt

Model No. **TW6689-M** | SAP No. **106689**

FABRIC

- 5-ounce Rugged Flex® canvas
- 58% cotton/39% polyester/3% spandex

FEATURES

- Rugged Flex® durable stretch technology for ease of movement
- Colorfast for a professional appearance wash after wash
- Fights odors
- Long sleeves include adjustable cuffs and extended doghouse placket with button closure
- Triple-needle yoke and side seam
- Button-down collar
- Two chest pockets with button closures
- Left-chest map pocket with zipper closure
- Durable mesh internal pocket
- Center back length (medium, regular length): 31"; (medium, tall length): 33"
- Replaces 102538
- Imported

NEW



106689-N04
Black



106689-DKH
Dark Khaki



106689-I26
Navy



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Rugged Professional® Series Relaxed Fit Canvas Short-Sleeve Work Shirt

Model No. **TW6688-M** | SAP No. **106688**

FABRIC

- 5-ounce Rugged Flex® canvas
- 58% cotton/39% polyester/3% spandex

FEATURES

- Rugged Flex® durable stretch technology for ease of movement
- Colorfast for a professional appearance wash after wash
- Fights odors
- Triple-needle yoke and side seam
- Button-down collar
- Two chest pockets with button closures
- Left-chest map pocket with zipper closure
- Durable mesh internal pocket
- Center back length (medium, regular length): 31"; (medium, tall length): 33"
- Replaces 102537
- Imported

NEW



106688-N04
Black



106688-DKH
Dark Khaki



106688-I26
Navy



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Rugged Flex® Relaxed Fit Canvas Fleece-Lined Snap-Front Shirt Jac

Model No. TJ5532-M SAP No. 105532

FABRIC

- 8.5-ounce, 98% cotton/2% spandex stretch canvas

FEATURES

- Fleece lining for warmth
- Built to move with Rugged Flex® stretch technology
- Spread collar
- Metal snaps throughout
- Two snap-adjustable cuffs with extended plackets
- Left-chest secure zippered pocket with sewn-on Carhartt label
- Two large lower-front welt pockets
- Center back length (medium, regular length): 31"
- Imported



105532-126
Navy



105532-029
Shadow



105532-DKH
Dark Khaki



105532-N04
Black



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

NEW CENTER STAMPING
Detroit, Michigan



MEN'S BOTTOMS

LEGENDARY CARHARTT DURABILITY
AND EASE OF MOVEMENT BUILT IN

Relaxed Fit 5-Pocket Jean

Model No. **BD5119-M** SAP No. **105119**

FABRIC

- 13-ounce, 100% ring spun cotton denim

FEATURES

- Sits slightly below the waist
- Comfortable fit through the seat and thigh with more room to move
- Stronger sewn-on-seam belt loops
- Straight leg opening fits over boots
- Imported
- Replaces B17



105119-H44
Deep Creek



WAIST SIZES 28" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 30" – 32"

Loose Fit Utility Jean

Model No. **BD4941-M** SAP No. **104941**

FABRIC

- 13-ounce, 100% ring spun cotton denim

FEATURES

- Sits slightly below the waist
- Generous fit through the seat and thigh with the most room to move
- Multiple tool and utility pockets
- Left-leg hammer loop
- Reinforced back pockets
- Straight leg opening fits over boots
- Imported
- Replaces B13



104941-H45
Canal



104941-H83
Cove

WAIST SIZES 28" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 30" – 32"

Rugged Flex® Relaxed Fit 5-Pocket Jean

Model No. **BD2804-M** SAP No. **102804**

FABRIC

- 12-ounce, 85% cotton/14% polyester/
1% spandex denim

FEATURES

- Built to move with Rugged Flex® technology
- Made with durable, abrasion-resistant denim
- Sits slightly below the waist
- Comfortable fit through the seat and thigh with more room to move
- Stronger sewn-on-seam belt loops
- Straight leg opening fits over boots
- Imported
- *Prev. name:* Rugged Flex® Relaxed Straight Jean



102804-498
Superior



**MATCHING WOMEN'S
STYLE AVAILABLE**

Page 61

WAIST SIZES 28" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 30" – 32"

Rugged Flex® Relaxed Fit Utility Jean

Model No. **BD2808-M** SAP No. **102808**

FABRIC

- 12-ounce, 85% cotton/14% polyester/
1% spandex denim

FEATURES

- Built to move with Rugged Flex® technology
- Made with durable, abrasion-resistant denim
- Sits slightly below the waist
- Comfortable fit through the seat and thigh with more room to move
- Multiple tool and utility pockets
- Stronger sewn-on-seam belt loops
- Straight leg opening fits over boots
- Imported



102808-498
Superior



WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 50"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 32"

Rugged Flex® Relaxed Fit Canvas Work Pant

Model No. **BN2291-M** SAP No. **102291**

FABRIC

- 8.5-ounce, 98% cotton/2% spandex canvas

FEATURES

- Built to move with Rugged Flex® technology
- Sits slightly below the waist
- Comfortable fit through the seat and thigh with more room to move
- Reinforced front slash pocket
- Stronger sewn-on-seam belt loops
- Right-leg secured cell phone pocket
- Straight leg opening
- Imported
- Prev. name:* Rugged Flex® Rigby Dungaree



102291-039
Gravel



102291-253
Dark Khaki



102291-412
Navy



102291-001
Black



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 61

WAIST SIZES 28" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 30" – 32"

Rugged Flex® Relaxed Fit Canvas 5-Pocket Work Pant

Model No. **BN2517-M** SAP No. **102517**

FABRIC

- 8.5-ounce, 98% cotton/2% spandex canvas

FEATURES

- Built to move with Rugged Flex® technology
- Sits slightly below the waist
- Comfortable fit through the seat and thigh with more room to move
- Stronger sewn-on-seam belt loops
- Right-leg secured cell phone pocket
- Straight leg opening
- Imported
- Prev. name:* Rugged Flex® Rigby Five-Pocket Pant



102517-039
Gravel



102517-DKH
Dark Khaki



102517-126
Navy



WAIST SIZES 28" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 30" – 32"

Rugged Flex® Relaxed Fit Canvas Cargo Work Pant

Model No. **BN3574-M** SAP No. **103574**

FABRIC

- 8.5-ounce, 98% cotton/2% spandex canvas

FEATURES

- Built to move with Rugged Flex® technology
- Sits slightly below the waist
- Comfortable fit through the seat and thigh with more room to move
- Right-leg cargo pocket with secure cell phone storage
- Left-leg cargo pocket with utility pocket
- Hidden hook-and-loop closures on cargo and back pocket flaps
- Stronger sewn-on-seam belt loops
- Straight leg opening
- Imported
- **Prev. name:** Rugged Flex® Rigby Cargo Pant



103574-029
Shadow



103574-253
Dark Khaki



103574-412
Navy



103574-BLK
Black



WAIST SIZES 30" – 34", 36" – 44"

EVEN INSEAMS 30" – 36"

Force Relaxed Fit Ripstop Utility Pant

Model No. **BN5358-M** SAP No. **105358**

FABRIC

- 7-ounce, 58% cotton/39% polyester/3% elastane

FEATURES

- Built with Carhartt Force® technology to wick sweat, dry fast, and fight odors
- FastDry® technology keeps you cool for all-day comfort
- Built to move with Rugged Flex® stretch technology
- Fights fading to maintain full color wash after wash
- Strong sewn-on-seam belt loops with utility loops at front
- Comfortable gusseted crotch for more stretch between the legs
- Articulated knees for ease of movement
- Multiple tool and utility pockets
- Lower-front ledge pockets
- Reinforced back pockets
- Imported



105358-126
Navy



105358-DKH
Dark Khaki



WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 50"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 30" – 32"

Force Relaxed Fit Ripstop Cargo Work Pant

Model No. **BN5296-M** SAP No. **105296**

FABRIC

· 7-ounce, 58% cotton/39% polyester/3% elastane

FEATURES

- Built with Carhartt Force® technology to wick sweat, dry fast, and fight odors
- FastDry® technology keeps you cool for all-day comfort
- Built to move with Rugged Flex® stretch technology
- Fights fading to maintain color wash after wash
- Strong sewn-on-seam belt loops with utility loops at front
- Comfortable gusseted crotch for more stretch between the legs
- Secure cargo pockets with utility pockets and cell phone storage
- Lower-front ledge pockets
- Reinforced back pockets
- Imported



105296-126
Navy



105296-DKH
Dark Khaki



WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 30" – 32"

Loose Fit Canvas Utility Work Pant

Model No. **BN0151-M** SAP No. **B151**

FABRIC

· 7.5-ounce, 100% cotton ringspun canvas

FEATURES

- Sits slightly above the waist
- Generous fit through the seat and thigh with the most room to move
- Multiple tool and utility pockets
- Left-leg hammer loop
- Right-leg utility band
- Stronger sewn-on-seam belt loops
- Heavy hauling reinforced back pockets
- Straight leg opening
- Imported
- Prev. Name: Canvas Work Dungaree



B151-BLK
Black



B151-DKH
Dark Khaki



B151-NVY
Navy



B151-TAN
Tan

WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 50"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 32"

Loose Fit Washed-Duck Utility Work Pant

Model No. **BN0011-M** SAP No. **B11**

FABRIC

- 12-ounce, 100% ringspun cotton washed duck

FEATURES

- Sits slightly above the waist
- Generous fit through the seat and thigh with the most room to move
- Multiple tool and utility pockets
- Left-leg hammer loop
- Stronger sewn-on-seam belt loops
- Heavy hauling reinforced back pockets
- Straight leg opening
- Imported
- *Prev. Name:* Washed-Duck Work Dungaree



B11-BRN
Carhartt Brown



B11-MDT
Midnight



B11-BLK
Black

WAIST SIZES 28" – 34", 36" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 50"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 32"

Rugged Flex® Relaxed Fit Canvas Cargo Work Short

Model No. **BS3542-M** SAP No. **103542**

FABRIC

- 8.5-ounce, 98% cotton/2% spandex canvas

FEATURES

- Built to move with Rugged Flex® technology
- Sits at the waist
- Comfortable fit through the seat and thigh with more room to move
- Left-leg cargo pocket with secure cell phone storage
- Right-leg cargo pocket with utility drop-in function
- Hidden hook-and-loop closures on cargo and back pocket flaps
- Stronger sewn-on-seam belt loops
- 11" inseam
- Imported
- *Prev. name:* Rugged Flex® Rigby Cargo Short



103542-253
Dark Khaki



103542-029
Shadow



103542-412
Navy



103542-BLK
Black



WAIST SIZES 28" – 34", 36" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

Force Relaxed Fit Ripstop Cargo Short

Model No.	BS5297-M	SAP No.	105297
-----------	----------	---------	--------

FABRIC

- 7-ounce, 58% cotton/39% polyester/3% elastane

FEATURES

- Built with Carhartt Force® technology to wick sweat, dry fast, and fight odors
- FastDry® technology keeps you cool for all-day comfort
- Built to move with Rugged Flex® stretch technology
- Fights fading to maintain color wash after wash
- Strong sewn-on-seam belt loops with utility loops at front
- Comfortable gusseted crotch for more stretch between the legs
- Secure cargo pockets with utility pockets and cell phone storage
- Lower-front ledge pockets
- Reinforced back pockets
- Inseam: 11.5"
- Imported



105297-126
Navy



105297-DKH
Dark Khaki



WAIST SIZES 30" – 44"

EMMET BRICK & BLOCK
Petosky, Michigan

MEN'S OUTERWEAR

THERE'S NO MATCH FOR CARHARTT WARMTH
OR THE PRODUCTIVITY IT EMPOWERS

CARHARTT WARMTH RATINGS

WHEN IT'S MORE THAN JUST COLD, CREWS NEED MORE THAN JUST GEAR

1

WARM

Engineered to deliver LOW WARMTH, and to keep you working comfortably in cooler conditions.

2

WARMER

Engineered to deliver MIDRANGE WARMTH, and to keep you working comfortably in moderately cold conditions.

3

WARMEST

Engineered to deliver HIGH WARMTH, and to keep you working comfortably in severely cold conditions.

4

EXTREME WARMTH

Engineered for EXTREME WARMTH, and to keep you working comfortably in the coldest temps.

BACK YOUR TEAM WITH OUR PROVEN RAIN-FIGHTING TECHNOLOGY

Whether it's sweatshirts that help crews stay dry in a drizzle or gear for when it's downright nasty, Carhartt rainwear gives your business an edge over the elements.

RAIN DEFENDER®

Rain Defender® durable water-repellent (DWR) sheds wind, cold, and light rain to give your crew the protection they need to meet wet workdays head on.



STORM DEFENDER®

Storm Defender® waterproof breathable technology keeps water from getting in but allows sweat and condensation to get out. It's built to conquer the heaviest downpours and the toughest jobs in the forecast.



Storm Defender® Loose Fit Heavyweight Jacket

Model No.	OJ4670-M	SAP No.	104670
-----------	-----------------	---------	---------------

FABRIC

- 8.1 oz, 100% nylon shell

FEATURES

- Storm Defender® waterproof, breathable technology stops water from getting in but lets sweat get out
- Mesh lining in body for breathability
- Taffeta sleeve and hood lining for easy on/off
- 10K/10K waterproof breathability rating
- Wind Fighter® technology tames the wind
- Fully taped waterproof seams
- Two-way, full-zip front with inner and outer storm flaps to keep water out
- Left-chest pocket with secure waterproof zipper and storm flap to keep water out
- Two secure zippered lower pockets with storm flaps
- Hook-and-loop cuffs with inner storm cuffs for added protection
- Adjustable, removable roll-away hood
- Two inner hook-and-loop pockets
- Adjustable, droptail hem for added protection
- Back length: Medium Regular 30.25"; Medium Tall: 32.25"
- Imported

MATCHING WOMEN'S STYLE AVAILABLE IN SELECT COLORS

Page 62



104670-029
Shadow



104670-BLK
Black



104670-I26
Navy



104670-MOS
Moss




REGULAR S M L XL 2XL	BIG 3XL 4XL	TALL L XL 2XL 3XL
----------------------	-------------	-------------------

Storm Defender® Loose Fit Heavyweight Bib Overall

Model No.	OR4674-M	SAP No.	104674
-----------	-----------------	---------	---------------

FABRIC

- 8.1-ounce, 100% nylon

FEATURES

- Storm Defender® waterproof, breathable technology stops water from getting in but lets sweat get out
- 10K/10K waterproof breathability rating
- Wind Fighter® technology tames the wind
- Fully taped waterproof seams
- Adjustable elastic suspenders for a personalized fit
- Multi-compartment bib pocket with secure zipper
- Reinforced nylon kick panels and knees for added durability
- Webbing around waist with side waist adjuster for comfort
- Hook-and-loop cargo pockets
- Knee pad compatible
- Mesh-lined zip-to-knee leg opening
- Hook-and-loop adjustable bottom cuff and back right pocket
- Imported



104674-BLK
Black




REGULAR S M L XL 2XL	BIG 3XL	SHORT M L XL 2XL	TALL L XL 2XL
----------------------	---------	------------------	---------------

Full-Zip Relaxed Fit Fleece Jacket

Model No. **OJ6416-M** SAP No. **106416**

FABRIC

- 7.3-ounce
- 100% polyester textured fleece

FEATURES

- Mock-neck collar with full-length zipper
- Elastic cuffs
- Droptail hem with adjustable drawcord
- Lower-front pockets with zipper closure
- Center back length (medium, regular length): 29"
- Imported

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 63

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732

NEW



106416-N04
Black



106416-I26
Navy



106416-CRH
Carbon Heather



106416-HGY
Heather Gray

REGULAR S M L XL 2XL

BIG 3XL

TALL L XL 2XL 3XL

Half-Zip Relaxed Fit Fleece Pullover

Model No. **OJ6417-M** SAP No. **106417**

FABRIC

- 7.3-ounce
- 100% polyester textured fleece

FEATURES

- Half-zip mock-neck collar
- Elastic cuffs
- Droptail hem with adjustable drawcord
- Lower-front pockets with zipper closure
- Center back length (medium, regular length): 29"
- Imported

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732

NEW



106417-HGY
Heather Gray



106417-I26
Navy



106417-CRH
Carbon Heather



106417-N04
Black

REGULAR S M L XL 2XL

BIG 3XL

TALL L XL 2XL 3XL

Full-Zip Relaxed Fit Fleece Vest

Model No. **OJ6418-M** SAP No. **106418**

FABRIC

- 7.3-ounce
- 100% polyester textured fleece

FEATURES

- Mock-neck collar with full-length zipper
- Drawcord-adjustable droptail hem
- Lower-front pockets with zipper closure
- Center back length (medium, regular length): 29"
- Imported

NEW



106418-N04
Black



106418-I26
Navy



106418-CRH
Carbon Heather



106418-HGY
Heather Gray

REGULAR S M L XL 2XL

BIG 3XL

TALL L XL 2XL 3XL

Super Dux® Relaxed Fit Insulated Traditional Coat

Model No. **OC5533-M** SAP No. **105533**

FABRIC

- 8.1-ounce, 97% nylon/3% elastane
- Quilted nylon lining for easy on and off
- 100g 3M™ Thinsulate™ featherless insulation for warmth without the weight

FEATURES

- Built to move with Rugged Flex® stretch technology
- Rain Defender® durable water-repellent (DWR) technology forces light rain and water to bead up and roll right off
- Wind Fighter® technology tames the wind
- Adjustable hood with chin guard and drawcord that locks into place
- Two-way center front zipper
- Storm cuffs
- Droptail hem for added coverage
- Two lower-front pockets with side-entry hand warmers
- Interior hook-and-loop pockets
- Space to customize with business logo
- Center back length (medium, regular length): 31.25"
- Imported

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732



105533-I26
Navy



105533-GVL
Gravel



105533-N04
Black



**MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS**

Page 63

REGULAR S M L XL 2XL

BIG 3XL

TALL L XL 2XL 3XL

Super Dux® Relaxed Fit Lightweight Softshell Jacket

Model No. **OJ5534-M** SAP No. **105534**

FABRIC

- 8.1-ounce, 97% nylon/3% elastane
- Stretch taffeta lining

FEATURES

- Built to move with Rugged Flex® stretch technology
- Rain Defender® durable water-repellent (DWR) technology forces light rain and water to bead up and roll right off
- Wind Fighter® technology tames the wind
- Self collar
- Center front zipper with kissing welt
- Adjustable cuffs for a custom fit
- Droptail hem for added coverage
- Two lower-front pockets
- Secure interior pockets
- Space to customize with business logo
- Center back length (medium, regular length): 28.5"
- Imported

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 64

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732



105534-E00
Greige



105534-N04
Black



105534-I26
Navy



105534-GVL
Gravel



REGULAR S M L XL 2XL

BIG 3XL

TALL L XL 2XL 3XL

Super Dux® Relaxed Fit Lightweight Softshell Vest

Model No. **OV5535-M** SAP No. **105535**

FABRIC

- 8.1-ounce, 97% nylon/3% elastane
- Stretch taffeta lining

FEATURES

- Built to move with Rugged Flex® stretch technology
- Rain Defender® durable water-repellent (DWR) technology forces light rain and water to bead up and roll right off
- Wind Fighter® technology tames the wind
- Self collar
- Center front zipper with kissing welt
- Droptail hem for added coverage
- Two lower-front pockets
- Secure interior pockets
- Space to customize with business logo
- Center back length (medium, regular length): 28.5"
- Imported



105535-GVL
Gravel



105535-N04
Black



105535-I26
Navy



105535-E00
Greige



REGULAR S M L XL 2XL

BIG 3XL

TALL L XL 2XL 3XL

Rain Defender® Relaxed Fit Lightweight Insulated Jacket

Model No. OJ2208-M SAP No. 102208

FABRIC

- 1.8-ounce, 100% nylon Cordura® shell

FEATURES

- 100% nylon lining quilted to 100g polyester insulation
- Rain Defender® durable water-repellent technology (DWR) makes rain bead up and roll off
- Wind Fighter® technology tames the wind
- Mock-neck collar
- Left chest map pocket
- Two lower-front pockets
- Two inside pockets; one with zipper closure and one with hook-and-loop closure
- Lower pockets have hidden snap closure
- Hook-and-loop adjustable cuffs
- Droptail, drawcord adjustable hem
- Triple-stitched main seams
- Back Length: Large Regular: 29"; Large Tall: 31"
- Imported

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 64

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



102208-001
Black



102208-029
Shadow



102208-126
Navy



102208-MOS
Moss



REGULAR S M L XL 2XL

BIG 3XL

TALL L XL 2XL

Rain Defender® Relaxed Fit Lightweight Insulated Vest

Model No. OV2286-M SAP No. 102286

FABRIC

- 1.8-ounce, 100% nylon Cordura® shell

FEATURES

- Rain Defender® durable water repellent
- 100% nylon lining quilted to 100g polyester insulation
- Wind Fighter® technology tames the wind
- Mock-neck collar
- Left chest map pocket
- Two lower-front pockets
- Two inside pockets; one with zipper closure and one with hook-and-loop closure
- Lower pockets have hidden snap closure
- Drawcord adjustable hem
- Triple-stitched main seams
- Droptail hem
- Back Length: Medium Regular: 28.5"; Medium Tall: 30.5"
- Imported

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 65



102286-001
Black



102286-029
Shadow



102286-126
Navy



102286-MOS
Moss



REGULAR S M L XL 2XL

BIG 3XL

TALL L XL 2XL

Rain Defender® Relaxed Fit Heavyweight Softshell Jacket

Model No. **OJ2199-M** SAP No. **102199**

FABRIC

- 13.9-ounce, 90% nylon/10% spandex with 100% polyester backing

FEATURES

- Rain Defender® durable water repellent
- Wind Fighter® technology tames the wind
- Built to move with Rugged Flex® technology
- Mock-neck collar
- Center-front zipper with chin protector
- Left-chest pocket
- Two lower-front pockets with zipper closures
- Large interior document pocket
- Hook-and-loop adjustable cuffs
- Adjustable drawcord bottom hem
- Droptail hem
- Triple-stitched main seams
- Back Length: Large Regular: 29"; Large Tall: 31"
- Imported

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



102199-412
Navy



102199-022
Charcoal



102199-001
Black



102199-MOS
Moss



REGULAR S M L XL 2XL

BIG 3XL 4XL 5XL

TALL L XL 2XL 3XL 4XL

Rain Defender® Relaxed Fit Lightweight Jacket

Model No. **OJ4671-M** SAP No. **104671**

FABRIC

- 3-ounce, 100% nylon
- Polyester mesh lining body for breathability
- Taffeta sleeve lining for easy on-and-off

FEATURES

- Rain Defender® durable water repellent (DWR) keeps you dry and moving in light rain
- Full-zip front with kissing welt construction for protection
- Adjustable hood and drawcord hem
- Secure zipper chest pocket
- Two secure zipper lower pockets
- Two internal pockets: one drop-in, one with secure zipper
- Hook-and-loop adjustable cuffs
- Imported
- Replacing 100247

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



104671-N04
Black



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Washed Duck Insulated Active Jac

Model No. J130-M SAP No. 104050

FABRIC

- 12-ounce, 100% ringspun cotton washed duck

FEATURES

- 100 % polyester quilted nylon lining
- 80g 3M™ Thinsulate™ insulation
- Wind Fighter® technology tames the wind
- Attached hood with low profile adjustment at hood hem
- Lower-front pockets with brushed tricot lining and reinforced bottoms
- Pen stall in wearer's right, lower-front pocket
- Two interior pockets: One hook-and-loop and the other secure zip closure
- Cordura®-reinforced sleeve hem with interior rib-knit storm cuffs
- Elbow pleats for ease of movement
- Triple-stitched main seams
- Replaces J130
- Back Length: Medium Regular: 28.5"; Medium Tall: 30.5"
- Imported

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 65

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732



104050-BRN
Carhartt Brown



104050-BLK
Black



104050-I26
Navy



104050-GVL
Gravel

MADE WITH
3M THINSULATE™
Insulation (4-Bit)



REGULAR S M L XL 2XL

BIG 3XL 4XL 5XL

TALL M L XL 2XL 3XL 4XL

Relaxed Fit Washed Duck Sherpa-Lined Jacket

Model No. QJ4392-M SAP No. 104392

FABRIC

- 12-ounce, 100% ringspun cotton washed duck

FEATURES

- Sherpa body lining; 100% polyester quilted-nylon lining in sleeves
- Wind Fighter® technology tames the wind
- Attached sherpa-lined hood with hidden drawcord
- Pleated elbows
- Inner rib-knit storm cuffs
- Pleated, bi-swing split back
- Left-chest pocket with zipper closure
- Two inside pockets: One hook-and-loop and the other secure zip closure
- Two sherpa-lined lower-front pockets
- Replaces J141
- Back Length: Medium Regular: 28.75"; Medium Tall: 30.75"
- Imported

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732



104392-BLK
Black



104392-BRN
Carhartt Brown



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Washed Duck Sherpa-Lined Coat

Model No. **0C4293-M** SAP No. **104293**

FABRIC

- 12-ounce, 100% ringspun cotton washed duck

FEATURES

- Sherpa lining in body, 100% polyester quilted-nylon lining in sleeves
- Wind Fighter® technology tames the wind
- Under-collar snaps for optional hood
- Left-chest pocket with zipper closure
- Two lower-front pockets
- Two inside pockets: One hook-and-loop and the other secure zip closure
- Pleated elbows
- Inner-sleeve, rib-knit storm cuffs
- Pleated bi-swing back
- Triple-stitched main seams
- Back Length: Medium Regular: 31"; Medium Tall: 33"
- Imported

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



104293-BLK
Black



104293-BRN
Carhartt Brown



104293-GVL
Gravel



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Washed Duck Sherpa-Lined Mock-Neck Vest

Model No. **0V4277-M** SAP No. **104277**

FABRIC

- 12-ounce, 100% ringspun cotton washed duck

FEATURES

- Sherpa lining
- Wind Fighter® technology tames the wind
- Triple-stitched main seams
- Droptail hem for added coverage
- Left-chest zip map pocket
- Two sherpa-lined lower-front pockets
- Two inner pockets: One hook-and-loop and the other secure zip closure
- Back Length: Medium Regular: 29.25"; Medium Tall: 31.25"
- Imported



104277-GVL
Gravel



104277-BRN
Carhartt Brown



104277-126
Navy



104277-BLK
Black



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 66

REGULAR S M L XL 2XL

BIG 3XL 4XL 5XL

TALL M L XL 2XL 3XL 4XL

Washed Duck Insulated Hood

Model No. **OH4244-M** SAP No. **104244**

FABRIC

- 12-ounce, 100% ringspun cotton washed duck

FEATURES

- 100 % polyester quilted-nylon lining
- Wind Fighter® technology tames the wind
- Three-piece hood construction
- Draw cord adjustable with cord lock
- Fits all duck styles with under-collar snaps
- Triple-stitched main seams
- Imported



104244-BRN
Carhartt Brown



104244-BLK
Black



104244-GVL
Gravel



SIZES S-XL and 2XL-5XL

Loose Fit Firm Duck Insulated Flannel-Lined Active Jac

Model No. **OJ0140-M** SAP No. **106673**

FABRIC

- 12-ounce, firm-hand, 100% ringspun cotton duck

FEATURES

- Quilted-flannel lining in body, 100% polyester quilted-nylon lining in sleeves
- Wind Fighter® technology tames the wind
- Attached quilted-flannel-lined hood with drawcord closure
- Two inside pockets: One hook-and-loop and the other secure zip closure
- Two large lower-front pockets
- Rib-knit cuffs and waistband
- Triple-stitched main seams
- Back Length: Medium Regular: 29"; Medium Tall: 31"
- Replaces J140
- Imported

CARHARTT WARMTH RATING:



Tested according to ASTM Standards F2732

NEW



106673-BLK
Black



106673-BRN
Carhartt Brown



106673-DNY
Dark Navy



REGULAR S M L XL 2XL

BIG 3XL 4XL 5XL

TALL M L XL 2XL 3XL 4XL

Loose Fit Firm Duck Insulated Traditional Coat

Model No. **OC0003-M** SAP No. **106674**

FABRIC

- 12-ounce, firm-hand, 100% ring spun cotton duck

FEATURES

- 100% nylon lining quilted to arctic-weight 100% polyester insulation
- Wind Fighter® technology tames the wind
- Corduroy-trimmed collar with under-collar snaps for optional hood
- Two-way brass center-front zipper plus storm flap with hook-and-loop closure
- Two chest pockets with flap and hook-and-loop closure
- Two inside pockets: One hook-and-loop and the other secure zip closure
- Two large lower-front pockets
- Pleated elbows
- Inner-sleeve, rib-knit storm cuffs
- Split-back construction
- Pleated bi-swing back
- Triple-stitched main seams
- Back Length: Medium Regular: 30.75"; Medium Tall: 32.75"
- Replaces C003
- Imported

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732

NEW



106674-DNY
Dark Navy



106674-BRN
Carhartt Brown



106674-BLK
Black



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Washed Duck Insulated Hood

Model No. **OH6670-M** SAP No. **106670**

FABRIC

- 12-ounce, firm-hand, 100% ring spun cotton duck

FEATURES

- 100% nylon lining quilted to arctic-weight 100% polyester insulation
- Wind Fighter® technology tames the wind
- Hook-and-loop chin strap closure
- Hook-and-loop adjustable front opening
- Triple-stitched main seams
- Adjustable drawcord with cord lock
- Three-piece hood construction
- Imported

NEW



106670-211
Carhartt Brown



106670-001
Black



106670-410
Dark Navy



SIZES S-XL and 2XL-5XL

Relaxed Fit Duck Bib Overall

Model No. R01-M SAP No. 102776

FABRIC

- 12-ounce, 100% cotton ringspun duck

FEATURES

- Wind Fighter® technology tames the wind
- Adjustable front elastic suspenders with webbing slider on straps
- Bib pocket style holds electronics securely
- Stretch side panels for more precise fit
- Ledge pockets
- Double back pockets
- Chap front for protection and comfort
- Kick panels
- Ruler pocket on wearer's left side
- Hammer loop on wearer's right side
- Triple-stitched main seams
- Metal rivets at vital stress points
- Imported



102776-001
Black



102776-211
Carhartt Brown



102776-412
Navy



WAIST SIZES 28" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 28" – 34"

Loose Fit Firm Duck Insulated Bib Overall

Model No. OR6672-M SAP No. 106672

FABRIC

- 12-ounce, firm-hand, 100% ringspun cotton duck

FEATURES

- Wind Fighter® technology tames the wind
- 100% quilted nylon lining
- Midweight polyester insulation
- Adjustable front-elastic suspenders
- Multi-compartment bib pocket with zipper closure
- Zipper fly
- Two large lower-front pockets
- Hammer loop on the wearer's right leg
- Seam-to-seam chap style double front construction
- Double-front knee construction with bottom cleanouts that can accommodate knee pads
- Ankle-to-thigh leg zippers with storm flaps and snap closures
- Reinforced kick panels
- Two reinforced back pockets
- Triple-stitched main seams
- Metal rivets vital at stress points
- Replaces 104393
- Imported

CARHARTT WARMTH RATING:

1	2	3	4
WARM	WARMER	WARMEST	EXTREME WARMTH

Tested according to ASTM Standards F2732

NEW



106672-BLK
Black



106672-BRN
Carhartt Brown



106672-DNY
Dark Navy



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 67

REGULAR S – 2XL

BIG 3XL – 5XL

SHORT M – 2XL

SHORT BIG 3XL 4XL

TALL M – 4XL

Rugged Flex™ Canvas Coverall			
Model No.	OX5019-M	SAP No.	105019
FABRIC · 6.5-ounce, 98% cotton/2% spandex stretch canvas FEATURES · Rugged Flex™ stretch technology for ease of movement · Two-way front zipper with storm flap · Two secure chest pockets with flaps and hook-and-loop closure · Comfort flex waistband for increased comfort · Back yoke with pleats for ease of movement · Multiple utility pockets for added storage · Adjustable sleeve cuff with snap closure · Ankle-to-knee leg opening with hook-and-loop closure fits over boots · Two side-entry pass-through pockets with snap closures · Imported  105019-126 Navy 			
REGULAR	S - 2XL	BIG	3XL - 5XL
SHORT	M - 2XL	SHORT BIG	3XL - 4XL
TALL	M - 4XL		

BLAKE'S ORCHARD & CIDER MILL
Armada, Michigan

BLAKE'S
HARD CIDER CO.

BLAKE'S
HARD CIDER CO.



ACCESSORIES

CARHARTT HAS THE ACCESSORIES TO KEEP
YOUR CREW COVERED IN ANY CONDITION

KIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR-WOMEN'S

HI-VIS

FOOTWEAR

LICENSES

ADDITIONAL INFO

Knit Cuffed Beanie			
Model No.	OH4597-M	SAP No.	104597

FABRIC 100% acrylic rib knit
FEATURES - Stretchy rib knit - Fold-up cuff - Carhartt patch sewn on front - Imported or made in USA of imported parts

NEW



104597-BLK
Black



104597-BLM
Brite Lime



104597-BOG
Brite Orange



104597-BRN
Carhartt Brown



104597-CLH
Coal Heather



104597-HGY
Heather Grey



104597-NVY
Navy

ONE SIZE FITS ALL

Knit Cuffed Beanie			
Model No.	A18	SAP No.	A18

FABRIC 100% acrylic, stretchable rib-knit fabric
FEATURES - Carhartt label sewn on front - Imported or made in USA of imported parts - Prev. Name: Acrylic Watch Hat



A18-HGY
Heather Grey



A18-BLM
Brite Lime



A18-BOG
Brite Orange



A18-BRN
Carhartt Brown



A18-CLH
Coal Heather



A18-BLK
Black



A18-NVY
Navy

ONE SIZE FITS ALL

Fleece 2-in-1 Hat

Model No.	AH0202	SAP No.	A202
-----------	--------	---------	------

FABRIC

- 100% polyester fleece
- 92% polyester/8% spandex face mask with FastDry™ technology for quick wicking

FEATURES

- Mask tucks up into hat when not in use
- Carhartt label sewn on front
- Imported
- Prev. name:* Fleece 2-in-1 Headwear



A202-DKB
Dark Brown



A202-BLM
Brite Lime



A202-BOG
Brite Orange



A202-CHH
Charcoal Heather



A202-BLK
Black



A202-412
Navy



ONE SIZE FITS ALL

Force Helmet Liner

Model No.	AH0267-M	SAP No.	A267
-----------	----------	---------	------

FABRIC

- 92% polyester/8% spandex blend with fleeced interior for comfort and warmth

FEATURES

- Carhartt Force® fabric with FastDry™ technology wicks away sweat for comfort
- Fights odors
- Full-facial protection that extends below the neckline
- Face mask pulls down below the chin when not needed
- Flat-seam construction enhances comfort
- Carhartt logo printed on front
- Carhartt Force® logo printed on back
- Imported
- Prev. name:* Force Helmet Liner Mask



A267-BLK
Black



A267-029
Shadow



ONE SIZE FITS ALL

Rugged Flex® Twill Canvas Mesh-Back Cap

Model No.	AH6577-M	SAP No.	106577
-----------	----------	---------	--------

- FABRIC**
- 8-ounce
 - 100% cotton twill with 95% polyester/5% elastane mesh back
- FEATURES**
- Carhartt Force® sweatband fights odors and FastDry™ technology wicks away sweat to keep you cool
 - Flexfit® 110 technology for a comfortable fit
 - Structured, medium-profile with pre-curved visor
 - Adjustable fit with plastic closure that accommodates 10 different head sizes
 - Extra stretch in sweatband and crown
 - Carhartt label sewn on side
 - Imported

NEW



106577-029
Shadow



106577-N04
Black



106577-126
Navy



106577-BRN
Carhartt Brown

FLEXFIT®



ONE SIZE FITS ALL

Canvas Mesh-Back Cap

Model No.	AH5298-M	SAP No.	105298
-----------	----------	---------	--------

- FABRIC**
- 100% cotton washed canvas with 100% polyester mesh back
- FEATURES**
- Carhartt Force® sweatband fights odors and FastDry™ technology wicks away sweat for comfort
 - Structured, medium profile cap with pre-curved visor
 - Adjustable fit with plastic closure
 - Carhartt label sewn on side
 - Imported



105298-029
Shadow



105298-BLK
Black



105298-126
Navy



105298-BRN
Carhartt Brown



105298-MOS
Moss



ONE SIZE FITS ALL

Canvas Cap			
Model No.	AH3938-M	SAP No.	103938
FABRIC 100% cotton washed canvas FEATURES - Carhartt Force® sweatband fights odors and FastDry™ technology wicks away sweat for comfort - Light-structured, medium-profile cap with pre-curved visor - Adjustable fit with hook-and-loop closure - Carhartt label sewn on side - Carhartt embroidered on back closure - Imported			
 103938-001 Black 103938-211 Carhartt Brown 103938-039 Gravel 103938-412 Navy 			
ONE SIZE FITS ALL			

Rugged Professional™ Series Canvas Mesh-Back Cap			
Model No.	AH6687-M	SAP No.	106687
FABRIC 8-ounce 59% cotton/39% polyester/2% spandex canvas with 100% polyester mesh back FEATURES - Carhartt Force® sweatband fights odors and FastDry™ technology wicks away sweat for comfort - Structured, medium-profile cap with pre-curved visor - Adjustable fit with plastic closure - Carhartt label sewn on side - Replaces 103056 - Imported			
NEW  106687-I26 Dark Khaki 106687-I26 Navy 106687-N04 Black 106687-029 Shadow 			
ONE SIZE FITS ALL			

NEW CENTER STAMPING
Detroit, Michigan

WOMEN'S GEAR

BUILT EXCLUSIVELY FOR WOMEN WHO GET IT DONE

Force Relaxed Fit Midweight Short-Sleeve Pocket T-Shirt

Model No. TK6652-W SAP No. 106650

FABRIC

- 5.75-ounce
- Solids: 65% cotton/35% polyester stretch plaited jersey knit
- Heather Grey: 59% cotton/41% polyester stretch plaited jersey knit

FEATURES

- Built with Carhartt Force® technology to wick sweat and dry fast
- FastDry® technology keeps you cool for all-day comfort
- UPF 25+
- Crew neck
- Smooth flatlock seams
- Raglan sleeves increase range of motion
- Mesh sleeves and back for added breathability
- Left-chest pocket with pen stall
- Rounded wrap hem
- Center back length: 27"
- Tagless neck label
- Replaces 105415
- Imported

MATCHING MEN'S
STYLE AVAILABLE

Page 12

NEW



106650-N04
Black



106650-HGY
Heather Gray



106650S-I26
Navy



106650-CRH
Carbon Heather



REGULAR XS S M L XL 2X 3X

Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt

Model No. TK6656-W SAP No. 106659

FABRIC

- 5.75-ounce
- Solids: 65% cotton/35% polyester stretch plaited jersey knit
- Heather Grey: 59% cotton/41% polyester stretch plaited jersey knit

FEATURES

- Built with Carhartt Force® technology to wick sweat and dry fast
- FastDry® technology keeps you cool for all-day comfort
- UPF 25+
- Crew neck
- Smooth flatlock seams
- Raglan sleeves increase range of motion
- Mesh sleeves and back for added breathability
- Left-chest pocket with pen stall
- Center back length: 27"
- Tagless neck label
- Replaces 105814
- Imported

MATCHING MEN'S
STYLE AVAILABLE

Page 12

NEW



106659-N04
Black



106659-HGY
Heather Grey



106659-I26
Navy



106659-CRH
Carbon Heather



REGULAR XS S M L XL 2X 3X

Force Relaxed Fit Lightweight Short-Sleeve Pocket Polo

Model No. **TK6662-W** | SAP No. **106663**

FABRIC

- 4.25-ounce
- 100% polyester birdseye textured knit

FEATURES

- Built with Carhartt Force® technology to wick sweat and dry fast
- FastDry® technology keeps you cool for all-day comfort
- Fights fading
- Fights odors
- Non-roll rib-knit polo collar
- Four-button front
- Open, non-banded sleeves
- Droptail hem for added coverage
- Left-chest pocket with sewn on Carhartt label
- Carhartt Force® labeling on left sleeve
- Center back length: 27"
- Tagless neck label
- Replaces 105810
- Imported

**MATCHING MEN'S
STYLE AVAILABLE**

Page 13

NEW



106663-126
Navy



106663-029
Shadow



106663-N04
Black



REGULAR XS S M L XL 2X 3X

Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt

Model No. **K87-W** | SAP No. **103067**

FABRIC

- 6.75-ounce
- Solids: 100% cotton jersey
- Heather Gray: 90% cotton/10% polyester
- Brite Lime and Brite Orange: 60% cotton/40% polyester

FEATURES

- Rib-knit crewneck
- Side-seamed construction minimizes twisting
- Left-chest pocket with sewn-on Carhartt label
- Center back length: 26.5"
- Tagless neck label
- Imported

**MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS**

Page 14



103067-001
Black



103067-034
Heather Gray



103067-412
Navy



103067-BLM
Brite Lime

REGULAR XS S M L XL 2X 3X

Relaxed Fit Midweight Full-Zip Sweatshirt

Model No. **TS0122-W** SAP No. **102788**

FABRIC

- 10.5-ounce
- 55% cotton/45% polyester fleece

FEATURES

- Zip-front with attached three-piece hood
- Ribbed cuffs and waistband
- Center back length: 25.5"
- Imported



102788-CRH
Carbon Heather



102788-412
Navy



102788-001
Black

MATCHING MEN'S
STYLE AVAILABLE

Page 18

REGULAR XS S M L XL 2X 3X

Relaxed Fit Midweight Quarter-Zip Mock-Neck Sweatshirt

Model No. **TS5295-W** SAP No. **105295**

FABRIC

- 10.5-ounce, 55% cotton/45% polyester

FEATURES

- Mock-neck collar
- Quarter-length zipper with storm flap
- Front handwarmer pockets
- Ribbed cuffs and waistband
- Center back length: 25.5"
- Imported



105295-412
Navy



105295-CRH
Carbon Heather



105295-BLK
Black

MATCHING MEN'S
STYLE AVAILABLE

Page 19

REGULAR XS S M L XL 2X 3X

Force Relaxed Fit Lightweight Long-Sleeve Shirt

Model No.	TW5291-W	SAP No.	105538
-----------	----------	---------	--------

- FABRIC**
- 2.9-ounce, 71% polyester/29% nylon chambray
- FEATURES**
- Built with Carhartt Force® technology to wick sweat, dry fast, and fight odors
 - FastDry® technology keeps you cool for all-day comfort
 - Built to move with Rugged Flex® stretch technology
 - UPF 50+
 - Button-down collar
 - Shoulder pleats for ease of movement
 - Two-button adjustable cuffs with extended plackets
 - Two chest pockets with a pen stall and mitered flaps with button closures
 - Center back length: 28.25"
 - Imported



105538-STL
Steel



105538-DKH
Dark Khaki



105538-I26
Navy



105538-N04
Black



MATCHING MEN'S STYLE AVAILABLE Page 24

REGULAR XS S M L XL 2X 3X

Force Relaxed Fit Lightweight Short-Sleeve Shirt

Model No.	TW5292-W	SAP No.	105537
-----------	----------	---------	--------

- FABRIC**
- 2.9-ounce, 71% polyester/29% nylon chambray
- FEATURES**
- Built with Carhartt Force® technology to wick sweat, dry fast, and fight odors
 - FastDry® technology keeps you cool for all-day comfort
 - Built to move with Rugged Flex® stretch technology
 - UPF 50+
 - Button-down collar
 - Shoulder pleats for ease of movement
 - Two chest pockets with a pen stall and mitered flaps with button closures
 - Center back length: 28.25"
 - Imported



105537-STL
Steel



105537-DKH
Dark Khaki



105537-I26
Navy



105537-N04
Black



MATCHING MEN'S STYLE AVAILABLE Page 24

REGULAR XS S M L XL 2X 3X

Rugged Flex® Relaxed Fit Canvas Work Pant

Model No. **BN5113-W** SAP No. **105113**

FABRIC

- 8.5-ounce
- 98% cotton, 2% spandex canvas

FEATURES

- Rugged Flex® durable stretch technology for ease of movement
- Mid-rise; sits slightly below the waist
- Easy fit through the hip and thigh
- Utility pockets and loop
- Triple-stitched main seams
- Straight leg opening
- Imported



105113-DKH
Dark Khaki



105113-I26
Navy



105113-N04
Black



MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 31

REGULAR 0 - 26

SHORT INSEAM 29"
REGULAR INSEAM 31"
TALL INSEAM 33"

Rugged Flex® Relaxed Fit Jean

Model No. **BD5383-W** SAP No. **105383**

FABRIC

- 10.6-ounce
- 82% cotton, 16% polyester, 2% elastane

FEATURES

- Built to move with Rugged Flex® stretch technology
- Slim fit: Mid-rise sits just below the waist with a slim fit through the hip and thigh and a tapered leg opening
- Durable stretch denim
- Higher back rise for added coverage
- Stretch waistband that moves with you
- Imported



105383-H64
Willow



MATCHING MEN'S
STYLE AVAILABLE

Page 30

REGULAR 0 - 26

SHORT INSEAM 29"
REGULAR INSEAM 31"
TALL INSEAM 33"

Force Fitted Midweight Utility Legging

Model No. **BN2482-W** SAP No. **102482**

FABRIC

- 10-ounce
- 91% nylon, 9% spandex ponte

FEATURES

- FastDry® technology wicks away sweat for comfort
- Built to move with Rugged Flex® stretch technology
- Fights odors
- Durable, stretch knit fabric fits close to the body
- Wide, stretch waistband prevents gapping in the back and offers a comfortable fit
- Abrasion-resistant utility pockets
- Reinforced, abrasion-resistant knee panels for extra durability
- Skinny leg opening
- Imported



102482-N04
Black



REGULAR XS S M L XL 2X 3X

Storm Defender® Relaxed Fit Heavyweight Jacket

Model No. **OJ2382-W** SAP No. **102382**

FABRIC

- 5.2-ounce, 100% nylon with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent

FEATURES

- 10K/10K protection rating
- 100% polyester mesh lining in body and 100% nylon taffeta lining in sleeves
- Fully taped seams
- Detachable three-piece hood with drawcord and barrel lock adjusters
- Two-way zipper with snap-front storm placket
- Two front pockets with zipper closures, two lower-front pockets with flaps and snaps, zipper-secured side entry and two interior pockets
- Articulated elbows
- Hook-and-loop adjustable cuffs
- Interior storm cuffs with thumbholes
- Adjustable hem with drawcord and barrel lock adjusters
- Droptail adds coverage
- Triple-stitched main seams
- Back length: 31.5"
- Imported



102382-001
Black



MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 39

REGULAR XS S M L XL 2X 3X

Full-Zip Relaxed Fit Fleece Jacket

Model No. **0J6416-W** SAP No. **106419**

FABRIC

- 7.3-ounce
- 100% polyester textured fleece

FEATURES

- Mock-neck collar with full-length zipper
- Elastic cuffs
- Droptail hem with adjustable drawcord
- Lower-front pockets with zipper closure
- Center back length (medium, regular length): 27"
- Imported

MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 40

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732

NEW



106419-I26
Navy



106419-HGY
Heather Gray



106419-N04
Black



106419-CRH
Carbon Heather

REGULAR XS S M L XL 2X 3X

Super Dux® Relaxed Fit Insulated Traditional Coat

Model No. **0C5533-W** SAP No. **105654**

FABRIC

- 8.1-ounce, 97% nylon/3% elastane
- Quilted nylon lining for easy on and off
- 100g 3M™ Thinsulate™ featherless insulation for warmth without the weight

FEATURES

- Built to move with Rugged Flex® stretch technology
- Rain Defender® durable water-repellent (DWR) technology forces light rain and water to bead up and roll right off
- Wind Fighter® technology tames the wind
- Adjustable hood with chin guard and drawcord that locks into place
- Two-way center front zipper
- Storm cuffs
- Droptail hem for added coverage
- Two lower-front pockets with side-entry hand warmers
- Interior hook-and-loop pockets
- Space to customize with business logo
- Center back length (medium, regular length): 30.25"
- Imported

MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 41

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



105654-GVL
Gravel



105654-N04
Black



105654-I26
Navy

MADE WITH
3M THINSULATE™
Featherless Insulation



REGULAR XS S M L XL 2X 3X

Super Dux® Relaxed Fit Lightweight Softshell Jacket

Model No. **OJ5534-W** SAP No. **105536**

FABRIC

- 8.1-ounce, 97% nylon/3% elastane
- Stretch taffeta lining

FEATURES

- Built to move with Rugged Flex® stretch technology
- Rain Defender® durable water-repellent (DWR) technology forces light rain and water to bead up and roll right off
- Wind Fighter® technology tames the wind
- Self collar
- Center front zipper with kissing welt
- Adjustable cuffs
- Droptail hem for added coverage
- Two lower-front pockets
- Secure interior pockets
- Space to customize with business logo
- Center back length (medium, regular length): 27"
- Imported

MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 42

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



105536-I26
Navy



105536-GVL
Gravel



105536-N04
Black



REGULAR XS S M L XL 2X 3X

Rain Defender® Relaxed Fit Lightweight Insulated Jacket

Model No. **OJ2208-W** SAP No. **104314**

FABRIC

- 1.8-ounce, 100% nylon Cordura® shell with Rain Defender®

FEATURES

- Nylon lining quilted to 100 gram polyester insulation
- Wind Fighter® technology tames the wind
- Mock-neck collar
- Left-chest map pocket
- Two lower-front pockets
- Two inside pockets; one with zipper closure and one with hook-and-loop closure
- Lower pockets have hidden snap closure
- Hook-and-loop adjustable cuffs
- Drawcord adjustable hem
- Triple-stitched main seams
- Droptail
- Center back length (medium, regular length): 27"
- Imported

MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 43

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



104314-BLK
Black



104314-I26
Navy



104314-029
Shadow



REGULAR XS S M L XL 2X 3X

Rain Defender® Relaxed Fit Lightweight Insulated Vest

Model No. OV2286-W SAP No. 104315

FABRIC

- 1.8-ounce, 100% nylon Cordura® shell with Rain Defender®

FEATURES

- Nylon lining quilted to 100 gram polyester insulation
- Wind Fighter® technology tames the wind
- Mock-neck collar
- Left-chest map pocket
- Two lower-front pockets
- Two inside pockets; one with zipper closure and one with hook-and-loop closure
- Lower pockets have hidden snap closure
- Drawcord adjustable hem
- Triple-stitched main seams
- Droptail
- Center back length (medium, regular length): 27"
- Imported

MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 43



104315-N04
Black



104315-I26
Navy



104315-029
Shadow



REGULAR XS S M L XL 2X 3X

Loose Fit Washed Duck Insulated Active Jac

Model No. J130-W SAP No. 104053

FABRIC

- 12-ounce, 100% ringspun cotton duck
- 100% nylon lining quilted to 80g 3M™ Thinsulate™ insulation in body, sleeves, and hood

FEATURES

- Attached hood with low profile adjustment at hood hem
- Lower front pockets with brushed tricot lining and reinforced bottoms
- Pen stall on wearer's right lower front pocket
- Two interior pockets
- Cordura® reinforced sleeve hems with interior rib-knit storm cuffs
- Elbow pleats for ease of movement
- Triple-stitched main seams
- Center back length (medium, regular length): 25.5"
- Imported

MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 45

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732



104053-BRN
Carhartt Brown



104053-BLK
Black



104053-I26
Navy

MADE WITH
3M THINSULATE™
Insulation

REGULAR XS S M L XL 2X 3X

**Loose Fit Washed Duck
Sherpa-Lined Mock-Neck Vest**

Model No.	OV4277-W	SAP No.	104224
-----------	----------	---------	--------

- FABRIC**
- 12-ounce, 100% cotton washed duck
- FEATURES**
- Sherpa lining
 - Zipper-secured chest map pocket, two lower-front pockets and two interior pockets
 - Droptail adds coverage
 - Triple-stitched main seams
 - Center back length (medium, regular length): 25.5"
 - Imported



104224-211
Carhartt Brown



104224-BLK
Black

**MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS**

Page 46

REGULAR XS S M L XL 2X 3X

**Rugged Flex® Relaxed Fit
Canvas Jacket**

Model No.	OJ2524-W	SAP No.	102524
-----------	----------	---------	--------

- FABRIC**
- 8-ounce
 - 98% cotton/2% spandex canvas
- FEATURES**
- Rugged Flex® durable stretch technology for ease of movement
 - 100% polyester mesh lining
 - Rib-knit cuffs, collar and waistband
 - Two lower-front pockets
 - Chest map pocket
 - Interior pocket
 - Triple-stitched main seams
 - Center back length (medium, regular length): 24"
 - Imported

CARHARTT WARMTH RATING:

1	2	3	4
WARM	WARMER	WARMEST	EXTREME WARMTH

Tested according to ASTM Standards F2732



102524-211
Carhartt Brown



102524-001
Black



REGULAR XS S M L XL 2X 3X

Relaxed Fit Washed Duck Insulated Bib Overall

Model No. **OR4031-W** SAP No. **104049**

FABRIC

- 12-ounce, 100% cotton ring-spun duck

FEATURES

- 80g 3M™ Thinsulate™ insulation throughout legs
- Adjustable front-elastic suspenders with webbing slider on straps
- Bib pocket style holds electronics securely
- Stretch side panels for increased range of motion and comfort
- Ledge pockets
- Reinforced back pockets
- Double-front construction with cleanout bottoms that accommodate knee pads
- Cordura® reinforced 360° kick panels
- Ankle-to-knee leg zippers
- Triple-stitched main seams
- Imported

MATCHING MEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 49

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732



104049-BLK
Black



104049-I26
Navy

MADE WITH
3M THINSULATE™
Insulation / Reheat

REGULAR XS S M L XL 2X 3X

SHORT INSEAM 29"
REGULAR INSEAM 31"
TALL INSEAM 33"

LINDE GAS & EQUIPMENT
River Rouge, Michigan



carhartt **FR**

FLAME-RESISTANT

MEETS NFPA 70E AND NFPA 2112 PERFORMANCE REQUIREMENTS—PLUS
THE DURABILITY AND COMFORT REQUIREMENTS OF YOUR CREW

Flame-Resistant Force Relaxed Fit Lightweight Short-Sleeve T-Shirt

Model No. **TK2903-FRM** SAP No. **102903**

FABRIC

- 6.5-ounce, 93% cotton/7% spandex knit

FEATURES

- Meets the performance requirements of NFPA 70E/ ASTM F1506
- UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Spandex-reinforced rib-knit crewneck
- Side-seam construction minimizes twisting
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on side seam
- Imported
- **Prev. name:** Flame-Resistant Force Short-Sleeve T-Shirt



102903-410
Dark Navy



102903-051
Light Gray



102903-250
Khaki

CAT 2
ATPV
(CAL/CM²)
8.3

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Flame-Resistant Force Relaxed Fit Lightweight Long-Sleeve T-Shirt

Model No. **TK2904-FRM** SAP No. **102904**

FABRIC

- 6.5-ounce, 93% cotton/7% spandex knit

FEATURES

- Meets the performance requirements of NFPA 70E/ ASTM F1506
- UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Spandex-reinforced rib-knit crewneck
- Side-seam construction minimizes twisting
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on side seam
- Imported
- **Prev. name:** Flame-Resistant Force Long-Sleeve T-Shirt



102904-410
Dark Navy



102904-051
Light Gray



102904-250
Khaki

CAT 2
ATPV
(CAL/CM²)
8.3

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Flame-Resistant Force Loose Fit Midweight Short-Sleeve Pocket T-Shirt

Model No. **TK0234-FRM** | SAP No. **100234**

FABRIC

- 6.75-ounce, 100% cotton FR jersey knit

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® Classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Rib-knit crewneck collar
- Left-chest pocket
- Side-seamed construction minimizes twisting
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket
- Imported
- **Prev. name:** Flame-Resistant Force Cotton Short-Sleeve T-Shirt



100234-051
Light Gray



100234-410
Dark Navy

CAT 2
ATPV
(CAL/CM²)
8.9

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Flame-Resistant Force Loose Fit Midweight Long-Sleeve Pocket T-Shirt

Model No. **TK0235-FRM** | SAP No. **100235**

FABRIC

- 6.75-ounce, 100% cotton FR jersey knit

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Rib-knit crewneck
- Side-seam construction minimizes twisting
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket
- Left-chest pocket
- Imported
- **Prev. name:** Flame-Resistant Force Cotton Long-Sleeve T-Shirt



100235-410
Dark Navy



100235-051
Light Gray



100235-250
Khaki



100235-465
Medium Blue



100235-BLK
Black

CAT 2
ATPV
(CAL/CM²)
8.9

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 93

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Flame-Resistant Force Loose Fit Midweight Long-Sleeve Pocket Henley T-Shirt			CAT 2 ATPV (CAL/CM²) 8.9 ARC RATED NFPA 70E COMPLIANT NFPA 2112 UL CERTIFIED ASTM F1506 CERTIFIED		
Model No.	TK0237-FRM	SAP No.	100237		
FABRIC · 6.75-ounce, 100% cotton FR jersey knit			 100237-410 Dark Navy		
FEATURES · Meets the performance requirements of NFPA 70E/ ASTM F1506 · UL® classified to NFPA 2112 · Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors · FastDry™ technology keeps you cool for all-day comfort · Side-seam construction minimizes twisting · Rib-knit henley collar with three-button placket · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Left-chest pocket · Imported · <i>Prev. name:</i> Flame-Resistant Force Cotton Long-Sleeve Henley			 100237-051 Light Gray		
			 100237-250 Khaki		
			 		
REGULAR S M L XL 2XL			BIG 3XL 4XL		TALL M L XL 2XL 3XL

Flame-Resistant Force Loose Fit Midweight Sweatshirt			CAT 3 ATPV (CAL/CM²) 25 ARC RATED NFPA 70E COMPLIANT NFPA 2112 UL CERTIFIED ASTM F1506 CERTIFIED		
Model No.	TS4983-FRM	SAP No.	104983		
FABRIC · 10.5-ounce, 40% cotton/35% modacrylic/ 15% viscose/8% aramid/2% antistat FR fleece			 104983-020 Granite Heather		
FEATURES · Inherently flame-resistant fabric · Meets the performance requirements of NFPA 70E and ASTM F1506 · UL® classified to NFPA 2112 · Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors · FastDry™ technology keeps you cool for all-day comfort · Attached three-piece hood with FR drawcord adjustable closure · Rib-knit cuffs and waist · Locker loop facilitates hanging · Carhartt FR and NFPA 2112/CAT 3 labels sewn on pocket · Front handwarmer pocket with inner media pocket · Imported · <i>Prev. name:</i> Flame-Resistant Force Original Fit Midweight Hooded Sweatshirt			 104983-126 Navy		
			 104983-BRN Carhartt Brown		
			 		
REGULAR S M L XL 2XL			BIG 3XL 4XL		TALL M L XL 2XL 3XL

Flame-Resistant Force Loose Fit Midweight Full-Zip Sweatshirt

Model No. **TS4982-M** SAP No. **104982**

FABRIC

- 10.5-ounce, 40% cotton/35% modacrylic/
15% viscose/8% aramid/2% antistat FR fleece

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E and ASTM F1506
- UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all day comfort
- Attached three-piece hood with FR drawcord adjustable closure
- VISLON® front zip with FR tape
- Rib-knit cuffs and waist
- Locker loop facilitates hanging
- Carhartt FR and NFPA 2112/CAT 3 labels sewn on pocket
- Two front handwarmer pockets with inner media pocket
- Imported
- Prev. name:** Flame-Resistant Force Original Fit Midweight Hooded Zip-Front Sweatshirt

**MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS**

Page 93



104982-020
Granite Heather



104982-126
Navy



104982-BRN
Carhartt Brown

CAT 3
ATPV
(CAL/CM²)
25

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Flame-Resistant Force Loose Fit Midweight Quarter-Zip Sweatshirt

Model No. **TS5028-FRM** SAP No. **105028**

FABRIC

- 10.5-ounce, 40% cotton/35% modacrylic/
15% viscose/8% aramid/2% antistat FR fleece

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E and ASTM F1506
- UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Mock-neck collar with quarter-length zipper
- Rib-knit cuffs and waist
- Locker loop facilitates hanging
- Carhartt FR and NFPA 2112/CAT 3 labels sewn on pocket
- Front handwarmer pocket with inner media pocket
- Imported
- Prev. name:** Flame-Resistant Force Original Fit Midweight Mock-Neck Sweatshirt



105028-013
Black Heather



105028-126
Navy



105028-020
Granite Heather

CAT 3
ATPV
(CAL/CM²)
25

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Flame-Resistant Force Loose Fit Lightweight Long-Sleeve Shirt

Model No. TW4138-FRM SAP No. 104138

FABRIC

- 4.7-ounce, 50% viscose/33% meta-aramid/
10% nylon/5% para-aramid/2% antistat FR twill

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E/
ASTM F1506
- UL® Classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat,
dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Triple-stitched main seams
- Breathable honeycomb weave
- Wrinkle-resistant, anti-static, colorfast fabric
- Extended sleeve plackets with two-button
adjustable cuffs
- Carhartt FR label sewn on left pocket; NFPA 2112/
CAT 2 label sewn on sleeve placket
- Two chest pockets with button closures; Tradesman
double-layer pocket on left chest
- Center back length (medium, regular length): 31"
- Imported
- Prev. name:** Flame-Resistant Force Original Fit
Lightweight Long Sleeve Button Front Shirt

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 94



104138-GRY
Gray



104138-437
Steel Blue



104138-DKH
Dark Khaki



104138-I26
Navy

CAT 2

ATPV
(CAL/CM²)
8.6

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL 4XL

Flame-Resistant Loose Fit Midweight Twill Long-Sleeve Shirt

Model No. TW0160-FRM SAP No. FRS160

FABRIC

- 7-ounce, 88% cotton/12% high-tenacity nylon FR twill

FEATURES

- Meets the performance requirements of NFPA 70E/
ASTM F1506
- UL® classified to NFPA 2112
- Triple-stitched main seams
- Button-down collar and front; flame-resistant
melamine buttons
- Carhartt FR label sewn on left pocket; NFPA 2112/
CAT 2 label sewn on sleeve placket
- Extended sleeve plackets with adjustable
two-button cuffs
- Two chest pockets with flaps and button closures
- Center back length (medium, regular length): 32.75"
- Imported
- Prev. name:** Flame-Resistant Classic Twill Shirt

MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 94



FRS160-DNY
Dark Navy



FRS160-KHI
Khaki



FRS160-GRY
Gray



FRS160-MBL
Medium Blue

CAT 2

ATPV
(CAL/CM²)
8.6

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL 4XL

Flame-Resistant Rugged Flex® Canvas Shirt Jac

Model No. **TW5978-FRM** SAP No. **105978**

FABRIC

- 9-ounce, 98% cotton/2% elastane FR stretch canvas
- 6.5-ounce, 100% cotton French Terry FR lining

FEATURES

- Meets the performance requirements of NFPA 70E and ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Spread collar
- Front snap closure
- Left-chest secure zippered pocket with sewn-on Carhartt FR label
- Two snap-adjustable cuffs with extended plackets
- Two lower-front welt pockets
- NFPA 2112 / CAT 3 label sewn on sleeve placket
- Center back length (medium, regular length): 31"
- Center back length (medium, tall length): 33"
- Imported

NEW



105978-N04
Black



105978-029
Shadow



105978-BRN
Carhartt Brown

CAT 3

ATPV
(CAL/CM²)
27

ARC-RELATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Flame-Resistant Relaxed Fit 5-Pocket Jean

Model No. **BDO100-FRM** SAP No. **FRB100**

FABRIC

- 11.75-ounce, 100% cotton FR denim

FEATURES

- Sits at the waist
- Comfortable fit through the seat and thigh with room to move
- Garment washed for soft finish
- Arc-resistant button closure at waist
- Brass zipper fly with FR zipper tape
- Two reinforced back pockets
- Double-stitched main seams
- Straight leg opening
- Carhartt FR label sewn on back pocket; NFPA 2112/ CAT 2 label sewn on coin pocket
- Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112
- Imported
- **Prev. name:** Flame-Resistant Signature Denim Jean



FRB100-DNM
Denim



CAT 2

ATPV
(CAL/CM²)
16

ARC-RELATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

WAIST SIZES 30" – 44"

BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"

EVEN INSEAMS 30" – 36"

Flame-Resistant Loose Fit Utility Jean

Model No.	BD0013-FRM	SAP No.	FRB13
-----------	------------	---------	-------

FABRIC

- 11.75-ounce, 100% cotton FR denim

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Sits at the waist
- More room to move with a comfortable fit through the seat and thigh and a straight leg opening
- Triple-stitched main seams
- Brass zipper fly with FR zipper tape
- Arc-resistant button closure at waist
- Garment washed for a soft finish and reduced shrinkage
- Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on front waistband
- Multiple utility pockets
- Left leg utility band
- Imported
- Prev. name:* Flame-Resistant Signature Denim Dungaree



FRB13-DNM
Denim



WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Rugged Flex® Straight Fit 5-Pocket Jean

Model No.	BD5069-FRM	SAP No.	105069
-----------	------------	---------	--------

FABRIC

- 12.5-ounce, 98% cotton/2% spandex FR denim

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Sits slightly below the waist
- Closer-to-the-body fit through the seat and thigh with room to move
- Straight leg opening
- Brass zipper fly with FR zipper tape
- Arc-resistant button closure at waist
- Stronger sewn-on-seam belt loops
- Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband
- Two reinforced back pockets
- Imported



105069-MDO
Midnight Indigo



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 95

WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Rugged Flex® Relaxed Fit 5-Pocket Jean

Model No. **BD5079-FRM** SAP No. **105079**

FABRIC

- 12.5-ounce, 98% cotton/2% spandex FR denim

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Sits slightly below the waist
- Comfortable fit through the seat and thigh with more room to move
- Straight leg opening
- Brass zipper fly with FR zipper tape
- Arc-resistant button closure at waist
- Stronger sewn-on-seam belt loops
- Carhartt FR label sewn on back pocket
- NFPA 2112/CAT 2 label sewn on waistband
- Two reinforced back pockets
- Imported



105079-MDO
Midnight Indigo

CAT 2
ATPV
(CAL/CM²)
21

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 95

WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Rugged Flex® Relaxed Fit 5-Pocket Tapered Jean

Model No. **BD5172-FRM** SAP No. **105172**

FABRIC

- 12.5-ounce, 98% cotton/2% spandex FR denim

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Sits below the waist
- Comfortable fit through the seat and thigh with more room to move
- Tapered leg opening
- Brass zipper fly with FR zipper tape
- Arc-resistant button closure at waist
- Stronger sewn-on-seam belt loops
- Carhartt FR label sewn on back pocket
- NFPA 2112/CAT 2 label sewn on waistband
- Two reinforced back pockets
- Imported



105172-MDO
Midnight Indigo

CAT 2
ATPV
(CAL/CM²)
21

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 95

WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Force Rugged Flex® Relaxed Fit 5-Pocket Jean

Model No. **BD4790-FRM** SAP No. **104790**

FABRIC

- 11-ounce, 69% cotton/29% modacrylic/
1% elastane/1% aramid FR denim

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology keeps you cool for all-day comfort
- Sits slightly below the waist
- More room to move with a comfortable fit through the seat and thigh and a straight leg opening
- Brass zipper fly with FR zipper tape
- Strong sewn-on-seam belt loops
- Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband
- Imported



104790-I31
Midnight Sand

CAT 2
EBT
(CAL/CM²)
12

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Force Rugged Flex® Relaxed Fit Utility Jean

Model No. **BD4633-FRM** SAP No. **104633**

FABRIC

- 11-ounce, 69% cotton/29% modacrylic/
1% elastane/1% aramid FR denim

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E/
ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology keeps you cool for all-day comfort
- Sits slightly below the waist
- More room to move with a comfortable fit through the seat and thigh and a straight leg opening
- Brass zipper fly with FR zipper tape
- Strong sewn-on-seam belt loops
- Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband
- Reinforced front slash pocket
- Two back pockets
- Multiple tool and utility pockets
- Imported



104633-I32
Boulder

CAT 2
EBT
(CAL/CM²)
12

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Loose Fit Canvas 5-Pocket Utility Work Pant

Model No. **BN0159-FRM** SAP No. **FRB159**

FABRIC

- 8.5-ounce, 88% cotton/12% high-tenacity nylon FR canvas

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Sits at the waist
- Our roomiest cut with a generous fit through the seat and thigh and a straight leg opening
- Triple-stitched main seams
- Brass zipper fly with FR zipper tape
- Arc-resistant button closure at waist
- Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket
- Multiple utility pockets; cell phone pocket
- Two reinforced back pockets
- Imported
- *Prev. name:* Flame-Resistant Canvas Pant



FRB159-DNY
Dark Navy



FRB159-GKH
Golden Khaki



FRB159-MOS
Moss

CAT 2
ATPV
(CAL/CM²)
12

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Rugged Flex® Relaxed Fit Canvas 5-Pocket Work Pant

Model No. **BN2517-FRM** SAP No. **104204**

FABRIC

- 9-ounce, 98% cotton/2% spandex FR canvas

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Sits slightly below the waist; comfortable fit through the seat and thigh with more room to move; straight-leg opening
- Stronger sewn-on-seam belt loops
- Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket
- Right-leg secured cell phone pocket
- Left-leg multi-utility pocket
- Imported



104204-DKH
Dark Khaki



104204-I26
Navy



104204-029
Shadow

CAT 2
ATPV
(CAL/CM²)
11

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



MATCHING WOMEN'S STYLE
AVAILABLE IN SELECT COLORS

Page 95

WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Rugged Flex® Relaxed Fit Canvas Work Pant

Model No.	BN2291-FRM	SAP No.	104986
-----------	------------	---------	--------

FABRIC

- 9-ounce, 98% cotton/2% spandex FR canvas

FEATURES

- Meets the performance requirements of NFPA 70E/ ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Sits slightly below the waist; comfortable fit through the seat and thigh with more room to move and a straight leg opening
- Reinforced front slash pocket
- Strong sewn-on-seam belt loops
- Right leg secure cell phone pocket
- Carhartt FR label sewn on back pocket
- NFPA 2112/CAT 2 label sewn on front waistband
- Imported





104986-I26
Navy

104986-DKH
Dark Khaki

WAIST SIZES 30" – 44"

BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"

EVEN INSEAMS 30" – 36"

CAT 2

ATPV (CAL/CM²) 11

ARC RATED NFPA 70E COMPLIANT

NFPA 2112 UL CERTIFIED

ASTM F1506 CERTIFIED



Flame-Resistant Rugged Flex® Relaxed Fit Canvas Cargo Work Pant

Model No.	BN3574-FRM	SAP No.	104205
-----------	------------	---------	--------

FABRIC

- 9-ounce, 98% cotton/2% spandex FR canvas

FEATURES

- Meets the performance requirements of NFPA 70E/ ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Sits slightly below the waist; comfortable fit through the seat and thigh with more room to move; straight leg opening
- Stronger sewn-on-seam belt loops
- Carhartt FR label sewn on back pocket; NFPA 2112/ CAT 2 label sewn on coin pocket
- Secure cargo pocket with utility pocket and cell phone storage
- Reinforced dungaree back pockets
- Imported





104205-DKH
Dark Khaki

104205-I26
Navy

WAIST SIZES 30" – 44"

BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"

EVEN INSEAMS 30" – 32"

CAT 2

ATPV (CAL/CM²) 11

ARC RATED NFPA 70E COMPLIANT

NFPA 2112 UL CERTIFIED

ASTM F1506 CERTIFIED



Flame-Resistant Rugged Flex® Relaxed Fit Duck Utility Work Pant

Model No. **BN5014-FRM** SAP No. **105014**

FABRIC

- 13-ounce, 99% cotton/1% elastane FR duck

FEATURES

- Meets the performance requirements of NFPA 70E and ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Sits slightly below the waist; comfortable fit through the seat and thigh with more room to move
- Straight leg opening
- Stronger sewn-on-seam belt loops
- Multiple tool and utility pockets
- Triple-stitched main seams
- Brass zipper fly with FR zipper tape
- Arc-resistant button closure at waist
- Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on front waistband
- Imported



105014-BRN
Carhartt Brown



105014-I26
Navy

CAT 2
ATPV (CAL/CM²)
13

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Force Relaxed Fit Ripstop Utility Work Pant

Model No. **BN4785-FRM** SAP No. **104785**

FABRIC

- 6.1-ounce, 79% aramid/20% modacrylic/ 1% antistat glenguard ripstop

FEATURES

- Inherently flame-resistant ripstop fabric
- Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112
- Superior colorfastness
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology wicks away sweat for comfort
- Sits slightly below the waist
- Comfortable fit through the seat and thigh with room to move
- Lower-front ledge pockets
- Multiple tool and utility pockets
- Comfortable gusseted crotch
- Articulated knees for ease of movement
- Reinforced back pockets
- Stronger sewn-on-seam belt loops with utility loops at front
- Straight leg opening
- Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket
- Imported



104785-H93
Deep Navy



104785-A11
Klondike Khaki

CAT 2
EBT (CAL/CM²)
10

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 30" – 36"
EVEN INSEAMS 30" – 36"

Flame-Resistant Force Relaxed Fit Ripstop Cargo Work Pant

Model No.	BN4786-FRM	SAP No.	104786
-----------	------------	---------	--------

FABRIC

- 6.1-ounce, 79% aramid/20% modacrylic/ 1% antistat glenguard ripstop

FEATURES

- Inherently flame-resistant ripstop fabric
- Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112
- Superior colorfastness
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology wicks away sweat for comfort
- Sits slightly below the waist
- Comfortable fit through the seat and thigh with room to move
- Lower-front ledge pockets
- Comfortable gusseted crotch
- Secure cargo pockets with utility pockets and cell phone storage
- Reinforced back pockets
- Stronger sewn-on-seam belt loops with utility loops at front
- Straight leg opening
- Carhartt FR label sewn on back pocket; NFPA 2112/ CAT 2 label sewn on coin pocket
- Imported



104786-H93
Deep Navy

CAT 2

EBT (CAL/CM²) 10

ARC RATED NFPA 70E COMPLIANT

NFPA 2112

UL CERTIFIED

ASTM F1506

CERTIFIED



WAIST SIZES 30" – 44" BIG & TALL EVEN WAIST SIZES 46" – 54"	EVEN INSEAMS 30" – 36" EVEN INSEAMS 30" – 32"
--	--

Flame-Resistant Storm Defender® Loose Fit Lightweight Jacket

Model No.	OJ5775-FRM	SAP No.	105775
-----------	------------	---------	--------

FABRIC

- 8.5-ounce, 50% viscose/50% aramid

FEATURES

- Polyurethane membrane
- Meets the performance requirements of ASTM F1891 and F2733
- Storm Defender® waterproof, breathable technology keeps you dry
- Fully-taped waterproof seams
- Two-way FR front zipper with inner and outer storm flaps to keep water out
- Two secure zippered lower pockets with storm flaps
- Adjustable hook-and-loop cuffs
- Adjustable, removable hood
- Two inner hook-and-loop pockets
- Adjustable, droptail hem for added protection
- FR label sewn on left pocket
- Center back length (medium, regular length): 30.25"
- Imported

NEW



105775-I26
Navy

CAT 2

ATPV (CAL/CM²) 21

ASTM F1891

CERTIFIED

ASTM F2733

CERTIFIED



REGULAR S M L XL 2XL	BIG 3XL 4XL	TALL L XL 2XL 3XL
-----------------------------	--------------------	--------------------------

Flame-Resistant Loose Fit Firm Duck Insulated Traditional Coat

Model No. **OC0003-FRM** SAP No. **101618**

FABRIC

- 13-ounce, 100% cotton FR duck
- 11.5-ounce FR quilted twill lining; 100% FR modacrylic resin insulation for warmth

FEATURES

- Meets the performance requirements of NFPA 70E/ ASTM F1506
- UL® classified to NFPA 2112
- Under-collar hood snaps for optional hood
- Two-way brass zipper with FR zipper tape; inner and outer storm flaps with hook-and-loop closure for electric-arc protection
- Carhartt FR and NFPA 2112/CAT 4 labels sewn on left-chest pocket
- Two chest pockets
- Two inner patch pockets with FR hook-and-loop closures
- Center back length (medium, regular length): 31.25"
- Imported
- **Prev. name:** Flame-Resistant Duck Traditional Coat

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732



101618-410
Dark Navy



101618-211
Carhartt Brown



101618-001
Black

CAT 4
ATPV
(CAL/CM²)
54

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL 4XL

Flame-Resistant Loose Fit Duck Insulated Active Jac

Model No. **OJ1621-FRM** SAP No. **101621**

FABRIC

- 13-ounce, 100% cotton FR duck
- 11.5-ounce FR quilted twill lining; 100% FR modacrylic resin insulation for warmth

FEATURES

- Meets the performance requirements of NFPA 70E/ ASTM F1506
- UL® classified to NFPA 2112
- Quilt-lined hood with adjustable FR drawcord
- Brass-front zipper with FR zipper tape
- Inner and outer hook-and-loop storm flaps for electric-arc protection
- FR rib-knit cuffs and waistband
- Carhartt FR label sewn on front pocket; NFPA 2112/ CAT 4 label sewn on zipper flap
- Two lower-front pockets
- Two inner patch pockets with FR hook-and-loop closures
- Center back length (medium, regular length): 29"
- Imported
- **Prev. name:** Flame-Resistant Duck Active Jac

CARHARTT WARMTH RATING:



WARM WARMER WARMEST EXTREME WARMTH
Tested according to ASTM Standards F2732



101621-211
Carhartt Brown



101621-410
Dark Navy



101621-001
Black

CAT 4
ATPV
(CAL/CM²)
54

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Flame-Resistant Relaxed Fit Duck Sherpa-Lined Mock-Neck Vest

Model No. **OV4981-FRM**

SAP No. **104981**

FABRIC

- 13-ounce, 100% cotton FR duck
- FR sherpa lining

FEATURES

- Meets the performance requirements of NFPA 70E; UL® classified to NFPA 2112
- VISLON® front zipper with FR zipper tape with inner storm flap and zipper garage at chin for electric-arc protection
- Droptail hem for added coverage
- Carhartt FR and NFPA 2112/CAT 3 labels sewn on left-front pocket
- Two large front pockets lined with FR sherpa for warmth and comfort
- Two inside drop-in pockets
- Center back length (medium, regular length): 27.25"
- Imported
- Prev. name:* Flame-Resistant Duck Sherpa-Lined Vest

104981-BRN
Carhartt Brown

104981-DNY
Dark Navy

104981-GVL
Gravel

CAT 3

EBT (CAL/CM²) 32

ARC RATED NFPA 70E COMPLIANT

NFPA 2112 UL CERTIFIED

ASTM F1506 CERTIFIED

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL

Flame-Resistant Loose Fit Duck Bib Overall

Model No. **ORI627-FRM**

SAP No. **101627**

HEAVYWEIGHT

FABRIC

- 13-ounce, 100% cotton FR duck

FEATURES

- Meets the performance requirements of NFPA 70E/ ASTM F1506
- UL® classified to NFPA 2112
- High back with suspenders and FR side-release buckles
- FR melamine buttons at waist
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on front pocket
- Multi-compartment bib pocket
- Two large lower-front pockets
- Two reinforced back pockets
- Multi-tool and utility pockets
- Double-layer knees with openings for adding knee pads and cleaning out debris
- Ankle-to-above-knee brass leg zips with FR zipper tape and protective flaps with arc-resistant snap closures
- Imported
- Prev. name:* Flame-Resistant Duck Bib Overall

101627-211
Carhartt Brown

101627-410
Dark Navy

101627-001
Black

CAT 2

ATPV (CAL/CM²) 16

ARC RATED NFPA 70E COMPLIANT

NFPA 2112 UL CERTIFIED

ASTM F1506 CERTIFIED

WAIST SIZES 30" – 44"

BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"

EVEN INSEAMS 28" – 36"

MATCHING WOMEN'S STYLE AVAILABLE IN SELECT COLORS

Page 97

Flame-Resistant Loose Fit Duck Insulated Bib Overall

Model No. **OR1626-FRM** SAP No. **101626**

HEAVYWEIGHT

FABRIC

- 13-ounce, 100% cotton FR duck
- 11.5-ounce FR quilted twill lining; 100% FR modacrylic resin insulation for warmth

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- High back with suspenders and FR side-release buckles
- FR melamine buttons at waist
- Carhartt FR and NFPA 2112/CAT 4 labels sewn on front pocket
- Multi-compartment bib pocket
- Multi-tool and utility pocket
- Two large lower-front pockets
- Two reinforced back pockets
- Double-layer knees with openings for adding knee pads and cleaning out debris
- Ankle-to-thigh brass leg zips with FR zipper tape and protective flaps with arc-resistant snap closures
- Imported
- **Prev. name:** Flame-Resistant Duck Bib Lined Overall

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



101626-211
Carhartt Brown



101626-410
Dark Navy



101626-001
Black

CAT 4
ATPV (CAL/CM²)
54
Lined

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

WAIST SIZES 30" – 44"
BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"
EVEN INSEAMS 28" – 36"

Flame-Resistant Full Swing™ Relaxed Fit Quick Duck™ Insulated Coat

Model No. **OJ2182-FRM** SAP No. **102182**

FABRIC

- 8.5-ounce, 88% cotton/12% nylon FR Quick Duck™ canvas
- 150g; 55% modacrylic 30% aramid 15% polyester 3M™ Thinsulate™ Platinum FR insulation for warmth

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- All Full Swing™ gear is built broken-in to help you move like you mean it 24/7
- Rain Defender® durable water repellent (DWR)
- Triple-stitched main seams
- Stand-up collar; under-collar hood snaps for optional hood
- Brass zipper front with FR zipper tape; inner and outer protective flaps with snap closure for electric-arc protection
- Two chest pockets with flaps and hidden snap closures; two lower-front pockets with snap closures; left sleeve upper arm pocket
- Two inside patch pockets with FR hook-and-loop closures; inside pocket with hook-and-loop closure
- Internal rib-knit storm cuffs with ergonomically shaped sleeve hems
- Carhartt FR and NFPA 2112/CAT 3 labels sewn on left chest pocket
- Center back length (medium, regular length): 30"
- Imported
- **Prev. name:** Flame-Resistant Full Swing™ Quick Duck™ Coat

CARHARTT WARMTH RATING:

1	2	3	4
---	---	---	---

WARM WARMER WARMEST EXTREME WARMTH

Tested according to ASTM Standards F2732



102182-410
Dark Navy



102182-211
Carhartt Brown



102182-029
Shadow

CAT 3
ATPV (CAL/CM²)
36

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

MADE WITH
3M THINSULATE™
Insulation / Revert
FLAME RESISTANT
RETARDANT / OF FLAME



MATCHING WOMEN'S
STYLE AVAILABLE

Page 96

REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Flame-Resistant Full Swing™ Relaxed Fit Quick Duck™ Lined Jacket

Model No. **OJ2179-FRM** SAP No. **102179**

FABRIC

- 8.5-ounce, 88% cotton/12% nylon FR Quick Duck™ canvas
- 7-ounce, 88% cotton/12% high-tenacity FR twill lining

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Full Swing™ gear is built broken-in to help you move like you mean it 24/7
- Rain Defender® durable water repellent (DWR)
- Triple-stitched main seams
- Stand-up collar
- VISLON® front zip with FR zipper tape, protective inner flap
- Adjustable cuffs with ergonomic shaped sleeve hem
- Left-chest map pocket with zipper closure; left sleeve upper arm pocket
- Two lower-front pockets with zipper closures
- Two inside patch pockets with FR hook-and-loop closures
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on lower front
- Center back length (medium, regular length): 29"
- Imported
- Prev. name:** Flame-Resistant Full Swing™ Quick Duck™ Jacket

CARHARTT WARMTH RATING:



Tested according to ASTM Standards F2732



102179-211
Carhartt Brown



102179-410
Dark Navy

CAT 2
ATPV (CAL/CM²)
14

ARC RATED
NFPA 70E
COMPLIANT

NFPA 2112
UL CERTIFIED

ASTM F1506
CERTIFIED



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Flame-Resistant Loose Fit Quick Duck™ Insulated Bib Overall

Model No. **OR2691-FRM** SAP No. **102691**

MIDWEIGHT

FABRIC

- 8.5-ounce, 88% cotton/12% nylon FR Quick Duck™
- 150g; 55% modacrylic 30% aramid 15% polyester 3M™ Thinsulate™ Platinum FR insulation for warmth

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Rain Defender® durable water repellent (DWR)
- High back with suspenders and FR side-release buckles
- FR melamine buttons at waist
- Brass zip fly with FR zipper tape
- Carhartt FR and NFPA 2112 labels sewn on front pocket
- Multi-compartment bib pocket with zip closure
- Multi-tool and utility pockets
- Two large lower-front pockets
- Two reinforced back pockets
- Articulated knees for ease of movement
- Double-layer knees with openings for adding knee pads and cleaning out debris
- Brass leg zips with FR zipper tape and protective flaps with arc-resistant snap closures
- Imported
- Prev. name:** Flame-Resistant Quick Duck™ Lined Bib Overall

CARHARTT WARMTH RATING:



Tested according to ASTM Standards F2732



102691-410
Dark Navy



102691-211
Carhartt Brown

CAT 3
ATPV (CAL/CM²)
36

Lined

ARC RATED
NFPA 70E
COMPLIANT

NFPA 2112
UL CERTIFIED

ASTM F1506
CERTIFIED



WAIST SIZES 30" – 44"

BIG & TALL EVEN WAIST SIZES 46" – 54"

EVEN INSEAMS 28" – 36"

EVEN INSEAMS 28" – 36"

Flame-Resistant Force Loose Fit Lightweight Coverall

Model No. **OX5539-FRM** SAP No. **105539**

FABRIC

- 4.7-ounce, 50% viscose/33% meta-aramid/10% nylon/5% para-aramid/2% antistat FR twill

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Breathable honeycomb weave fabric
- Wrinkle-resistant, anti-static, colorfast fabric
- Two-way front zipper with storm flap and high temperature-resistant FR zipper tape
- Two secure chest pockets with flaps and hook-and-loop closure
- Comfort flex waistband for increased comfort
- Back yoke with pleats for ease of movement
- Multiple utility pockets for added storage
- Adjustable sleeve cuff with snap closure
- Ankle-to-knee leg opening with snap closure fits over boots
- Lower-front ledge pockets with side-entry pass-through and snap closures
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-chest pocket
- Imported



105539-126
Navy

CAT 2
ATPV
(CAL/CM²)
8.6

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



SHORT M – 2XL
SHORT BIG 3XL – 4XL

REGULAR S – 2XL
REGULAR BIG 3XL – 5XL

TALL M – 2XL
TALL BIG 3XL – 4XL

Flame-Resistant Loose Fit Twill Coverall

Model No. **OX5016-FRM** SAP No. **105016**

FABRIC

- 7-ounce, 88% cotton 12% nylon FR twill

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Two-way front zipper with storm flap and high temperature-resistant FR zipper tape
- Two secure chest pockets with flaps and hook-and-loop closure
- Comfort flex waistband for increased comfort
- Back yoke with pleats for ease of movement
- Multiple utility pockets for added storage
- Adjustable sleeve cuff with snap closure
- Ankle-to-knee leg opening with snap closure fits over boots
- Two side-entry pass-through pockets with snap closures
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-chest pocket
- Two chest flap pockets
- Imported



105016-DNY
Dark Navy

CAT 2
ATPV
(CAL/CM²)
8.7

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

SHORT M – 2XL
SHORT BIG 3XL – 4XL

REGULAR S – 2XL
REGULAR BIG 3XL – 5XL

TALL M – 2XL
TALL BIG 3XL – 4XL

Flame-Resistant Fleece 2-in-1 Hat

Model No. **AH3519-FRM** SAP No. **103519**

FABRIC

- 10-ounce, 44% modacrylic/40% wool/11% aramid/5% lyocell Tecasafe® plus FR fleece
- Face mask: 6.75-ounce, 45% modacrylic/35% lyocell/20% aramid FR piqué

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Face mask: Built with Carhartt Force™ technology to wick sweat and dry fast
- Face mask: FastDry™ technology keeps you cool for all-day comfort
- Rain Defender® durable water repellent (DWR)
- Face mask extends below the neckline and stores below the chin
- Carhartt FR label sewn on front
- Imported



103519-410
Dark Navy

CAT 2
ATPV
(CAL/CM²)
8.2

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



ONE SIZE FITS ALL

Flame-Resistant Force Balaclava

Model No. **AH3520-FRM** SAP No. **103520**

FABRIC

- 6.75-ounce, 45% modacrylic/35% lyocell/20% aramid FR pique knit

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E/ASTM F1506
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology keeps you cool for all-day comfort
- Full facial protection that extends below the neckline
- Face mask pulls down below the chin when not needed
- Carhartt FR label sewn on front
- Imported



103520-410
Dark Navy

CAT 2
ATPV
(CAL/CM²)
8.2

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



ONE SIZE FITS ALL

Flame-Resistant Force Neck Gaiter		
Model No.	AH5092-FRM	SAP No. 105092
FABRIC · 6.75-ounce, 45% modacrylic/35% lyocell/ 20% aramid FR pique knit FEATURES · Inherently flame-resistant fabric · Meets the performance requirements of NFPA 70E · Built with Carhartt Force™ technology to wick sweat, dry fast and fight odor · FastDry™ technology keeps you cool for all-day comfort · Fitted to provide coverage from nose to neckline · Elastic back for comfort · Carhartt logo on side · Imported		
 105092-410 Dark Navy		
CAT 2 ATPV (CAL/CM²) 8.2 ARC RATED NFPA 70E COMPLIANT NFPA 2112 UL CERTIFIED ASTM F1506 CERTIFIED  ONE SIZE FITS ALL		

ADAMS GROUP
Rochester Hills, Michigan

carhartt **FR**

FLAME-RESISTANT HIGH-VISIBILITY

ENGINEERED TO KEEP CREWS PROTECTED
AND VISIBLE WHEN THEY NEED IT MOST

KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR-WOMEN'S

HI-VIS

FOOTWEAR

LICENSEES

ADDITIONAL INFO

Flame-Resistant High-Visibility Force Loose Fit Midweight Long-Sleeve Class 3 Pocket T-Shirt

Model No. **105784-FRM** SAP No. **105784**

FABRIC

- 6.5-ounce, 48% TENCEL™ Lyocell/40% modacrylic/12% aramid FR jersey knit

FEATURES

- Meets the performance requirements of NFPA 70E and ASTM F1506
- UL® classified to NFPA 2112
- Meets ANSI/ISEA 107 standard
- Meets ANSI Class 3, Type R visibility standard
- Reflective material maintains performance through 65 home launderings
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology keeps you cool for all-day comfort
- Rib-knit crewneck and cuffs
- Side-seam construction minimizes twisting
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-chest pocket
- Replaces 102905
- Imported

NEW



105784-BLM
Brite Lime

CAT 2

ATPV
(CAL/CM²)
9.7

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

ANSI
CLASS
TYPE R
3



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Flame-Resistant High-Visibility Force Loose Fit Midweight Full-Zip Class 3 Sweatshirt

Model No. **TS5786-FRM** SAP No. **105786**

FABRIC

- 10.5-ounce, 40% cotton/35% modacrylic/15% viscose/8% aramid/2% antistat FR fleece

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E and ASTM F1506
- UL® classified to NFPA 2112
- Meets ANSI/ISEA 107 standard
- Meets ANSI Class 3, Type R visibility standard
- Segmented trim maintains performance through 65 home launderings
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology keeps you cool for all-day comfort
- Attached three-piece hood with FR drawcord adjustable closure
- FR VISLON® front zipper with FR tape
- Rib-knit cuffs and waist
- Locker loop facilitates hanging
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket
- Two front handwarmer pockets with inner media pocket
- Imported



105786-BLM
Brite Lime

CAT 2

ATPV
(CAL/CM²)
21

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED

ANSI
CLASS
TYPE R
3



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL M L XL 2XL 3XL

Flame-Resistant High-Visibility Mesh Class 2 Vest	
Model No. AM5787-FRM	SAP No. 105787
FABRIC 4.5-ounce, 50% modacrylic/30% lyocell/10% aramid/10% nylon mesh FEATURES - Inherently flame-resistant fabric - Meets the performance requirements of NFPA 70E and ASTM F1506 - Meets ANSI/ISEA 107 standard - Meets ANSI Class 2, Type R visibility standard - Reflective tape for enhanced visibility - Reflective trim maintains performance through 50 home launderings - Three-point hook-and-loop break-away at shoulders and center front - Harness port in back - Left-chest pocket with pen stall and utility loop - Locker loop facilitates hanging - Imported	
 CAT 1 ATPV (CAL/CM²) 4.3 ARC RATED NFPA 70E COMPLIANT ASTM F1506 CERTIFIED ANSI CLASS TYPE R 2 105787-BLM Brite Lime	
REGULAR S M L XL 2XL	BIG 3XL 4XL

BAY WELDING
Homer, Alaska

carhartt  FR

WOMEN'S FLAME-RESISTANT

THE SAFETY AND PERFORMANCE SHE NEEDS,
WITH THE FIT SHE'S BEEN WAITING FOR

Flame-Resistant Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt

Model No. **TK2685-FRW** SAP No. **102685**

FABRIC

- 6.75-ounce, 100% cotton FR jersey knit

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Rib-knit crewneck, collar, and cuffs
- Left-chest pocket
- Mesh side panel provides added stretch and comfort
- Droptail hem for added coverage
- Carhartt FR label sewn on pocket; NFPA 2112/CAT 2 label sewn on front
- Imported
- Prev. name:** Women's Flame-Resistant Force Cotton Long-Sleeve Crew T-Shirt

MATCHING MEN'S
STYLE AVAILABLE

Page 70



102685-410
Navy



102685-250
Khaki

CAT 2
ATPV
(CAL/CM²)
8.9

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR XS S M L XL 2X

Flame-Resistant Force Relaxed Fit Midweight Hooded Zip-Front Sweatshirt

Model No. **TS4982-FRW** SAP No. **105284**

FABRIC

- 10.5-ounce, 40% cotton, 35% modacrylic, 15% viscose, 8% aramid, 2% antistat FR fleece

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E and ASTM F1506
- UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Attached three-piece hood with FR drawcord adjustable closure
- VISLON® front zip with FR tape
- Rib-knit cuffs and waist
- Locker loop facilitates hanging
- Carhartt FR and NFPA 2112/CAT 3 labels sewn on pocket
- Two front handwarmer pockets with inner media pocket
- Imported
- Prev. name:** Women's Flame-Resistant Force Relaxed Fit Midweight Hooded Zip-Front Sweatshirt

MATCHING MEN'S
STYLE AVAILABLE

Page 72



105284-126
Navy



105284-020
Granite Heather

CAT 3
ATPV
(CAL/CM²)
25

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR XS S M L XL XXL

Flame-Resistant Force Relaxed Fit Lightweight Long-Sleeve Shirt

Model No. **TW4138-FRW** | SAP No. **104147**

FABRIC

- 4.7-ounce, 50% lenzing/38% aramid/10% polyamide/2% antistat FR twill

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built with Carhartt Force™ technology to wick sweat, dry fast, and fight odors
- FastDry™ technology keeps you cool for all-day comfort
- Triple-stitched main seams
- Button-down collar with FR melamine button closure
- Extended sleeve plackets with two-button adjustable cuffs
- Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket
- Two chest pockets with button closures
- Center back length (medium, regular length): 28"
- Imported
- **Prev. name:** Women's Flame-Resistant Force Relaxed Fit Long-Sleeve Shirt

**MATCHING MEN'S
STYLE AVAILABLE**

Page 73



104147-437
Steel Blue



104147-DKH
Dark Khaki



104147-GRY
Gray



104147-I26
Navy

CAT 2
ATPV
(CAL/CM²)
8.6

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR XS S M L XL XXL

Flame-Resistant Rugged Flex® Relaxed Fit Midweight Twill Long-Sleeve Shirt

Model No. **TW2459-FRW** | SAP No. **102459**

FABRIC

- 7-ounce, 87% cotton/7% high-tenacity nylon/ 5% polyester/1% spandex FR twill

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Triple-stitched main seams
- Button-down collar with FR melamine buttons
- Adjustable cuff with button closure
- Carhartt FR label sewn on left pocket flap; NFPA 2112/CAT 2 labels sewn on sleeve placket
- Two chest pockets with flaps and button closure
- Center back length (medium, regular length): 27.5"
- Imported
- **Prev. name:** Women's Flame-Resistant Rugged Flex® Twill

**MATCHING MEN'S
STYLE AVAILABLE**

Page 73



102459-250
Khaki



102459-410
Dark Navy

CAT 2
ATPV
(CAL/CM²)
8.7

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR XS S M L XL XXL

**Flame-Resistant Rugged Flex®
Loose Fit Jean**

Model No. **BD2688-FRW**

SAP No. **102688**

FABRIC

- 11-ounce, 69% cotton / 30% modacrylic / 1% elastane FR denim

FEATURES

- Inherently flame-resistant denim fabric
- Meets the performance requirements of NFPA 70E / ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Mid-front rise sits just below the waist; comfortable fit through hip and thigh; leg opening fits over boots
- Brass zipper fly with FR zipper tape
- Arc-resistant button closure at waist
- Higher back rise for added coverage
- Garment washed for a soft finish
- Carhartt FR label sewn on back pocket; NFPA 2112 / CAT 2 label sewn on waistband
- Two reinforced back pockets
- Imported
- Prev. Name:* Women's Flame-Resistant Rugged Flex® Jean - Original Fit

MATCHING MEN'S
STYLE AVAILABLE

Page 75



102688-417
Premium Dark

CAT 2
EBT
(CAL/CM²)
14

ARC RATED
NFPA 70E
COMPLIANT

NFPA 2112
UL CERTIFIED

ASTM F1506
CERTIFIED



WAIST SIZES 2 - 20

SHORT INSEAM 30"
REGULAR INSEAM 32"
TALL INSEAM 34"

**Flame-Resistant Rugged Flex®
Relaxed Fit Canvas Work Pant**

Model No. **BN5015-FRW**

SAP No. **105015**

FABRIC

- 9-ounce, 98% cotton, 2% spandex FR canvas

FEATURES

- Meets the performance requirements of NFPA 70E
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Mid-front rise sits slightly below the waist
- Comfortable fit through hip and thigh
- Brass zipper fly with FR zipper tape
- Arc-resistant button closure at waist
- Higher back rise for added coverage
- Stronger sewn-in-seam belt loops
- Leg opening fits over boots
- Carhartt FR label sewn on back pocket
- NFPA 2112/CAT 2 label sewn on waistband
- Two reinforced back pockets
- Cell phone and utility pocket
- Imported
- Prev. name:* Women's Flame-Resistant Rugged Flex Relaxed Fit Canvas Work Pant

MATCHING MEN'S
STYLE AVAILABLE

Page 78



105015-DKH
Dark Khaki

105015-I26
Navy

CAT 2
ATPV
(CAL/CM²)
11

ARC RATED
NFPA 70E
COMPLIANT

NFPA 2112
UL CERTIFIED

ASTM F1506
CERTIFIED



WAIST SIZES 2 - 20

SHORT INSEAM 30"
REGULAR INSEAM 32"
TALL INSEAM 34"

Flame-Resistant Force Fitted Midweight Utility Legging

Model No. **BN2482-FRW** SAP No. **105283**

FABRIC

- 11-ounce, 45% cotton, 44% modal, 7% nylon, 4% spandex FR high power force ponte

FEATURES

- Inherently flame-resistant fabric
- Meets the performance requirements of NFPA 70E
- UL® classified to NFPA 2112
- FastDry™ technology for quick wicking
- Rugged Flex® durable stretch technology for ease of movement
- Fights odors
- Durable, stretch knit fabric fits close to the body
- Wide, stretch waistband prevents gapping in the back and offers a comfortable fit
- Closest fit through hip and thigh
- Front, back, and utility pockets
- Reinforced knee panels for extra durability
- Skinny leg opening
- Built with stretch for movement and comfort, this product is designed and intended to be slim-fitting, not compressive
- Imported
- **Prev. name:** Women's Flame-Resistant Force Fitted Midweight Utility Legging



105283-N04
Black

CAT 2
EBT
(CAL/CM²)
19

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



REGULAR XS S M L XL XXL
TALL XS S M L XL XXL

REGULAR INSEAM 32"
TALL INSEAM 34"

Flame-Resistant Full Swing™ Loose Fit Quick Duck™ Sherpa-Lined Jacket

Model No. **OJ2694-FRW** SAP No. **102694**

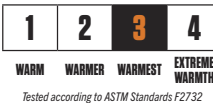
FABRIC

- 8.5-ounce, 88% cotton/12% nylon FR Quick Duck™ canvas
- Sherpa fleece lining; 150g; 55% modacrylic 30% aramid 15% polyester 3M™ Thinsulate™ Platinum FR insulation for warmth

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- All Full Swing™ gear is built broken-in to help you move like you mean it 24/7
- Rain Defender® durable water repellent (DWR)
- Triple-stitched main seams
- Sherpa-lined hood with adjustable FR drawcord
- VISLON® front zipper with FR zipper tape and inner protective flaps
- Internal rib-knit storm cuffs
- Carhartt FR label sewn on pocket; NFPA 2112/CAT 3 labels sewn on side seam
- Two lower-front zip pockets
- Two inner FR hook-and-loop patch pockets
- Center back length (medium, regular length): 27.75"
- Imported
- **Prev. name:** Women's Flame-Resistant Full Swing™ Quick Duck™ Jacket

CARHARTT WARMTH RATING:



Tested according to ASTM Standards F2732



102694-410
Dark Navy



102694-211
Carhartt Brown

CAT 3
EBT
(CAL/CM²)
35

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
UL CERTIFIED

ASTM
F1506
CERTIFIED



MATCHING MEN'S
STYLE AVAILABLE

Page 84

REGULAR XS S M L XL XXL

Flame-Resistant Rugged Flex® Loose Fit Duck Bib Overall

Model No. **OR5780-FRW**

SAP No. **105780**

FABRIC

- 13-ounce, 99% cotton/1% elastane FR duck

FEATURES

- Meets the performance requirements of NFPA 70E and ASTM F1506
- UL® classified to NFPA 2112
- Rugged Flex® durable stretch technology for ease of movement
- High back with suspenders and FR buckles
- FR melamine buttons at waist
- Multi-compartment bib pocket with secure zipper closure
- Multiple tool and utility pockets
- Lower-front ledge pockets
- Two reinforced back pockets
- Stretch side panels for increased range of motion and comfort
- Double-layer knees with openings for adding knee pads and cleaning out debris
- Ankle-to-knee brass leg zippers with FR zipper tape and protective flaps with arc-resistant snap closures
- Triple-stitched main seams
- Imported

MATCHING MEN'S STYLE AVAILABLE

Page 83



105780-DNY
Dark Navy

CAT 2

ATPV (CAL/CM²) 13

Unlined

ARC RATED NFPA 70E COMPLIANT

NFPA 2112 UL CERTIFIED

ASTM F1506 CERTIFIED



SHORT S M L XL

REGULAR XS S M L XL XXL

TALL S M L XL

SHORT INSEAM 30"

REGULAR INSEAM 32"

TALL INSEAM 34"

Flame-Resistant Rugged Flex® Relaxed Fit Twill Coverall

Model No. **OX2450-FRW**

SAP No. **102450**

LIGHTWEIGHT

FABRIC

- 7-ounce, 87% cotton/7% high-tenacity nylon/5% polyester/1% spandex FR twill

FEATURES

- Meets the performance requirements of NFPA 70E/ASTM F1506
- UL® classified to NFPA 2112
- Built to move with Rugged Flex® stretch technology
- Triple-stitched main seams
- Stand-up collar with snap closure
- Brass zipper front with FR zipper tape and inside and outside protective flaps
- Adjustable cuff with snap closure
- Back yoke with pleats for ease of movement
- Carhartt FR and NFPA 2112/CAT 2 labels sewn on left-chest pocket flap
- Two chest pockets with snap closures
- Two side-entry pass-through pockets with snap closures
- Right-side tool and utility pocket; two utility bands on chest; left-chest pocket has pencil slot; left sleeve upper arm pocket
- Brass leg zippers with FR zipper tape
- Imported
- Prev. name:** Women's Flame-Resistant Rugged Flex® Twill Coverall



102450-410
Dark Navy

CAT 2

ATPV (CAL/CM²) 8.7

ARC RATED NFPA 70E COMPLIANT

NFPA 2112 UL CERTIFIED

ASTM F1506 CERTIFIED



SHORT S M L XL

REGULAR XS S M L XL 2X

TALL S M L XL

SHORT INSEAM 30"

REGULAR INSEAM 32"

TALL INSEAM 34"

ADAMS GROUP
Rochester Hills, Michigan

HIGH-VISIBILITY

HIGH-PERFORMANCE GEAR WITH A HIGHER
PURPOSE: KEEPING YOUR PEOPLE SAFER

Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt

Model No.	K87-M	SAP No.	K87
-----------	-------	---------	-----

FABRIC

- 6.75-ounce, 60% cotton/40% polyester

FEATURES

- Rib-knit crewneck
- Side-seamed construction minimizes twisting
- Left-chest pocket with sewn-on Carhartt label
- Tagless neck label
- Imported

MATCHING WOMEN'S STYLE AVAILABLE

Page 102



K87-BLM
Brite Lime



K87-BOG
Brite Orange

REGULAR	XS	S	M	L	XL	2XL	BIG	3XL	4XL	5XL	TALL	L	XL	2XL	3XL	4XL
---------	----	---	---	---	----	-----	-----	-----	-----	-----	------	---	----	-----	-----	-----

Relaxed Fit Lightweight Short-Sleeve T-Shirt

Model No.	TK6020-M	SAP No.	106020
-----------	----------	---------	--------

FABRIC

- 5-ounce, 60% cotton/40% polyester

FEATURES

- Rib-knit crewneck
- Side-seam construction minimizes twisting
- Carhartt label sewn on hem
- Tagless neck label
- Imported

NEW



106020-BLM
Brite Lime

REGULAR	XS	S	M	L	XL	2XL	BIG	3XL	4XL	TALL	L	XL	2XL	3XL
---------	----	---	---	---	----	-----	-----	-----	-----	------	---	----	-----	-----

Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt

Model No. **TK0126-M** SAP No. **K126**

FABRIC

· 6.75-ounce, 60% cotton/40% polyester

FEATURES

- Rib-knit crewneck and cuffs
- Side-seam construction minimizes twisting
- Left-chest pocket with sewn-on Carhartt label
- Tagless neck label
- Imported
- **Prev. name:** Workwear Pocket Long-Sleeve T-Shirt



K126-BLM
Brite Lime



K126-B0G
Brite Orange

REGULAR XS S M L XL 2XL

BIG 3XL 4XL 5XL

TALL L XL 2XL 3XL 4XL

Loose Fit Midweight Sweatshirt

Model No. **TS0121-M** SAP No. **K121**

FABRIC

· 10.5-ounce, 50% cotton/50% polyester blend

FEATURES

- Attached three-piece hood with drawcord closure
- Front handwarmer pocket
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- Carhartt-strong triple-stitched main seams
- Carhartt label sewn on pocket
- Imported
- **Prev. name:** Midweight Hooded Sweatshirt



K121-BLM
Brite Lime



K121-B0G
Brite Orange

REGULAR XS S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Midweight Full-Zip Sweatshirt

Model No. **TS0122-M** SAP No. **K122**

FABRIC

- 10.5-ounce, 50% cotton/50% polyester blend

FEATURES

- Attached three-piece hood with drawcord closure
- Full-length brass front zipper
- Two front hand-warmer pockets
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- Carhartt label sewn on pocket
- Imported
- Prev. name:* Midweight Hooded Zip-Front Sweatshirt



K122-BLM
Brite Lime



K122-BOG
Brite Orange

REGULAR XS S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Loose Fit Midweight Logo Sleeve Graphic Sweatshirt

Model No. **TS0288-M** SAP No. **K288**

FABRIC

- 10.5-ounce
- Solids and Heathers: 50% cotton/50% polyester blend or 59% cotton/41% polyester blend
- Heather Gray: 70% cotton/30% polyester

FEATURES

- Attached three-piece hood with drawcord closure
- Front handwarmer pocket
- Stretchable, spandex-reinforced rib-knit cuffs and waist band
- Carhartt signature logo printed on left sleeve
- Carhartt label sewn on pocket
- Imported
- Prev. name:* Midweight Signature Sleeve Logo Hooded Sweatshirt



K288-BLM
Brite Lime

REGULAR XS S M L XL 2XL

BIG 3XL 4XL 5XL

TALL L XL 2XL 3XL 4XL

Women's Loose Fit Heavyweight
Short-Sleeve Pocket T-Shirt

Model No.	K87-W	SAP No.	103067
-----------	-------	---------	--------

- FABRIC**
- 6.75-ounce, 60% cotton/40% polyester
- FEATURES**
- Rib-knit crewneck
 - Side-seamed construction minimizes twisting
 - Left-chest pocket with sewn-on Carhartt label
 - Center back length: 26.5"
 - Tagless neck label
 - Imported



103067-BLM
Brite Lime

MATCHING MEN'S
STYLE AVAILABLE

Page 99

REGULAR XS S M L XL 2X 3X

Fleece 2-in-1 Hat

Model No.	AH0202	SAP No.	A202
-----------	--------	---------	------

- FABRIC**
- 100% polyester fleece
 - 92% polyester/8% spandex face mask with FastDry™ technology for quick wicking
- FEATURES**
- Mask tucks up into hat when not in use
 - Carhartt label sewn on front
 - Imported
 - *Prev. name:* Fleece 2-in-1 Headwear



A202-BLM
Brite Lime



A202-BOG
Brite Orange



ONE SIZE FITS ALL

Knit Cuffed Beanie			
Model No.	A18	SAP No.	A18
FABRIC · 100% acrylic, stretchable rib-knit fabric FEATURES · Carhartt label sewn on front · Imported or made in USA of imported parts · <i>Prev. Name:</i> Acrylic Watch Hat			
 			
A18-BLM Brite Lime A18-BOG Brite Orange			
ONE SIZE FITS ALL			

Knit Cuffed Beanie			
Model No.	AH4597-M	SAP No.	104597
FABRIC · 100% acrylic, stretchable rib-knit fabric FEATURES · Stretchy rib knit · Fold-up cuff · Carhartt patch sewn on front · Imported or made in USA of imported parts			
NEW  			
104597-BLM Brite Lime 104597-BOG Brite Orange			
ONE SIZE FITS ALL			

Force Relaxed Fit Lightweight Color Enhanced Short-Sleeve Pocket T-Shirt

Model No. **TK0493-M** SAP No. **100493**

FABRIC

- 4.25-ounce, 100% polyester bird's-eye knit

FEATURES

- Built with Carhartt Force® technology to wick sweat and dry fast
- FastDry® technology keeps you cool for all-day comfort
- Side-seam construction minimizes twisting
- Left-chest pocket with sewn-on Carhartt patch
- Tagless neck label
- Imported
- **Prev. name:** Force Color Enhanced Short-Sleeve T-Shirt



100493-323
Brite Lime



100493-824
Brite Orange



REGULAR XS S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

Force Relaxed Fit Lightweight Color Enhanced Long-Sleeve Pocket T-Shirt

Model No. **TK0494-M** SAP No. **100494**

FABRIC

- 4.25-ounce, 100% polyester bird's-eye knit

FEATURES

- Built with Carhartt Force® technology to wick sweat and dry fast
- FastDry® technology keeps you cool for all-day comfort
- Side-seam construction minimizes twisting
- Left-chest pocket with sewn-on Carhartt patch
- Tagless neck label
- Imported
- **Prev. name:** Force Color Enhanced Long-Sleeve T-Shirt



100494-323
Brite Lime



100494-824
Brite Orange



REGULAR XS S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

High-Visibility Force Relaxed Fit Lightweight Short-Sleeve Class 2 Pocket T-Shirt

Model No. **TK0495-M** SAP No. **100495**

FABRIC

- 4.25-ounce, 100% polyester bird's-eye knit

FEATURES

- Meets ANSI/ISEA 107 standard
- Meets ANSI Class 2, Type R visibility standard; reflective material maintains performance through 75 home launderings
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology keeps you cool for all-day comfort
- Stain Breaker technology releases stains
- Left-chest pocket with sewn-on Carhartt patch
- Tagless neck label
- Imported
- **Prev. name:** Force High-Visibility Class 2 Short-Sleeve T-Shirt



100495-323
Brite Lime



100495-824
Brite Orange

ANSI
CLASS
TYPE R **2**



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

High-Visibility Force Relaxed Fit Lightweight Long-Sleeve Class 3 Pocket T-Shirt

Model No. **TK0496-M** SAP No. **100496**

FABRIC

- 4.25-ounce, 100% polyester bird's-eye knit

FEATURES

- Meets ANSI/ISEA 107 standard
- Meets ANSI Class 3, Type R visibility standard; reflective material maintains performance through 75 home launderings
- Built with Carhartt Force™ technology to wick sweat and dry fast
- FastDry™ technology keeps you cool for all-day comfort
- Left-chest pocket with sewn-on Carhartt patch
- Tagless neck label
- Imported
- **Prev. name:** Force High-Visibility Long-Sleeve Class 3 T-Shirt



100496-323
Brite Lime



100496-824
Brite Orange

ANSI
CLASS
TYPE R **3**



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

High-Visibility Rain Defender® Loose Fit Midweight Class 3 Sweatshirt

Model No. **TS4987-M** SAP No. **104987**

FABRIC

- 10.5-ounce, 100% polyester fabric

FEATURES

- Rain Defender® durable water repellent (DWR)
- Three-piece hood with adjustable drawcord
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- Two front handwarmer pockets with flaps for added security
- Hidden media pocket
- Locker loop facilitates hanging
- Carhartt label sewn on pocket
- ANSI Class 3, Type R compliant reflective material maintains performance through 75 home launderings
- Meets ANSI/ISEA 107
- Imported



104987-BLM
Brite Lime



104987-BOG
Brite Orange

ANSI
CLASS
TYPE R **3**



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

High-Visibility Rain Defender® Loose Fit Midweight Thermal-Lined Full-Zip Class 3 Sweatshirt

Model No. **TS4988-M** SAP No. **104988**

FABRIC

- 10.5-ounce, 100% polyester fabric

FEATURES

- Rain Defender® durable water repellent (DWR)
- 100% polyester thermal lining
- Three-piece thermal-lined hood with adjustable drawcord
- Stretchable, spandex-reinforced rib-knit cuffs and waistband
- VISLON® zipper front closure with storm flap
- Two front handwarmer pockets with flaps for added security
- Hidden media pocket
- Locker loop facilitates hanging
- Carhartt label sewn on pocket
- ANSI Class 3, Type R compliant; reflective material maintains performance through 75 home launderings
- Meets ANSI/ISEA 107
- Imported



104988-BLM
Brite Lime



104988-BOG
Brite Orange

ANSI
CLASS
TYPE R **3**



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL 3XL

High-Visibility Storm Defender® Loose Fit Lightweight Class 3 Jacket

Model No. **OJ6693-M** SAP No. **106693**

FABRIC

- 5.25-ounce, 100% polyester twill three-layer with Storm Defender® waterproof breathable technology

FEATURES

- Meets ANSI/ISEA 107 standard
- Meets ANSI Class 3, Type R visibility standard; reflective material maintains performance through 75 home launderings
- Fully-taped waterproof seams
- Attached hood with drawcord adjuster
- Full-length waterproof zipper and storm flap
- Two zipper-secure lower pockets
- Two interior drop-in pockets with hook-and-loop closure
- Hook-and-loop adjustable cuffs
- Droptail hem
- Center back length (medium, regular length): 30.5"
- Replaces 105300
- Imported

NEW

ANSI
CLASS
TYPE R **3**



106693-BLM
Brite Lime



REGULAR S M L XL 2XL

BIG 3XL 4XL

High-Visibility Waterproof Loose Fit Heavyweight Insulated Class 3 Jacket

Model No. **OJ6694-M** SAP No. **106694**

FABRIC

- 250-denier, 100% polyester shell; waterproof membrane and Rain Defender® durable water repellent (DWR)
- Quilted brushed polyester lining

FEATURES

- Meets ANSI/ISEA 107 standard
- Meets ANSI Class 3, Type R visibility standard; reflective material maintains performance through 75 home launderings
- Fully-taped waterproof seams
- Snap-on quilt-lined hood with drawcord closure and barrel-lock adjusters
- Full-zip front with snap-button storm flap
- Internal stretch-polyester storm cuffs with ergonomically shaped sleeve hems
- Two front utility bands
- Right-chest pocket with flap and hook-and-loop closure; left-chest map pocket with waterproof zipper closure
- Left-sleeve pocket with flap and hook-and-loop closure
- Two lower-front double pockets with top and side entry
- Center back length (medium, regular length): 30.75"
- Replaces 100787
- Imported
- *Prev. name:* High-Visibility Class 3 Waterproof Sherwood Jacket

NEW

ANSI
CLASS
TYPE R **3**



106694-BLM
Brite Lime



REGULAR S M L XL 2XL

BIG 3XL 4XL

High-Visibility Storm Defender® Loose Fit Lightweight Class E Pant

Model No. **OP6692-M** SAP No. **106692**

FABRIC

- 5.25-ounce, 100% polyester three-layer twill

FEATURES

- Meets ANSI/ISEA 107 standard and ANSI Class E visibility standard
- Storm Defender® waterproof, breathable technology
- Loose fit: Generous fit through the seat and thigh with the most room to move and a straight leg opening
- Reflective material maintains performance through 75 home launderings
- Fully-taped waterproof seams
- Elastic waistband with adjustable drawcord and cord-lock
- Double-front knee with cleanout bottoms that can accommodate knee pads
- Reinforced bottom kick panels
- Zippered leg openings with double storm flaps
- Two zippered front pockets with storm flaps
- Two utility and tool pockets
- Back patch pocket with flap and hook-and-loop closure
- Replaces 105299
- Imported

NEW

ANSI
CLASS **E**



106692-BLM
Brite Lime



REGULAR S M L XL 2XL

BIG 3XL 4XL

TALL L XL 2XL

High-Visibility Mesh Multi-Pocket Class 2 Vest

Model No. **AM6171-M** SAP No. **106171**

FABRIC

- 3.4-ounce, 100% polyester mesh

FEATURES

- Meets ANSI/ISEA 107 standard
- Meets ANSI Class 2, Type R visibility standard; reflective material maintains performance through 50 home launderings
- Triple-stitched main seams
- Zippered front closure
- Utility band at shoulder
- Left-chest pocket with pen stall
- Secure hook-and-loop lower front pockets
- Tricot lower-front pockets
- Replaces 100501
- Imported

NEW

ANSI
CLASS **2**
TYPE R



106171-BLM
Brite Lime

REGULAR XS/S M/L XL/2XL

BIG 3XL/4XL

LINDE GAS & EQUIPMENT
River Rouge, Michigan



FOOTWEAR

BECAUSE YOUR CREW CAN ONLY
WORK AS HARD AS THEIR BOOTS DO

KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR-WOMEN'S

HI-VIS

FOOTWEAR

LICENSEES

ADDITIONAL INFO

Ground Force Waterproof 6" Work Boot

Model No.	Composite Toe	CME6355
	Composite Toe	CME6351

FEATURES

- Oil tanned leather upper
- Storm Defender® waterproof breathable membrane
- Molded rubber toe bumper with abrasion-resistant rubber heel
- Received the APMA Seal of Acceptance
- Carhartt LWD Lightweight Durable midsole with Insite® footbed
- Nylon shank
- Cement constructed with Carhartt rubber Ground Force outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Slip Resistant ASTM F3445-21 SR



CME6355 Red Brown (Composite Toe)



CME6351 Black (Composite Toe)



MEDIUM 8 – 12, 13, 14

WIDE 8 – 12, 13, 14, 15

Ground Force Waterproof Work Boot

Model No.	Composite Toe	CME8355
	Composite Toe	CME1355

FEATURES

- Oil tanned leather upper (CME8355)
- Oil tanned leather upper with abrasion-resistant durable fabric (CME1355)
- Storm Defender® waterproof breathable membrane
- Molded rubber toe bumper with abrasion-resistant rubber heel
- Received the APMA Seal of Acceptance
- Carhartt LWD Lightweight Durable midsole with Insite® footbed
- Nylon shank
- Cement constructed with Carhartt rubber Ground Force outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Slip Resistant ASTM F3445-21 SR



CME8355 Red Brown (Composite Toe)



CME1355 Red Brown (Composite Toe)



MEDIUM 8 – 12, 13, 14

WIDE 8 – 12, 13, 14, 15

Ironwood Waterproof Work Boot					
Model No.	Alloy Toe Alloy Toe Women's Alloy Toe Soft Toe Soft Toe Women's Soft Toe	FT6500-M FT1500-M FT1502-W FT6000-M FT1000-M FT1005-W	  FT1500-M - Brown (Alloy Toe) FT1000-M - Brown (Soft Toe) FT1502-W - Women's Brown (Alloy Toe) FT1005-W - Women's Brown (Soft Toe) FT6500-M - Brown (Alloy Toe) FT6000-M - Brown (Soft Toe)		
FEATURES - Oil tanned leather upper (FT6500-M & FT6000-M) - Oil tanned leather upper with abrasion-resistant durable fabric - Storm Defender® waterproof breathable membrane - FastDry™ technology lining wicks away sweat - Heel Kicker utility ledge for easy-off - Revolutionary light and high rebound PU midsole with Insite® footbed - Non-mutilating - Nylon shank - Cement constructed with Carhartt rubber Ironwood outsole - Imported - Safety Toe ASTM F2413-18 EH - Soft Toe ASTM F2892-18 EH - Slip Resistant ASTM F3445-21 SR			     		
			MEDIUM 8 – 12, 13, 14	WIDE 8 – 12, 13, 14, 15	MEDIUM (WOMEN'S) 6 – 10, 11

Mudrunner Waterproof Rubber Boot					
Model No.	15" Nano Toe 15" Soft Toe 10" Soft Toe	CMV1451 CMV1151 CMV1121	  CMV1121 10" Black (Soft Toe) CMV1451 - 15" Black (Nano Toe) CMV1151 - 15" Black (Soft Toe)		
FEATURES - Waterproof rubber upper with stretch neoprene - FastDry™ technology lining wicks away sweat - Heel Kicker utility ledge for easy-off - Supportive Insite® footbed - Non-mutilating - Steel shank - Vulcanized construction with Carhartt rubber compound - Imported - Safety Toe ASTM F2413-18 EH - Soft Toe ASTM F2892-18 EH - Slip Resistant ASTM F3445-21 SR			     		
			MEDIUM 7, 8, 9, 9.5, 10, 10.5, 11, 11.5, 12, 13, 14, 15		

Rugged Flex® 6" Work Boot

Model No.	Composite Toe	CMF6366
	Soft Toe	CMF6066
	Women's Composite Toe	CWF5355
	Women's Composite Toe	FF5361-W

FEATURES

- Oil tanned leather upper
- FastDry™ technology lining wicks away sweat
- Abrasion-resistant rubber heel
- EVA custom fit removable inserts (Women's)
- PU with foam cushion insoles
- Fiberglass shank
- Cement constructed with Carhartt rubber Rugged Flex® outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Slip Resistant ASTM F3445-21 SR



FF5361-W - Women's Black (Composite Toe)

CMF6366 - Brown (Composite Toe)
CMF6066 - Brown (Soft Toe)
CWF5355 - Women's Brown (Composite Toe)



MEDIUM 8 – 12, 13, 14

WIDE 8 – 12, 13, 14, 15

M/W MULTIFIT (WOMEN'S) 6 – 10, 11

Rugged Flex® Waterproof 6" Work Boot

Model No.	Composite Toe	CMF6371
	Composite Toe	CMF6380

FEATURES

- Durable rugged leather upper
- Storm Defender® waterproof breathable membrane
- FastDry™ technology lining wicks away sweat
- EVA midsole with PU strobel pad and PU with foam cushion insole
- Fiberglass shank
- Cement constructed with Carhartt rubber Rugged Flex® outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Slip Resistant ASTM F3445-21 SR



CMF6371 Black (Composite Toe)



CMF6380 Brown (Composite Toe)



MEDIUM 8 – 12, 13, 14

WIDE 8 – 12, 13, 14, 15

Waterproof 6" Moc Toe Wedge Boot

Model No.	Steel Toe	CMW6295 / CMW6275
	Soft Toe	CMW6095 / CMW6175

FEATURES

- Oil tanned leather upper
- Storm Defender® waterproof breathable membrane
- FastDry™ technology lining wicks away sweat
- PU strobel pad with PU cushion insoles
- Steel shank
- Welt construction with dual density Carhartt rubber outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Soft Toe ASTM F2892-18 EH
- Slip Resistant ASTM F3445-21 SR



CMW6295 - Brown (Steel Toe)
CMW6095 - Brown (Soft Toe)



CMW6275 - Red Brown (Steel Toe)
CMW6175 - Red Brown (Soft Toe)



CMW6295/CMW6095 MEDIUM 7 – 12, 13, 14
CMW6275/CMW6175 MEDIUM 8 – 12, 13, 14

WIDE 7 – 12, 13, 14, 15
WIDE 8 – 12, 13, 14, 15

Gilmore Waterproof Work Boot

Model No.	Alloy Toe	FH5550-M
	Women's Alloy Toe	FH5556-W

FEATURES

- Oil tanned leather upper
- Nubuck leather upper (FH5556-W)
- Storm Defender® waterproof breathable membrane
- FastDry™ technology lining wicks away sweat
- Abrasion-resistant toe
- Heel Kicker utility ledge for easy-off
- Carhartt LWD Lightweight Durable midsole with Insite® footbed
- Nylon shank
- Cement constructed with Carhartt outdoor-ready rubber lug outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Slip Resistant ASTM F3445-21 SR



FH5550-M - Dark Brown (Alloy Toe)



FH5556-W - 5" Women's Dark Brown (Alloy Toe)



FH5550-M MEDIUM 8 – 12, 13, 14
FH5556-W MEDIUM (WOMEN'S) 6-10, 11

WIDE 8 – 12, 13, 14, 15

Waterproof Work Boot

Model No.	Steel Toe	CMW6220
	Steel Toe	CMW8200

FEATURES

- Oil tanned leather upper
- Storm Defender® waterproof breathable membrane
- FastDry™ technology lining wicks away sweat
- TPU Heel Guard® with achilles flex joint
- PU strobil pad with PU cushion insoles
- Steel shank
- Direct attached welt construction with dual density PU Carhartt Heritage outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Slip Resistant ASTM F3445-21 SR



CMW6220 - Brown (Steel Toe)



CMW8200 - Brown (Steel Toe)



MEDIUM 8 – 12, 13, 14

WIDE 8 – 12, 13, 14, 15

Waterproof 11" Wellington

Model No.	Steel Toe	CMP1200
	Soft Toe	CMP1100

FEATURES

- Oil tanned leather upper with abrasion-resistant durable fabric
- Storm Defender® waterproof breathable membrane
- FastDry™ technology lining wicks away sweat
- TPU Heel Guard® with achilles flex joint
- PU strobil pad with PU cushion insoles
- Steel shank
- Direct attached welt construction with dual density PU Carhartt Heritage outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Soft Toe ASTM F2892-18 EH
- Slip Resistant ASTM F3445-21 SR



CMP1200 - Brown (Steel Toe)
CMP1100 - Brown (Soft Toe)



MEDIUM 8 – 12, 13, 14

WIDE 8 – 12, 13, 14, 15

Waterproof 8" Climbing Work Boot

Model No.	Composite Toe	CML8360
	Insulated Composite Toe	CML8369

FEATURES

- Vintage oil tanned leather upper with abrasion-resistant durable fabric
- Storm Defender® waterproof breathable membrane and 600g LiteFire® insulation (CML8369)
- FastDry™ technology lining wicks away sweat
- TPU heel stabilizer with achilles flex joint
- PU strobel pad with PU cushion insoles
- Steel shank
- Goodyear welt construction with Carhartt WoodWorks rubber outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Slip Resistant ASTM F3445-21 SR



CML8360 - Brown (Composite Toe)
CML8369 - Brown (Insulated Composite Toe)



MEDIUM 8 – 12, 13, 14

WIDE 8 – 12, 13, 14, 15

Force Lightweight Sneaker Boot

Model No.	Nano Toe	FA5421-M
	Nano Toe	FA4414-M
	Soft Toe	FA5021-M
	Soft Toe	FA4014-M

FEATURES

- Full-grain leather upper with high abrasion-resistant durable fabric (FA5421-M & FA5021-M)
- Full-grain leather upper with stretch gore (FA4414-M & FA4014-M)
- Rain Defender® water-resistant leather
- FastDry™ technology lining wicks away sweat
- Carhartt LWD Lightweight Durable midsole with Insite® footbed
- Nylon shank
- Cement construction with Carhartt Force® rubber outsole
- Imported
- Safety Toe ASTM F2413-18 EH
- Soft Toe ASTM F2892-18 EH
- Slip Resistant ASTM F3445-21 SR



FA5421-M - Black (Nano Toe)
FA5021-M - Black (Soft Toe)



FA4414-M - Black (Nano Toe)
FA4014-M - Black (Soft Toe)



MEDIUM 7 – 12, 13, 14

WIDE 7 – 12, 13, 14, 15

Detroit Leather Sneaker

Model No.	Soft Toe	FC2120-M FC2134-M FC2123-M FC2131-M
-----------	----------	--

FEATURES

- Leather upper
- FastDry™ technology lining wicks away sweat
- Carhartt LWD Lightweight Durable midsole with Insite® footbed
- Non-mutilating and non-metallic
- Nylon shank
- Cement construction with Carhartt rubber Detroit outsole
- Imported
- Soft Toe ASTM F2892-18 EH
- Slip Resistant ASTM F3445-21 SR

NEW



FC2120-M - White (Soft Toe)



FC2134-M - Brown (Soft Toe)



FC2123-M - Medium Grey (Soft Toe)



FC2131-M - Black (Soft Toe)



MEDIUM 7 – 12, 13, 14

Women's Detroit Leather Sneaker

Model No.	Soft Toe	FC2150-W FC2162-W FC2115-W FC2171-W
-----------	----------	--

FEATURES

- Leather upper
- FastDry™ technology lining wicks away sweat
- Carhartt LWD Lightweight Durable midsole with Insite® footbed
- Non-mutilating and non-metallic
- Nylon shank
- Cement construction with Carhartt rubber Detroit outsole
- Imported
- Soft Toe ASTM F2892-18 EH
- Slip Resistant ASTM F3445-21 SR

NEW



FC2150-W - Women's White (Soft Toe)



FC2162-W - Women's Light Purple (Soft Toe)



FC2115-W - Women's Medium Grey (Soft Toe)



FC2171-W - Women's Black (Soft Toe)



MEDIUM 6 – 10, 11

Women's Waterproof 6" Moc Toe Wedge Work Boot		
Model No.	Steel Toe Soft Toe	FW6225-W FW6025-W / FW6021-W
FEATURES - Oil tanned leather upper - Storm Defender® waterproof breathable membrane - FastDry™ technology lining wicks away sweat - PU strobel pad with Insite® footbed - Steel shank - Goodyear welt construction with dual density Carhartt rubber outsole - Imported - Safety Toe ASTM F2413-18 EH - Soft Toe ASTM F2892-18 EH - Slip Resistant ASTM F3445-21 SR		
 FW6225-W - Brown (Steel Toe) FW6025-W - Brown (Soft Toe)  FW6021-W - Black (Soft Toe)     		
MEDIUM 6 – 10, 11		WIDE 6 – 10, 11

Rugged Flex® Waterproof Met Guard Work Boot		
Model No.	6" Composite Toe 8" Composite Toe Wellington Composite Toe	CMF6720 CMF8720 CMF1721
FEATURES - Oil tanned leather upper - Oil tanned leather upper with PU-coated abrasion-resistant leather (CMF1721) - Storm Defender® waterproof breathable membrane - FastDry™ technology lining wicks away sweat - Abrasion-resistant rubber toe and heel bumper - Reflective high-visibility piping - Poron® XRD® soft comfort internal metatarsal guard - Fiberglass shank - Cement constructed with Carhartt rubber Rugged Flex® outsole - Imported - Safety Toe ASTM F2413-18 EH, MT - Slip Resistant ASTM F3445-21 SR		
 CMF6720 - 6" Brown (Composite Toe)  CMF8720 - 8" Brown (Composite Toe)  CMF1721 - Wellington Brown (Composite Toe)      		
MEDIUM 8 – 12, 13, 14		WIDE 8 – 12, 13, 14, 15

CARHARTT FOOTWEAR

When your business has crews on their feet all day every day, you need more than gear. You need the top-notch comfort, support, and protection of Carhartt.

Like everything we build, Carhartt footwear is fortified with the long-lasting, rugged durability that hardworking feet depend on. Plus, every boot we build comes battle-tested and ready to be put through the roughest conditions you've got. Offering a wide range of styles and materials to meet your workers' needs, Carhartt boots are available with safety features including ASTM F2413-18 certified safety toe (I75/C75), electrical hazard (EH), static dissipative (SD), metatarsal (MT), and puncture resistance (PR). ASTM F2892-18 certified soft toe boots are also available for electrical hazard (EH) and static dissipative (SD). In addition, some styles offer heel guards to provide ankle stability and side-impact coverage. Wherever the jobsite—whatever it takes—our high performance, protective boots have you covered.



Black Diamond Group / Carhartt Footwear
Contact: Jarrod Beard
Director of Industrial Sales, Carhartt Footwear

Phone: 614-886-2504
Customer Service: 855-277-8944
Email: jbeard@bdboots.com



BLUE WATER TRUCKING
Romeo, Michigan

LICENSEES

HEAD-TO-TOE PROTECTION WITH LICENSED PRODUCTS
TO GIVE CREWS AND COMPANIES A LEG UP

KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR-WOMEN'S

HI-VIS

FOOTWEAR

LICENSEES

ADDITIONAL INFO

Carhartt licenses the manufacture and marketing of certain products to other companies. For sales information, marketing materials, and product images for Carhartt-licensed products, please contact the company representatives listed below.

CARHARTT WORK BAGS, PACKS, AND GEAR

Built on the mission to serve and protect hardworking people, Carhartt and Signature Products Group have worked as one to forge packs, bags, and other gear-haulers that work as hard as you do. On the same crew since 2018, Carhartt and SPG create rugged, durable products beyond just head-to-toe solutions, across multiple accessory categories.



Contact: Customer Service,
Carhartt Division
Phone: 800-553-1098

Email: customerservice@spgcompany.com
Website: spgdealer.com

CARHARTT GLOVES, BASE LAYER, AND UNDERWEAR

Carhartt and Gordini have been partners in protection, offering the toughest, most work- and weather-ready gloves on the market. Since 2010, Gordini has expanded their offerings in gloves to include base layer, underwear, and socks. Our gloves offer superior grip, dexterity, and breathability for top performance on any jobsite. Leveraging premium materials, exceptional fit, and innovative design for performance layering, our complete line of Carhartt Base Layer and Underwear offers next-to-skin comfort for hardworking men and women. Gordini is proud to bring our expertise in all-day comfort and durability to Carhartt Socks, with a range of heights and weights to keep feet warm and dry year-round.



Contact: Customer Service
Phone: 800-467-3464

Email: carharttcustomerservice@gordini.com
Website: <https://directgloves.carhartt.com>

CARHARTT SAFETY EYEWEAR

Backed by the combined strength of industry-leading safety eyewear experts, Pyramex, and the renowned rugged reliability of Carhartt, we are proud to offer the Carhartt Safety Eyewear range. Carhartt Safety Eyewear is purpose-built to stand up the harshest demands of today's workforce. Whether on the assembly line or in the field, durable dependability keeps workers at their most protected—and productive. All models meet the ANSI Z87.1+ standards and provide 99% protection from harmful UV rays.



Contact: Chad Carney
Phone: 800-736-8673
Fax: 901-861-4967

Email: ccarney@pyramex.com
Website: www.pyramexsafety.com/carhartt

NEW CENTER STAMPING
Detroit, Michigan

NEW CENTER
STAMPING
DETROIT, MI

NEW CENTER
STAMPING
DETROIT, MI

ADDITIONAL INFO

KEEP YOUR CREW SAFE, COMFORTABLE, AND IN COMPLIANCE.
CARHARTT IS HERE FOR YOU, 24/7.

KNIT SHIRTS

SWEATS

WOVEN SHIRTS

WORK JEANS, PANTS & SHORTS

RAINWEAR & OUTERWEAR

ACCESSORIES

WOMEN'S GEAR

FR

FR-WOMEN'S

HI-VIS

FOOTWEAR

LICENSEES

ADDITIONAL INFO



PROPER CARE AND USE OF CARHARTT FR

PROPER CARE

Follow the *manufacturer care instructions* located on the inside tag of each FR garment and these guidelines when home laundering your Carhartt FR:

- Wash garment with normal laundry detergent separately from non-FR garments in cold-warm water
- **DO NOT** use bleach (or detergents containing bleach/hydrogen peroxide)
- **DO NOT** use stain remover
- **DO NOT** use starch
- **DO NOT** use fabric softener/dryer sheets

PROPER USE

Follow *your company's* safety requirements to determine the standards and calorie rating your garment must meet when working in hazardous areas.

- Carhartt recommends flame-resistant clothing be worn as base layers under FR garments
- Garments should have a reasonable fit with no modifications that will reduce effectiveness
- Prevent additional exposure to skin (keep garments buttoned and sleeves rolled down)
- Keep shirts tucked in when in a hazardous area
- **DO NOT** apply DEET to FR clothing — **DEET IS FLAMMABLE**

USEFUL LIFE & REPAIRS

Regularly inspect your FR garments. Replace garments once they are past their useful life:

- Torn/ripped fabric
- Open seams/holes
- Fabric is frayed or threadbare
- Garment has been bleached
- Garment is soiled with flammable substances

Carhartt FR clothing can be repaired. The FR fabrics and FR-specific threads used for repairs should be equivalent in performance and FR characteristics to those used in the original construction of the garment.

Carhartt FR is guaranteed flame-resistant for the useful life of the garment, provided manufacturer care instructions are followed.

carhartt **FR**

1 Who is Carhartt Flame-Resistant (FR) clothing designed for?

Carhartt FR clothing is designed for electricians and workers in the utility, oil, gas, and petrochemical fields who are at risk of exposure to electric arc flashes and flash fires, which could cause severe or fatal burn injuries. Typical candidates for FR clothing include electric lineworkers, pipeline and refinery workers, as well as industrial electricians.

2 How does Carhartt FR clothing help protect against burn injury?

Through the use of flame-resistant chemicals or fabric blends, Carhartt FR clothing is designed to self-extinguish within seconds after the source of ignition is removed, limiting the degree of burn and body burn percentage. It is not designed to be flameproof; it is flame-resistant.

3 Can the flame-resistant chemicals be washed out?

No. Carhartt FR clothing is guaranteed to be flame-resistant for the useful life of the garment regardless of the number of launderings, provided garment-care instructions are followed.

4 How can Carhartt FR clothing be distinguished from traditional Carhartt clothing?

Carhartt FR clothing is clearly identified with a "FR Carhartt" patch in place of the traditional Carhartt patch. Product hang tags and CAT labels also help distinguish Carhartt flame-resistant products.

5 What is an ATPV?

An Arc Thermal Performance Value (ATPV) is a rating assigned to flame-resistant clothing indicating the level of electrical arc flash protection provided. Higher-weight (e.g., thicker, denser) fabrics typically have higher ATPVs and provide increased protection (as does the layering of FR clothing). All Carhartt FR clothing has the ATPV marked on the inside label for easy reference.

6 What is EBT?

Like ATPV, Energy Breakopen Threshold (EBT) is a rating assigned to FR clothing indicating the level of protection provided. EBT is used when ATPV cannot be measured due to flame-resistant fabric breakopen. EBT is also measured in calories per centimeter squared (cal/cm²).

7 Can Carhartt FR clothing be repaired?

Yes, Carhartt FR clothing can be repaired, but repairs must be made with fabrics and sewing threads that have at least the same FR characteristics as the original garment.

8 Is flame-resistant thread required for embroidery applications?

None of the current regulations governing the use of flame-resistant clothing specifically requires the use of flame-resistant thread for embroidery applications. However, Carhartt recommends using flame-resistant thread for embroidery or emblem attachment.

9 Can I use DEET on flame-resistant clothing?

No. DEET is one of the most effective mosquito repellents on the market, but it should only be used on the skin, never on FR clothing. For the most effective mosquito and tick protection, use DEET-based repellents on the skin (especially on exposed skin) and use a permethrin (the active ingredient in most lice shampoos) product washed into or applied to flame-resistant clothing. These products do not add any appreciable flammability to FR clothing and therefore do not affect its flame-resistant properties. When using permethrin in a spray form, use the **WATER-BASED** formulas only. Propellants are almost always flammable in this application, so the powder form washed into the clothing or the **WATER-BASED** spray formula is recommended.



WHAT IS A PPE CATEGORY?

A PPE category is a rating for FR clothing based on the arc protection rating that indicates the level of protection the garment provides. There are four PPE categories ranging from 1 to 4, with a PPE category of 1 representing the least protection, and a PPE category of 4 representing the most protection. The NFPA 70E consensus standard assigns these categories based on the electrical maintenance tasks to be performed, and each PPE category relates to a specific range of arc protection. For example, PPE category 2 would include arc ratings greater or equal to 8 cal/cm², but less than 25 cal/cm².

PPE CATEGORY (CAT)

1:

4 CAL/CM² MINIMUM

PPE CATEGORY (CAT)

2:

8 CAL/CM² MINIMUM

PPE CATEGORY (CAT)

3:

25 CAL/CM² MINIMUM

PPE CATEGORY (CAT)

4:

40 CAL/CM² MINIMUM



OSHA General Duty Clause

- Employers are required to provide their employees with a place of employment that is free from recognizable hazards that are causing or likely to cause death or serious harm to employees.

OSHA 1910.269

- Federal regulation that defines the safety practices of employees working in the generation, transmission, and distribution of electricity.
- Prohibits clothing that, when exposed to flames or arcs, could increase the extent of wearer injury. Employers must determine appropriate clothing based on an evaluation of potential hazards in the work environment. Clothing made from flame-resistant materials is acceptable under the rule; i.e., clothing that meets the requirements of ASTM F1506.
- The employer shall ensure that each employee exposed to potential hazards from electric arcs wears protective clothing and other protective equipment with an arc rating greater than or equal to the heat energy estimate whenever that estimate exceeds the heat energy of 2.0 cal/cm².
- The 2014 revision to the regulation requires that as of April 1, 2015, employers must provide protective equipment sufficient to cover the employee's entire body.
- Acceptable FR clothing shall conform to the requirements of ASTM F-1506, and must have an appropriate arc rating (Arc Thermal Performance Value (ATPV)) or Energy Breakopen Threshold (EBT). The arc-rated clothing must be rated at or above the potential hazard from an arc flash exposure.



National Electric Safety Code

- National Electrical Safety Code (NESC) sets rules for safeguarding personnel during installation, operation, or maintenance of electric supply and communication lines and associated equipment.
- States that employers must conduct a hazard analysis to determine the potential arc exposure for employees working on or near energized equipment. Arc-rated clothing required if exposure is greater than 2 cal/cm².



Standard for electrical safety in the workplace

- The NFPA 70E standard addresses electrical hazards in the workplace and supplements the NESC by focusing on protecting the worker from electrical hazards. The objective of this standard is to provide protection to workers based on the potential electrical exposure energy to which they could be exposed. NFPA 70E mandates that employers conduct a hazard risk assessment to determine the potential arc exposure for employees who work on or near energized parts or equipment.
- NFPA 70E requires that employees wear proper arc-rated flame-resistant (FR) clothing whenever there is a possible exposure to an electric arc flash event sufficient to cause a second-degree burn. Such FR protective clothing must be rated for protection from electric arcs so they can be properly matched to the appropriate hazard levels. This arc rating, either ATPV or EBT, appears on the labeling of our protective apparel for easy referencing. Matching the arc rating of the flame-resistant apparel with the hazard rating helps improve worker protection against the chance of serious burn injury or death.



Standard on the fundamentals of combustible dust

- NFPA 652 standard provides the general requirements for managing combustible dust fire and explosion hazards. It states that when FR clothing is required, it must comply with the requirements of NFPA 2112 and be selected, procured, inspected, worn, and maintained in accordance with NFPA 2113.



Standard on flame-resistant clothing for protection of industrial personnel against short-duration thermal exposures from fire

- NFPA 2112 standard provides minimum requirements for the design, construction, evaluation, and certification of flame-resistant (FR) clothing for use by industrial personnel exposed to potential flash fire situations. It does not attempt to provide any guidance on matching the PPE to the quantified hazards — that is what NFPA 2113 is designed for.



Standard on selection, care, use, and maintenance of flame-resistant garments for protection of industrial personnel against short-duration thermal exposures from fire

- Provides minimum requirements for the selection, care, use, and maintenance of flame-resistant garments compliant with NFPA 2112 for use in potential flash fire situations. This standard reduces the potential risks caused by incorrect maintenance, contamination, or damage to FR clothing.



American National Standard for high-visibility safety apparel and accessories

- ANSI/ISEA 107 provides performance requirements for conspicuous materials to be used in high-visibility safety apparel (HVSA) and specifies minimum amounts of background, retroreflective, and combined-performance materials. The 2020 edition continues to present three performance classes of garments based on the amount of visible materials and design attributes incorporated into the final garment configuration. The standard now identifies garment types based on expected use settings and work activities being performed. These are designated as off-road (type O), roadway and temporary traffic control (type R), or public safety activities (type P).



ASTM F1891 – Standard Specification for Arc and Flame-Resistant Rainwear

- This specification establishes applicable test methods, minimum physical and thermal performance criteria, a suggested sizing guide, and suggested purchasing information for rainwear for use by workers who may be exposed to thermal hazards of momentary electric arcs and open flames.



ASTM F2733 – Standard Specification for Flame-Resistant Rainwear for Protection Against Flame Hazards

- This specification establishes applicable test methods, minimum physical and thermal performance criteria, a suggested sizing guide, and suggested purchasing information for rainwear for use by workers who may be exposed to thermal hazards of momentary electric arcs and open flames.



Layered testing is the only way to determine the total arc rating for layered FR garments. Carhartt has conducted layered testing for a variety of combinations, using some of our most popular FR clothing styles. The resulting layered arc rating of the various combinations is listed in the table below for your reference.

Carhartt FR Fabric Outer Layer	Style Reference #	Outer Layer Solo ARC Rating	Carhartt FR Fabric Inner Layer	Style Reference #	Inner Layer Solo ARC Rating	Combined Layered ARC Rating
7-ounce, 88% cotton/ 12% high-tenacity nylon FR twill	FRS160	8.6 cal/cm ²	6.75-ounce, 100% cotton FR jersey knit	100234 100235 100237 102685	8.9 cal/cm ²	ATPV = 30 cal/cm ²
7-ounce, 87% cotton/ 7% high-tenacity nylon/ 5% polyester/ 1% spandex FR twill	102450 102459	8.7 cal/cm ²	6.75-ounce, 100% cotton FR jersey knit	102685	8.9 cal/cm ²	ATPV = 22 cal/cm ²
7-ounce, 88% cotton/ 12% high-tenacity nylon FR twill	FRS160	8.6 cal/cm ²	6.5-ounce, 93% cotton/ 7% spandex knit	102903 102904	8.3 cal/cm ²	ATPV = 27 cal/cm ²
6.75-ounce, 100% cotton FR jersey knit	100235 100237	8.9 cal/cm ²	6.5-ounce, 93% cotton/ 7% spandex knit	102903 102904	8.3 cal/cm ²	ATPV = 24 cal/cm ²
4.7-ounce, 50% viscose/ 33% meta-aramid/10% nylon/ 5% para-aramid/2% antistat FR twill	104138 104147	8.6 cal/cm ²	6.75-ounce, 100% cotton FR jersey knit	100234 100235 100237	8.9 cal/cm ²	ATPV = 21 cal/cm ²
4.7-ounce, 50% viscose/ 33% meta-aramid/10% nylon/ 5% para-aramid/2% antistat FR twill	104138 104147	8.6 cal/cm ²	6.5-ounce, 93% cotton/ 7% spandex knit	102903 102904	8.3 cal/cm ²	ATPV = 20 cal/cm ²
4.7-ounce, 50% viscose/ 33% meta-aramid/10% nylon/ 5% para-aramid/2% antistat FR twill	104147	8.6 cal/cm ²	6.75-ounce, 100% cotton FR jersey knit	102685	8.9 cal/cm ²	ATPV = 21 cal/cm ²
13-ounce, 100% cotton FR duck	101627 101618 101621 101626 101627	16 cal/cm ²	8.5-ounce, 88% cotton/ 12% high-tenacity nylon FR canvas	FRB159	12 cal/cm ²	ATPV = 19 cal/cm ²
10.5-ounce, 40% cotton/ 35% modacrylic/15% viscose/ 8% aramid, 2% antistat FR fleece	104982 104983 105028 105284	25 cal/cm ²	4.7-ounce, 50% viscose/ 33% meta-aramid/10% nylon/ 5% para-aramid/2% antistat FR twill	104138 104147	8.6 cal/cm ²	ATPV = 40 cal/cm ²

Testing conducted for Carhartt, Inc. by Kinectrics High Current Laboratory, Toronto, Ontario, Canada.

Some styles come in sizes that don't work with the majority of customers. So when one or more of these non-stock sizes is needed, they require longer lead times (typically 8-10 weeks), freight charges, order increments (by style multiples of minimum order number), and an "ALL ORDERS FINAL" return policy (no returns outside manufacturer defect). For more information on placing a custom order, call Customer Service at 800-786-3916. Orders can be placed by email at CYC@carhartt.com or by faxing them to 800-217-2895.

Non-Stock Style #	Refers to Style #	Product Name	Non-Stock Style #	Refers to Style #	Product Name
101640	101626	Non-Stock Flame-Resistant Loose Fit Duck Insulated Bib Overall	102983	K128	Non-Stock Loose Fit Heavyweight Long-Sleeve Pocket Henley T-Shirt
101641	101627	Non-Stock Flame-Resistant Loose Fit Duck Bib Overall	102993	102903	Non-Stock Flame-Resistant Force Relaxed Fit Lightweight Short-Sleeve T-Shirt
101642	101618	Non-Stock Flame-Resistant Loose Fit Firm Duck Insulated Traditional Coat	102994	102904	Non-Stock Flame-Resistant Force Relaxed Fit Lightweight Long-Sleeve T-Shirt
101649	101621	Non-Stock Flame-Resistant Loose Fit Duck Insulated Active Jac	103199	106688	Non-Stock Rugged Professional® Series Relaxed Fit Canvas Short-Sleeve Work Shirt
101656	FRB13	Non-Stock Flame-Resistant Loose Fit Utility Jean	103200	106689	Non-Stock Rugged Professional® Series Relaxed Fit Canvas Long-Sleeve Work Shirt
101658	FRB100	Non-Stock Flame-Resistant Relaxed Fit 5-Pocket Jean	103900	K124	Non-Stock Loose Fit Midweight Crewneck Sweatshirt
101661	FRB159	Non-Stock Flame-Resistant Loose Fit Canvas 5-Pocket Utility Work Pant	103901	100614	Non-Stock Rain Defender® Loose Fit Heavyweight Full-Zip-Sweatshirt
101669	100234	Non-Stock Flame-Resistant Force Loose Fit Midweight Short-Sleeve Pocket T-Shirt	103902	100615	Non-Stock Rain Defender® Loose Fit Heavyweight Sweatshirt
101670	100235	Non-Stock Flame-Resistant Force Loose Fit Midweight Long-Sleeve Pocket T-Shirt	104007	102776	Non-Stock Relaxed Fit Duck Bib Overall
101671	100237	Non-Stock Flame-Resistant Force Loose Fit Midweight Long-Sleeve Pocket Henley T-Shirt	104119	102808	Non-Stock Rugged Flex® Relaxed Fit Utility Jean
101680	FRS160	Non-Stock Flame-Resistant Loose Fit Midweight Twill Long-Sleeve Shirt	104324	104138	Non-Stock Flame-Resistant Force Loose Fit Lightweight Long-Sleeve Shirt
102151	106673	Non-Stock Loose Fit Firm Duck Insulated Flannel-Lined Active Jac	104565	104050	Non-Stock Loose Fit Washed Duck Insulated Active Jac
102170	B11	Non-Stock Loose Fit Washed-Duck Utility Work Pant	104567	104277	Non-Stock Loose Fit Washed Duck Sherpa-Lined Mock-Neck Vest
102171	B151	Non-Stock Loose Fit Canvas Utility Work Pant	105642	106652	Non-Stock Force Relaxed Fit Midweight Short-Sleeve Pocket T-Shirt
102183		Non-Stock Flame-Resistant Quick Duck™ Insulated Hood	105643	106656	Non-Stock Force Relaxed Fit Midweight Long-Sleeve Pocket T-Shirt
102630	102291	Non-Stock Rugged Flex® Relaxed Fit Canvas Work Pant	105644	104670	Non-Stock Storm Defender® Loose Fit Heavyweight Jacket
102631	100493	Non-Stock Force Relaxed Fit Lightweight Color Enhanced Short-Sleeve Pocket T-Shirt	106061	102286	Non-Stock Rain Defender® Relaxed Fit Lightweight Insulated Vest
102646	106674	Non-Stock Loose Fit Firm Duck Insulated Traditional Coat	106330	105119	Non-Stock Relaxed Fit 5-Pocket Jean
102650	K122	Non-Stock Loose Fit Midweight Full-Zip Sweatshirt	106331	104941	Non-Stock Loose Fit Utility Jean
102652	K87	Non-Stock Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt	107220	102691	Non-Stock Flame-Resistant Loose Fit Quick Duck™ Insulated Bib Overall
102653	K126	Non-Stock Loose Fit Heavyweight Long-Sleeve Pocket T-Shirt	107221	104982	Non-Stock Flame-Resistant Force Loose Fit Midweight Full-Zip Sweatshirt
102956	102182	Non-Stock Flame-Resistant Full Swing™ Relaxed Fit Quick Duck™ Insulated Coat	107222	105079	Non-Stock Flame-Resistant Rugged Flex® Relaxed Fit 5-Pocket Jean
102957	102179	Non-Stock Flame-Resistant Full Swing™ Relaxed Fit Quick Duck™ Lined Jacket	107223	104204	Non-Stock Flame-Resistant Rugged Flex® Relaxed Fit Canvas 5-Pocket Work Pant
102972	102199	Non-Stock Rain Defender® Relaxed Fit Heavyweight Softshell Jacket	107226	106694	Non-Stock High-Visibility Waterproof Loose Fit Heavyweight Insulated Class 3 Jacket
102980	K121	Non-Stock Loose Fit Midweight Sweatshirt	FRA265		Non-Stock Flame-Resistant Duck Insulated Hood
102982	K84	Non-Stock Loose Fit Heavyweight Short-Sleeve Pocket Henley T-Shirt			

We have updated our sizing charts to more accurately reflect the body standards we build our product to fit, removing ambiguous ranges. The body standards we build product for have not changed, nor has the product. The information update will help to better navigate the Carhartt sizing systems and products. The additional body measurements given will set expectations for all consumers on how the bodies we designed the product for might vary from their own, including those wanting or needing to purchase across gender.

MEN'S BODY MEASUREMENTS

Our Men's Alpha-sized, Regular Length products are built for a body that measures:

	XS	S	M	L	XL	2X	3X	4X	5X	6X
Numeric waist equivalent	26	30	34	38	42	46	50	54	58	62
Chest	32	36	40	44	48	52	56	60	64	68
Natural Waist	26-1/2	30-1/2	34-1/2	38-1/2	42-1/2	46-1/2	50-1/2	54-1/2	58-1/2	62-1/2
Low Hip	31-1/2	35-1/2	39-1/2	42-3/4	46	49-1/4	52-1/2	55-3/4	58-7/8	62
Arm Length - CB Neck to Wrist	33	33-1/2	34	34-3/8	34-3/4	35-1/4	35-3/4	36-1/4	36-3/4	37-1/4
Inseam	31-1/2	31-1/2	31-1/2	31-3/8	31-1/8	30-7/8	30-5/8	30-3/8	30-1/8	29-7/8
Total Height	5'10-1/2"	5'10-1/2"	5'10-1/2"	5'10-1/2"	5'10-1/2"	5'10-1/2"	5'10-1/2"	5'10-1/2"	5'10-1/2"	5'10-1/2"

Measurements in chart in inches

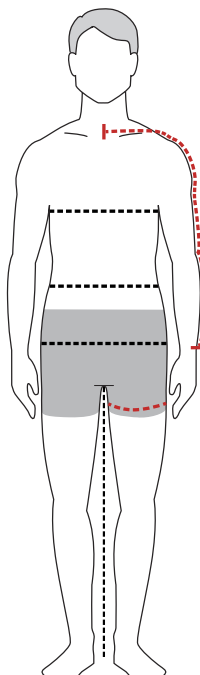
Our Men's Numeric-sized, Regular Length products are built for a body that measures:

	28	29	30	31	32	33	34	35	36	38	40
Waist	28-1/2	29-1/2	30-1/2	31-1/2	32-1/2	33-1/2	34-1/2	35-1/2	36-1/2	38-1/2	40-1/2
Low Hip	33-1/2	34-1/2	35-1/2	36-1/2	37-1/2	38-1/2	39-1/2	40-3/8	41-1/8	42-3/4	44-3/8
Thigh	21-1/4	21-5/8	22	22-3/8	22-3/4	23-1/8	23-1/2	23-7/8	24-1/4	25	25-3/4
Inseam	31-1/2	31-1/2	31-1/2	31-1/2	31-1/2	31-1/2	31-1/2	31-1/2	31-1/2	31-3/8	31-1/4

	42	44	46	48	50	52	54	56	58	60	62
Waist	42-1/2	44-1/2	46-1/2	48-1/2	50-1/2	52-1/2	54-1/2	56-1/2	58-1/2	60-1/2	62-1/2
Low Hip	46	47-5/8	49-1/4	50-7/8	52-1/2	54-1/8	55-3/4	57-3/8	58-7/8	60-3/8	62
Thigh	26-1/2	27-1/4	28	28-5/8	29-1/4	29-7/8	30-1/2	31-1/8	31-3/4	32-2/8	33
Inseam	31-1/8	31	30-7/8	30-3/4	30-5/8	30-1/2	30-3/8	30-1/4	30-1/8	30	29-7/8

Measurements in chart in inches

HOW TO MEASURE



Chest: Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

Arm Length: Measure from the center back base of the neck, over the shoulder and down the arm to the wrist bone.

Natural Waist: Bend side to side and find the natural bend in your body; this is your natural waist. **Note:** It may not be the smallest point.

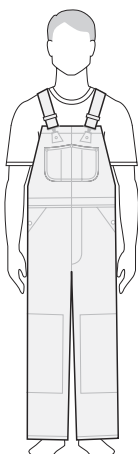
Hip/Seat: Measure the fullest point between your natural waist and crotch.

Thigh: Measure around one thigh at the widest point.

Inseam: Measure from where the leg meets the body, to the bottom of the ankle bone.

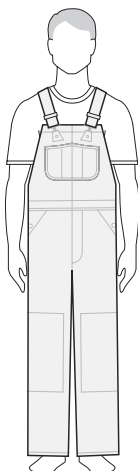
For best results, measure over your undergarments.

HEIGHT CHART



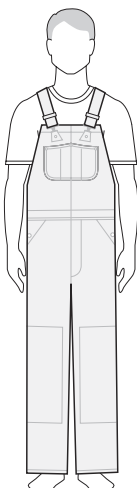
SHORT
5'6-1/2"

Typically purchases
30" inseam



REGULAR
5'10-1/2"

Typically purchases
32" inseam

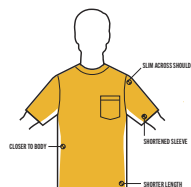


TALL
6'2-1/2"

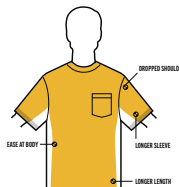
Typically purchases
34" inseam

FITS

TOPS



RELAXED FIT



LOOSE FIT

SLIMMEST

LOOSEST

PANTS



SLIM FIT



RELAXED FIT

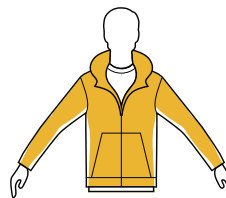


LOOSE FIT

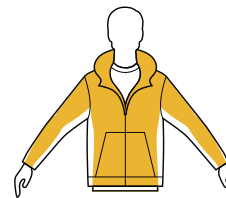
SLIMMEST

LOOSEST

OUTERWEAR



RELAXED FIT

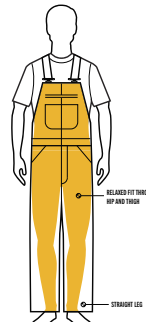


LOOSE FIT

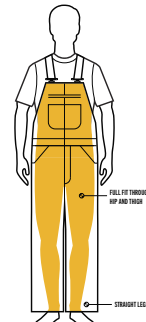
SLIMMEST

LOOSEST

OVERALLS



RELAXED FIT



LOOSE FIT

SLIMMEST

LOOSEST

We have updated our sizing charts to more accurately reflect the body standards we build our product to fit, removing ambiguous ranges. The body standards we build product for have not changed, nor has the product. The information update will help to better navigate the Carhartt sizing systems and products. The additional body measurements given will set expectations for all consumers on how the bodies we designed the product for might vary from their own, including those wanting or needing to purchase across gender.

WOMEN'S BODY MEASUREMENTS

Our Women's Alpha-sized, Regular Length products are built for a body that measures:

	XS	S	M	L	XL	2X	3X
Numeric equivalent	2	6	10	14	18	22	26
Chest	33	35	37	41	45-1/2	50	55
Natural Waist	27	29	31	35	39-3/4	44-3/4	49-3/4
Low Hip	36	38	40	44	48-1/4	52-1/2	57-1/2
Arm Length - CB Neck to Wrist	30	30-1/4	30-1/2	31	31-5/8	32-1/4	33-1/8
Inseam	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4
Total Height	5'5-1/2"	5'5-1/2"	5'5-1/2"	5'5-1/2"	5'5-1/2"	5'5-1/2"	5'5-1/2"

Measurements in chart in inches

Our Women's Numeric-sized, Regular Length products are built for a body that measures:

	0	2	4	6	8	10	12	14	16	18	20	22	24	26
Waist	26	27	28	29	30	31	33	35	37-1/2	39-3/4	42-1/4	44-3/4	47-1/4	49-3/4
Low Hip	35	36	37	38	39	40	42	44	46	48-1/4	50-1/4	52-1/2	55	57-1/2
Thigh	20-1/4	20-3/4	21-1/4	21-3/4	22-1/4	22-3/4	23-3/4	24-3/4	25-7/8	27-1/8	28-1/4	29-1/2	30-5/8	31-7/8
Inseam	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4	29-3/4

Measurements in chart in inches

A TRUE PLUS FIT FOR GREATER MOVEMENT, COVERAGE, AND COMFORT

At Carhartt, we're proud to build products that serve and protect hardworking Carhartt women, now in a more inclusive size range. Our product development team has perfected our plus size design and fit with comfortable necklines, longer body lengths for coverage, and enhanced shaping built to service a wide range of body types and shapes — all crafted with the same legendary Carhartt quality.

PLUS BODY MEASUREMENTS

Our Women's Plus Alpha-sized, Regular Length products are built for a body that measures:

	1X	2X	3X
Numeric equivalent	18W	22W	26W
Chest	46	50	54
Natural Waist	40-3/4	44-3/4	54
Low Hip	48-1/2	52-1/2	56-1/2
Arm Length - CB Neck to Wrist	31-5/8	32-1/4	33-1/8
Inseam	30	30	29-3/4
Total Height	5'5-1/2"	5'5-1/2"	5'5-1/2"

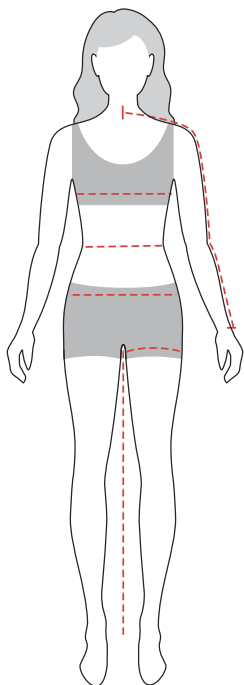
Measurements in chart in inches

Our Women's Plus Numeric-sized, Regular Length products are built for a body that measures:

	16W	18W	20W	22W	24W	26W
Waist	38-3/4	40-3/4	42-3/4	44-3/4	46-3/4	48-3/4
Low Hip	46-1/2	48-1/2	50-1/2	52-1/2	54-1/2	56-1/2
Thigh	26	27-1/8	28-1/4	29-1/2	30-5/8	31-7/8
Inseam	30	30	30	30	29-7/8	29-3/4

Measurements in chart in inches

HOW TO MEASURE



Bust: Measure the fullest part of your bust, keeping the measuring tape parallel to the floor.

Arm Length: Measure from the center back base of the neck, over the shoulder and down the arm to the wrist bone.

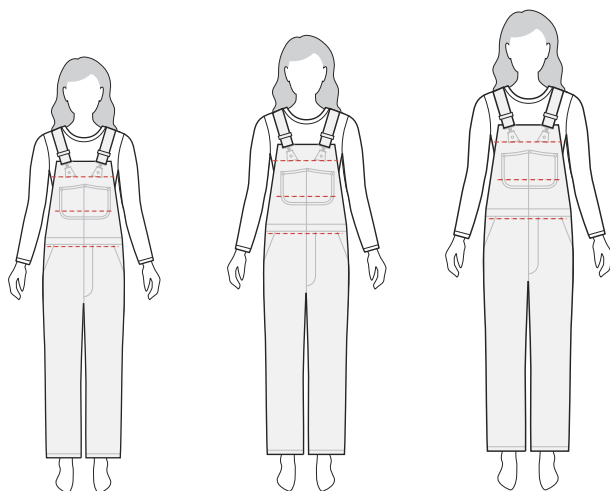
Natural Waist: Bend side to side and find the natural bend in your body; this is your natural waist. **Note:** It may not be the smallest point.

Hips: Measure the fullest part of your hips, approximately 8" below the natural waist.

Inseam: Measure from where the leg meets the body, to the bottom of the ankle bone.

For best results, measure over your undergarments.

HEIGHT CHART



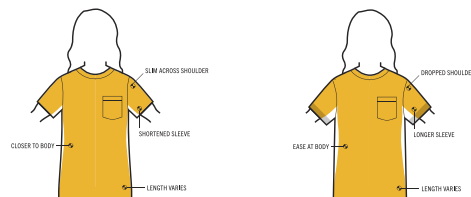
SHORT
5'1-1/2"

REGULAR
5'5-1/2"

TALL
5'9-1/2"

FITS

TOPS



RELAXED FIT

LOOSE FIT

SLIMMEST

LOOSEST

PANTS



FITTED

SLIM FIT

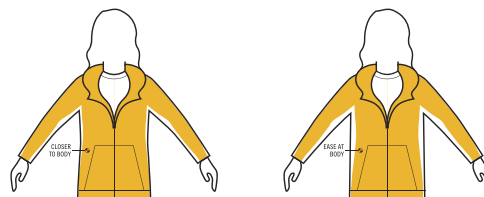
RELAXED FIT

LOOSE FIT

SLIMMEST

LOOSEST

OUTERWEAR



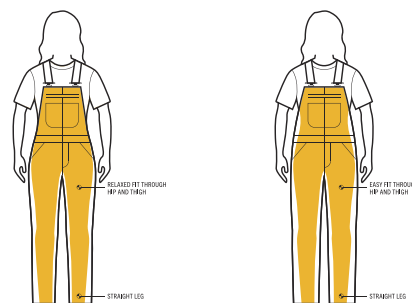
RELAXED FIT

LOOSE FIT

SLIMMEST

LOOSEST

OVERALLS



RELAXED FIT

LOOSE FIT

SLIMMEST

LOOSEST

CONVERSION CHART - WOMEN'S TO MEN'S



TOPS

Missy

Plus

Women's Size	XS	S	M	L	XL	XXL	1X	2X	3X
Bust Measurement	33	35	37	40	43-1/2	47-1/2	46	50	54
Men's Size	XS - S	S	S - M	M	L	XL	2XL	3XL	4XL

Measurements in chart in inches

The men's tops on a women's body will often appear looser on the body through the shoulders and be more snug through the hips.

Men's Regular Length product is built for a body that is 5'10-1/2" tall with a 31-1/2" inseam.

BOTTOMS

Women's Size	2	4	6	8	10	12	14	16	18	20
Women's Waist	27	28	29	30	31	31-1/2	34	35-3/4	38	40-1/4
Women's Hip	36	37	38	39	40	41-1/2	43	44-1/2	46-1/2	48-1/2
Men's Size	30	31	32	33	34	35	36	38	40	42

Women's Size	16W	18W	20W	22W	24W	26W
Women's Waist	38-3/4	40-3/4	42-3/4	44-3/4	46-3/4	48-3/4
Women's Hip	46-1/2	48-1/2	50-1/2	52-1/2	54-1/2	56-1/2
Men's Size	40	42	44	46	48	50

Measurements in chart in inches

This conversion is based off the women's hip measurement instead of the waist since the garment has to fit over the largest part of the body.

The waist will likely gape if a woman purchases a men's jean and she has a similar or smaller waist measurement than shown on the chart.

Men's pants are built for a body with a 5" difference between the natural waist and fullest point of the hip.

Men's Regular Length Product is built for a body that is 5'10-1/2" tall with a 31-1/2" inseam.

TOPS

Men's Size	XS	S	M	L	XL	2XL	3XL
Chest Measurement	32	36	40	44	48	52	56
Women's Size	XXS - XS	S - M	L	XL	XXL	2X - 3X	3X

Measurements in chart in inches

The men's tops on a women's body will often appear looser on the body through the shoulders and be more snug through the hips.

Men's Regular Length product is built for a body that is 5'10-1/2" tall with a 31-1/2" inseam.

Conversion for Men's Tops above 3X is not available.

BOTTOMS

Men's Size	28	29	30	31	32	33	34	35
Men's Waist	28-1/2	29-1/2	30-1/2	31-1/2	32-1/2	33-1/2	34-1/2	35-1/2
Women's Size	4 - 6	6 - 8	8 - 10	10	12	14	14	16

Men's Size	36	38	40	42	44	46	48
Men's Waist	36-1/2	38-1/2	40-1/2	42-1/2	44-1/2	46-1/2	48
Women's Size	16 - 18	16W - 18	18W - 20	20W - 22	22W	24W	26W

Measurements in chart in inches

This conversion is based off the natural waist measurement.

Note that the hips / seat may fit large as Carhartt's women's body standard has a bigger waist-to-hip ratio than our men's body standard.

Women's Regular Length Product is built for a body that is 5' 5-1/2" tall with a 29-3/4" inseam.

Conversion for Men's Bottoms above 48 is not available.

GROSSE POINTE MOVING & STORAGE
Grosse Pointe, Michigan



IT'S MORE THAN A UNIFORM. IT'S A BUSINESS ADVANTAGE.

PERFORMANCE

Durable workwear helps keep crews protected and comfortable.

EMPLOYEE RECRUITMENT & RETENTION

Instills a sense of pride and belonging while boosting morale and retention.

CUSTOMIZED SOLUTIONS

Through our comprehensive uniform programs, we outfit crews of 10 to 10,000+ in professional to rugged gear.

DURABILITY

Carhartt is built to last for generations and engineered with materials to help crews perform at their best in any conditions.

BUSINESS IMAGE

Builds instant credibility with customers, turning crews into trusted experts.

VERSATILITY

We offer men's and women's compatible styles in a wide range of sizes and assortments.



ROCKFORD CONSTRUCTION
Detroit, Michigan



carhartt 

5750 Mercury Drive, Dearborn, MI 48126
800-786-3916 | Carhartt.com



carhartt 

COMPANYGEAR.CARHARTT.COM

© 2025 Carhartt, Inc. All rights reserved.
Trademarks reflect United States registrations only.

Printed in 2024.
CCG580